

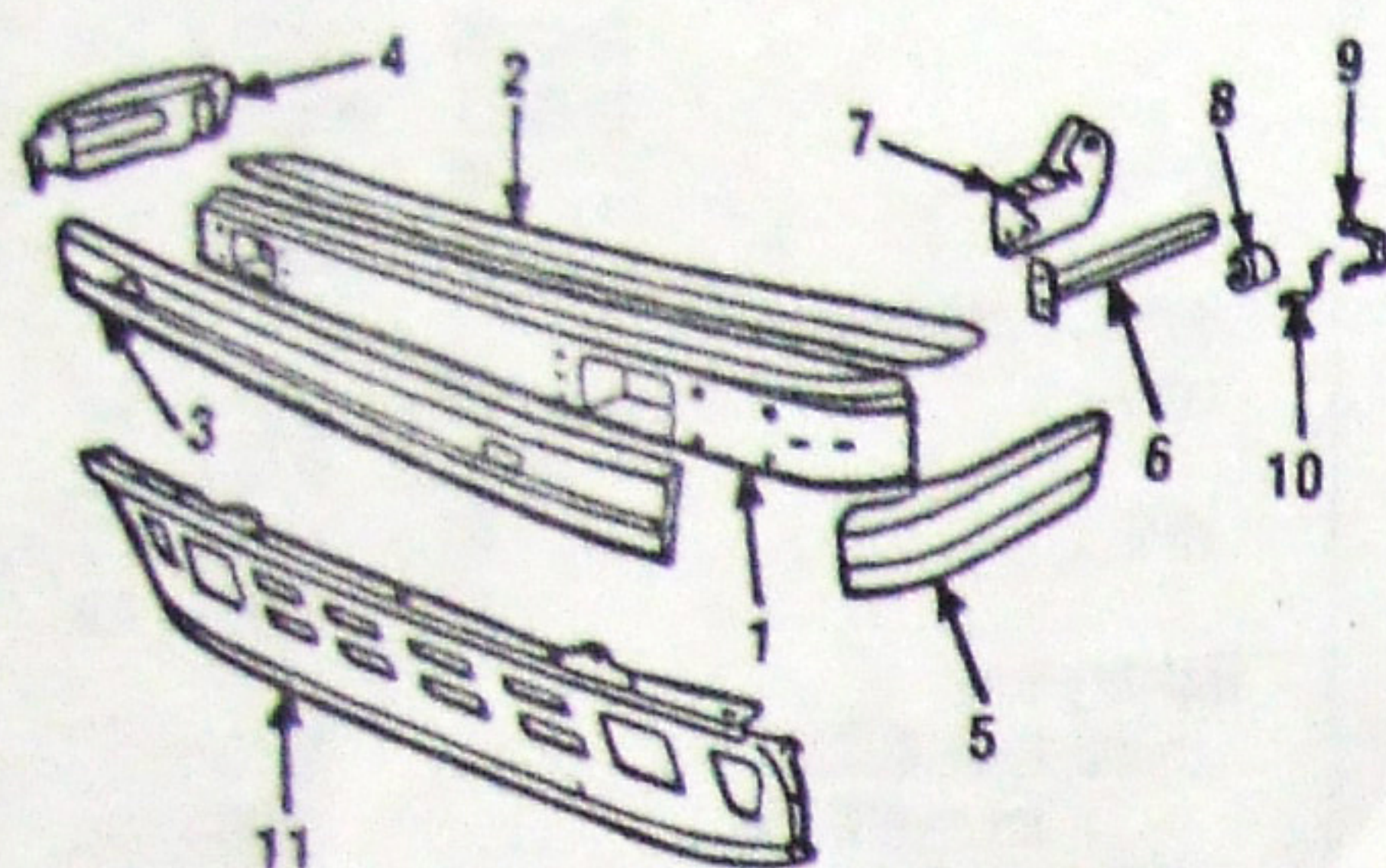
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Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

FRONT BUMPER & LAMPS

IRC4903



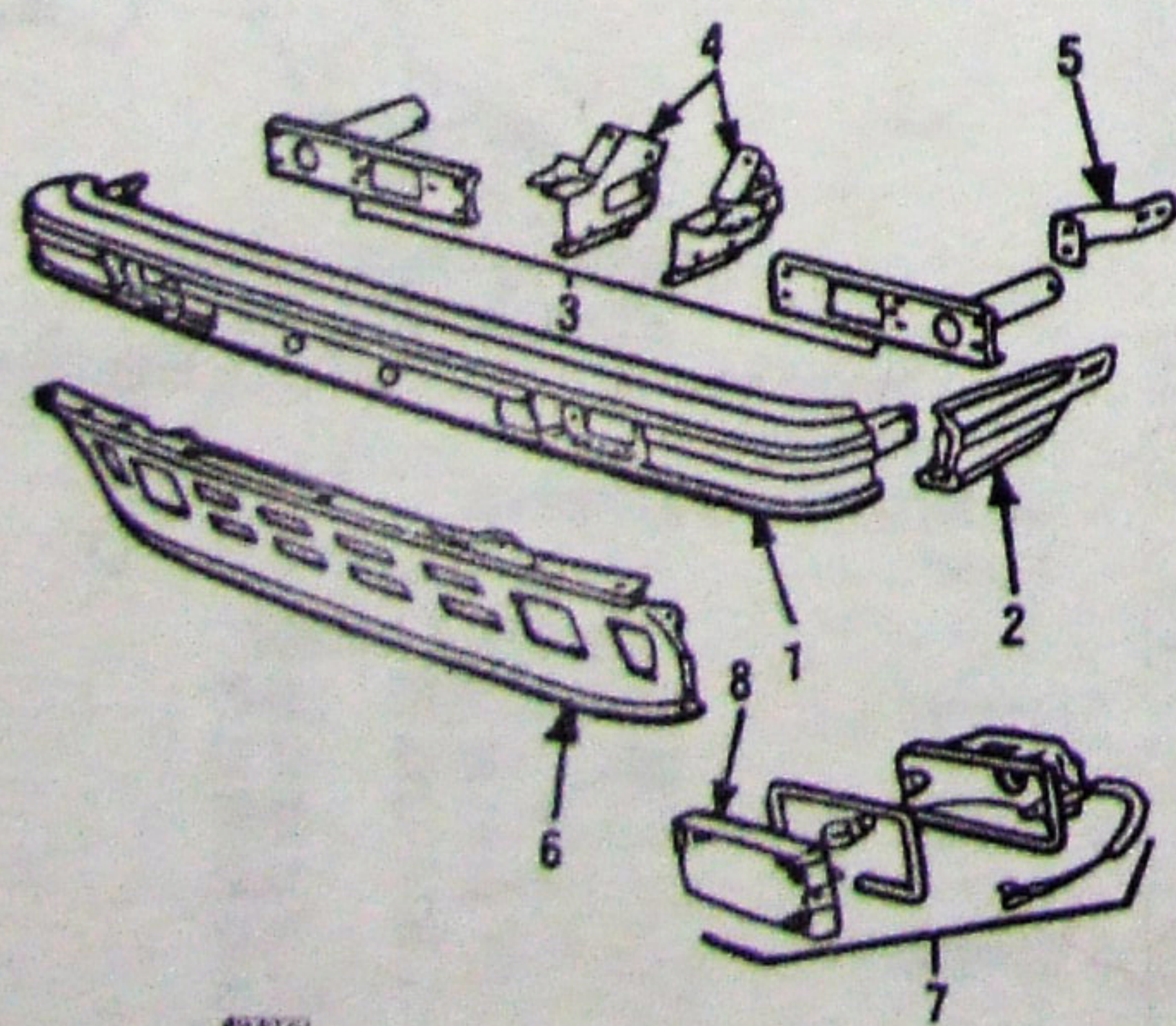
FRONT BUMPER, 1975-78 REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE to ESTIMATING pages.

Add for clear coat if required.
valance panel 0.6

PARTS & LABOR

Assembly R&I	0.6		
Overhaul	1.2		
1 Face bar	75-78	289.23 # 1.2	82317203
2 Filler, cover	75-78	105.67 0.3	82320429
Rubber cushion			
3 center	75-78	105.33 0.8	82328504
4 side	75-78 RT	36.93 0.3	82340651
5	75-78 LT	47.55 0.3	82328506
6 Energy absorber			
coupe	75-78	79.30 \$ 0.3	4336060
HPE	75-78	50.38 \$ 0.3	82319884
7 mounting bracket	75-78 RT	34.62	82318208
	75-78 LT	34.45	82318209
8 rear bushing	75-78	5.52	4320147
9 rear clamp	75-78	8.72	82317207
10 front bracket	75-78	4.75	82317205
11 Valance panel	(p1.2) 75-78	60.50 \$ 0.6	82290276
lower bracket			
center	75-78	3.93	81513071
side	75-78 RT	4.00	82290308
	75-78 LT	2.75	82290309



FRONT BUMPER, 1979-82 REFINISHING NOTES

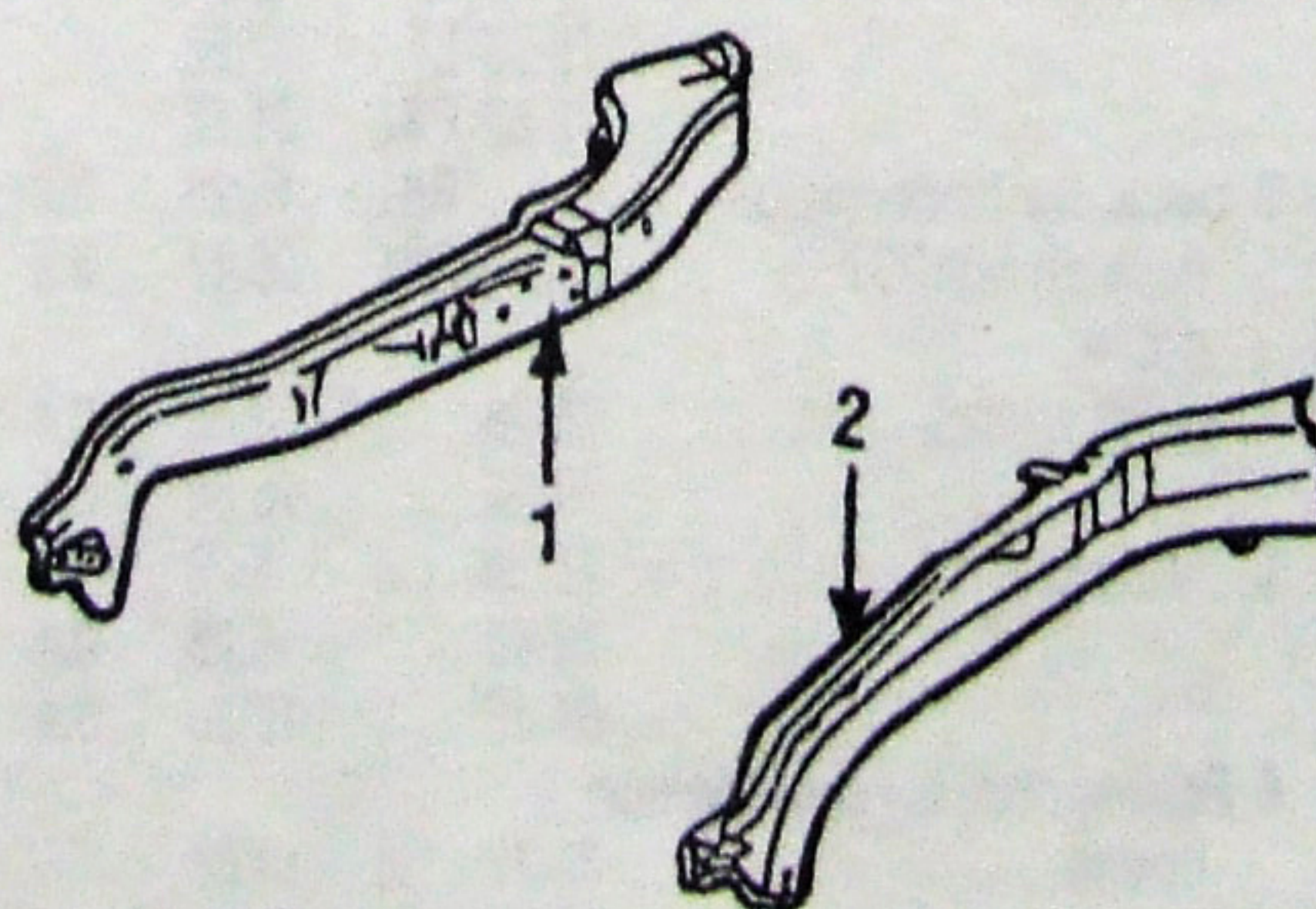
Deduct for overlap when necessary. See GUIDE to ESTIMATING pages.

Add for clear coat if required.
valance panel 0.6

PARTS & LABOR

Assembly R&I	0.5		
Overhaul	1.4		
Face bar			
1 center	79-82	556.40 # 1.4	82369193
2 side	79-82 RT	167.73 0.3	82369194
	79-82 LT	162.88 0.3	82369195
Support			
3 bracket, outer	79-82 RT	48.55 \$ 0.3	82349634
	79-82 LT	44.33 \$ 0.3	82349635
4 inner	79-82 RT	34.62	82318208
	79-82 LT	34.45	82318209
5 rear brace	79-82 RT	20.58	82363922
	79-82 LT	16.13	82363923
rear bushing	79-82	5.52	4320147
rear clamp	79-82	8.72	82317207
front bracket	79-82	4.75	82317205
6 Valance panel	(p1.2) 79-80	60.50 \$ 0.6	82290276
	(p1.2) 81-82	79.83 \$ 0.6	82400508
PARKING LAMP			
7 Assembly	75-80 RT	34.05 0.2	4421222
	75-80 LT	33.30 0.2	4421223
	81-82 RT	53.88 0.2	82354976
	81-82 LT	54.72 0.2	82354991
8 Lens	75-80	7.67 0.1	4339438
	81-82 RT	6.53 0.1	82361900
	81-82 LT	6.53 0.1	82361901
gasket		2.05	82322370
Bulb		3.13	14144690
# Time is for overhaul.			
\$ After bumper is removed.			

FRAME



493030

Crossmember

front, see grille support
rear, see rear body

Sidemember, front

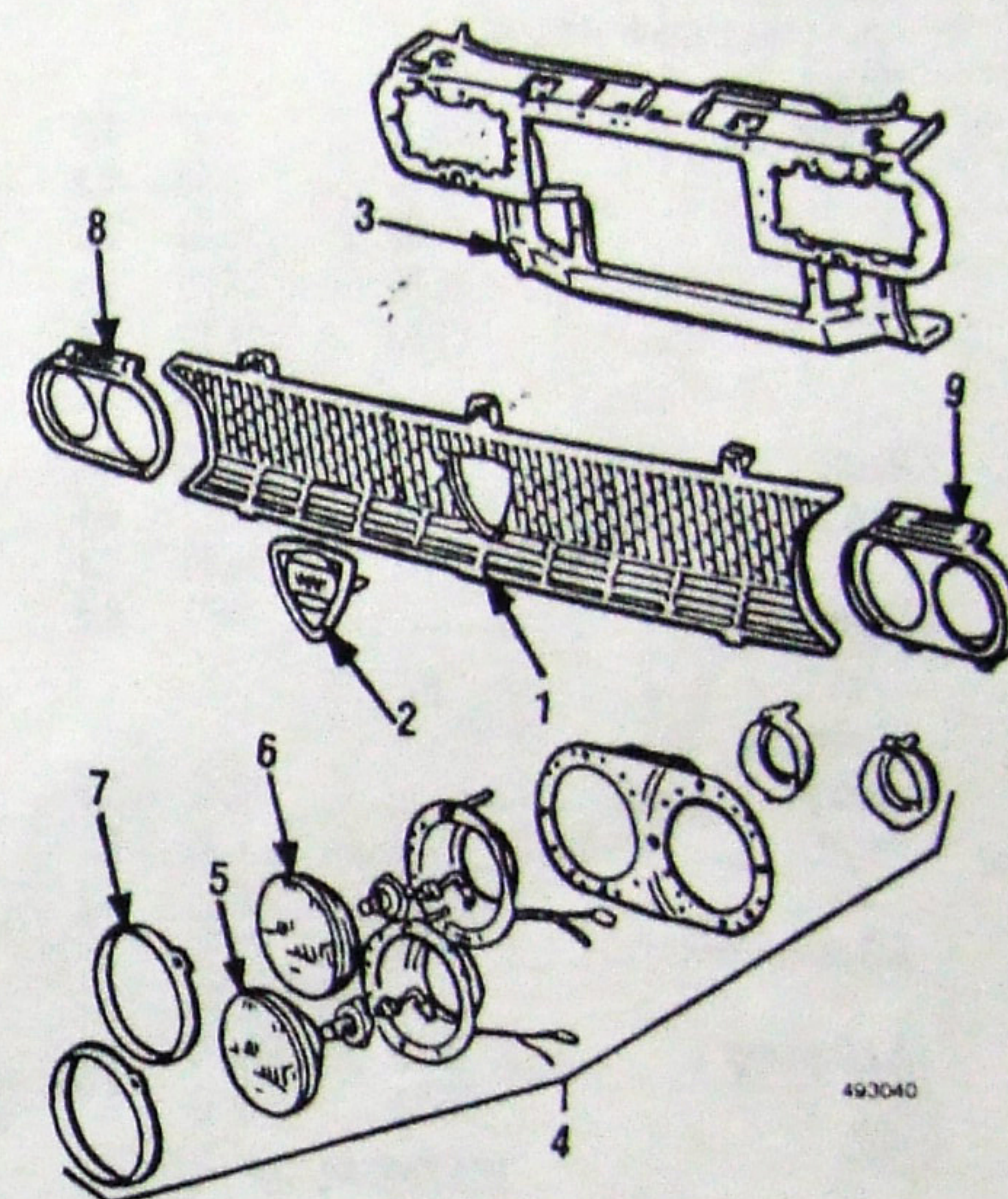
1 coupe, to ch 603000	75-80 RT	103.55 # 6.0	81513252
	75-80 LT	210.38 # 6.0	81513253
2 fm ch 603001	75-80 RT	120.30 # 6.0	81513626
	75-80 LT	167.92 # 6.0	81513627
	81-82 RT	121.03 # 6.0	81513558
	81-82 LT	196.33 # 6.0	81513559

HPE	75-78 RT	120.30 # 6.0	81513626
	75-78 LT	167.92 # 6.0	81513627
	79 RT	118.25 # 6.0	81514155
	79 LT	118.25 # 6.0	81514156

Sidemember, rear
see, rear body

After sub frame and all bolted on parts are removed.

GRILLE & LAMPS



GRILLE

1 Grille, w/emblem	102.52 0.3	82352117
2 emblem	20.30 0.1	82304461
3 Mounting panel	75-80	445.37 # 3.5
	81-82	436.23 # 3.5
		81512990

HEADLAMP

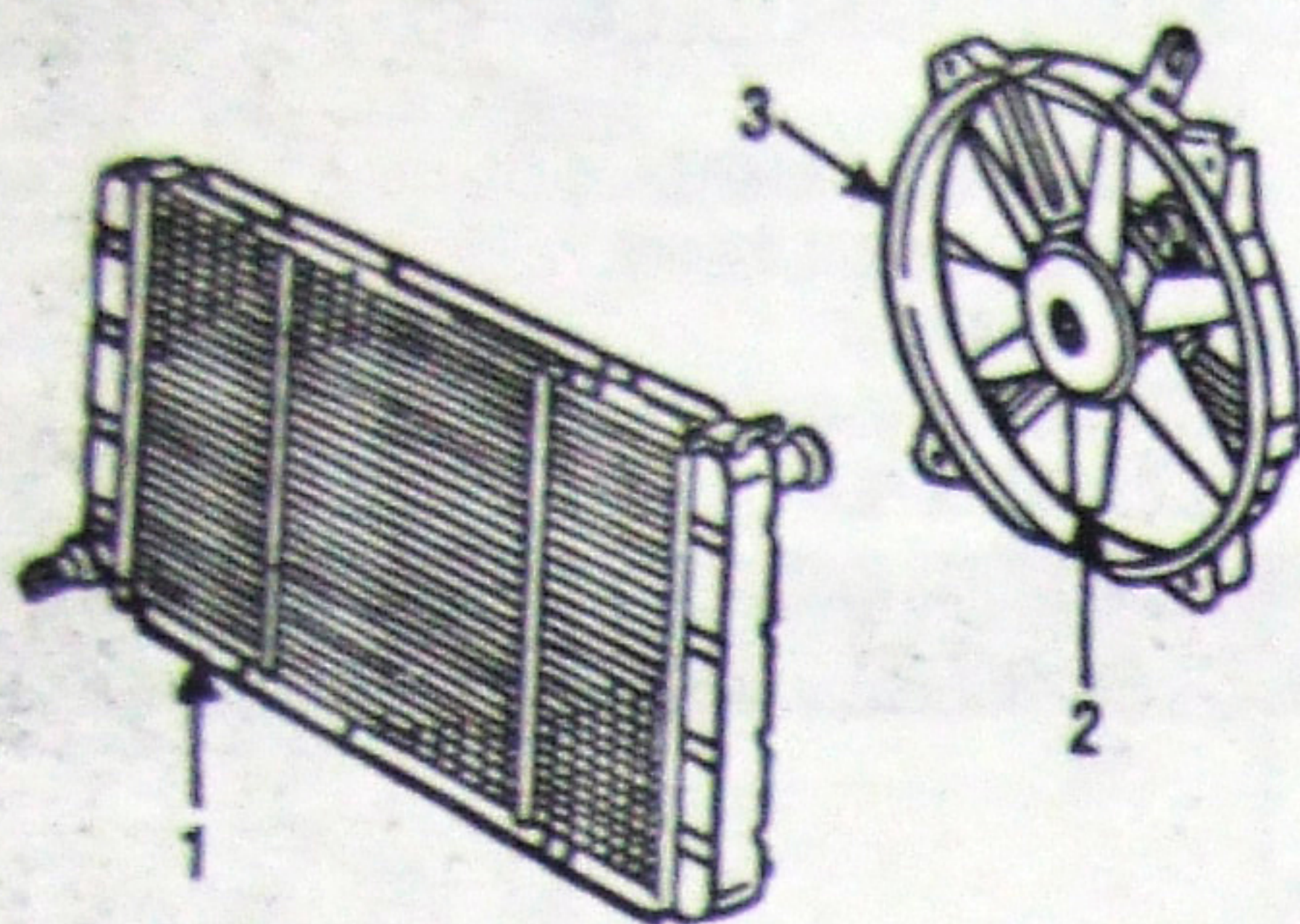
Aim headlamps	0.6	
Assembly R&I	0.6	
4 Assembly w/o door		
Siem	75-78 RT	114.53 0.6
	75-78 LT	142.10 0.6
	79-82 RT	108.45 0.6
	79-82 LT	108.45 0.6
Carello	75-78 RT	67.25 0.6
	75-78 LT	67.25 0.6
	79-82 RT	108.45 0.6
	79-82 LT	108.45 0.6
Sealed beam		
5 high	12.47 0.3	82317662
6 low	11.55 0.3	82317666
7 retaining ring		
Siem, outer	12.82	82355535
inner	12.82	82355536
Carello	10.52	4198528
8 Door	75-78 RT	32.33 0.2
	75-78 LT	39.47 0.2
	79-82 RT	18.05 0.2
	79-82 LT	17.47 0.2
		82333268
		82333269

After all bolted on parts are removed.

1975-82 LANCIA COUPE & HPE

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

COOLING



RADIATOR

1 Radiator, by desc	373.68	1.5	82345185
Expansion tank	75-80	32.97	0.5 82310303
	81-82	30.27	0.5 82347817

Support
see grille mounting panel

Hoses

upper	75-78	9.97	0.3 82284873
	79-80	6.80	0.3 82355702
	81-82	12.63	0.3 82365745
lower	75-80	16.30	0.5 82376746
	81-82	18.10	0.5 82365749

FAN

2 Blade		109.55	0.4 82400857
Motor	75-80	147.27	0.4 82372057
	81-82	306.45	0.4 82369584
3 Shroud		26.37	0.4 82290036

BELTS

Alternator			
w/o AC		10.40	0.3 82068038
w/AC	75-78	6.30	0.3 82288389
	79-82	10.45	0.3 82336411
AC compressor	75-78	47.58	0.3 82332091
	79-82	12.07	0.3 82341656
A/R pump	75-78	10.72	0.3 82326395
	79-82	6.18	0.3 82355235

WATER PUMP

Pump		55.78 #	1.6 005882696
Pulley		6.97	82349772

With air conditioning add .3.

AIR CONDITIONER & HEATER

With any operation requiring a refrigerant line disconnect, add 1.4 to evacuate, recharge and test for leaks. Add for freon.

AIR CONDITIONER

Condenser	75-78	232.72	1.1 82339913
	79	151.55	1.1 82355687
	81-82	264.43	1.1 82365734

Receiver-dehydrator

to ch 607736		99.68	0.5 4378158
fm ch 607737		.00	0.5 82280608

Compressor

	75-78	118.39	1.8 4332780
	79-82	342.07	1.8 82362556

clutch & pulley

coupe to ch 607298	75-78	327.88	1.5 82288390
fm ch 607299	75-78	331.30	1.5 82332094
	79-82	309.17	1.5 82343870

HPE to ch 701129	75-78	327.88	1.5 82288390
fm ch 701130	75-78	331.30	1.5 82332094
	79	309.17	1.5 82343870

Hoses

compressor to cond	75-78	136.30	0.4 82333980
	79-80	119.17	0.4 82347105
	81-82	135.27	0.4 82374025

cond to evaporator	75-78	44.48	0.4 82320982
	79-82	80.10	0.4 82351878

Expansion valve	75-78	49.40	4361323
	79-82	158.17	82347192

Evaporator core	75-78	168.19	82311139
	79-82	202.03	82347155

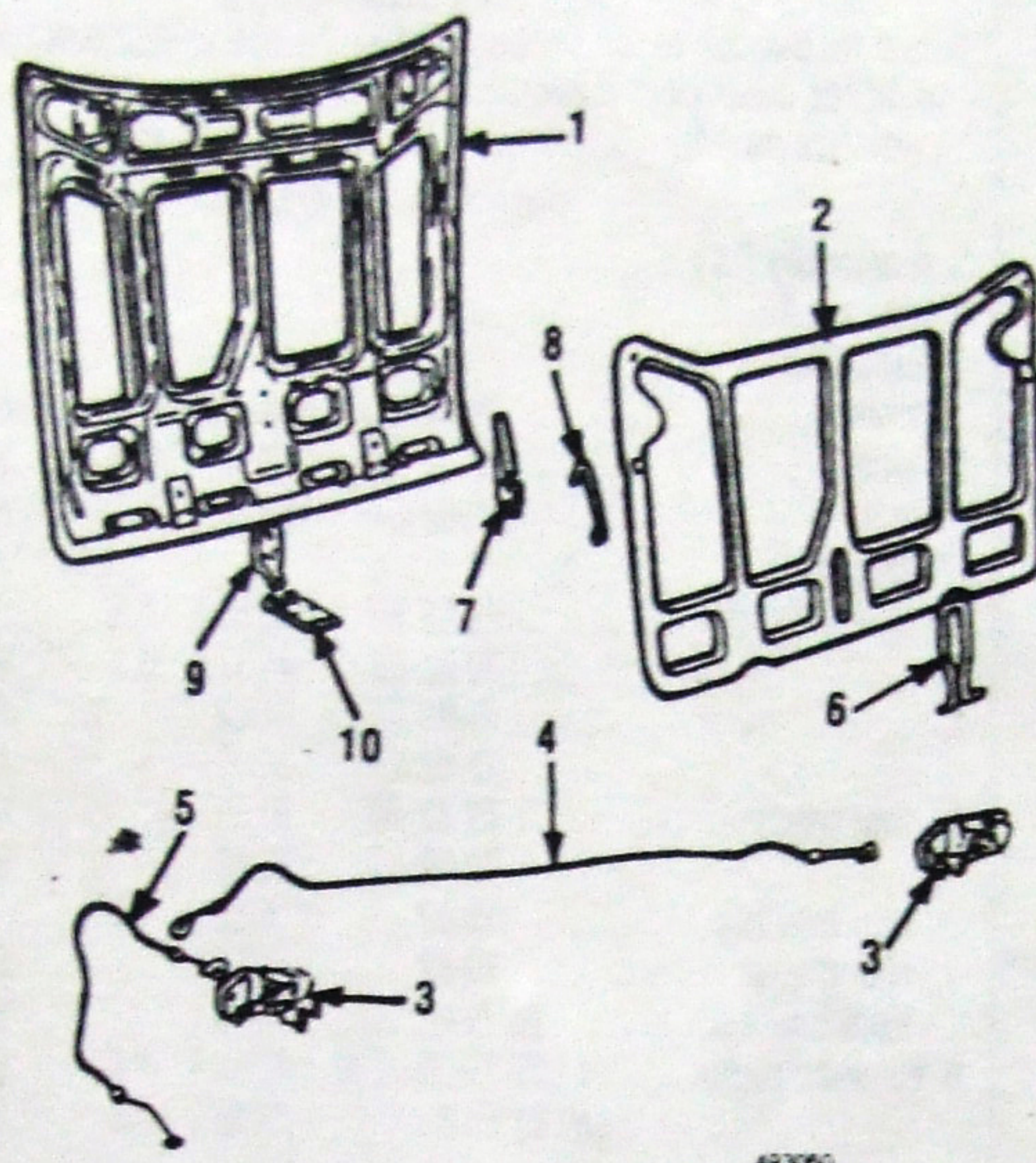
Motor	75-78	101.94	82311172
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fan	79-80	51.10	82322011
	81-82	80.83	82347460
	75-78 R&L	11.97	8235457
	79-82	14.63	82345689

HEATER

Core	75-78	65.10	2.2 82328782
	79-82	84.00	2.2 82333212
Motor	75-80	51.10	1.4 82322011
	81-82	80.83	82347460
Fan	75-78	5.97	1.4 4373047
	79-82 R&L	14.63	1.4 82345689

HOOD



HOOD, REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE to ESTIMATING pages.

Add for underside		0.6
Add for clear coat if required.		
hood panel		1.3

PARTS & LABOR

Assembly R&L		0.5
1 Hood panel	(p2.5) 75-78	237.25 1.2 81513843
	(p2.5) 79-82	396.70 1.2 82402470
2 Insulator	75-78	170.72 0.3 82331181
	79-82	165.50 0.3 82356714
Grille	75-78 RT	5.91 82318741
	75-78 LT	7.22 82318745
	79-82 R&L	21.17 82344457
3 Lock, by description	R&L	17.25 0.2 82343313
from ch 604207	R&L	26.47 0.2 82320638
4 lock to lock	75-78	3.80 0.4 82319773
	79-82	28.88 0.4 82371254
5 release	75-78	5.20 0.4 82311629
	79-80	6.25 0.4 82322198
	81-82	12.30 0.4 4220161
6 Spring rod, by description		
coupe	75-78	11.88 82310720
HPE	75-78	10.58 82323478
7 clamp brkt to hood	75-82	3.33 82316605
8 Prop rod		
to ch 606517	75-78	8.05 0.3 82306398
fm ch 606518	75-82	1.80 0.3 4271481
9 Hinge, upper	75-82 R&L	16.33 # 0.3 82311577
10 lower	75-82 R&L	31.55 # 0.3 82311575

After hood panel is removed.

FENDER & LAMPS

FRONT FENDER - 1975-80 REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE to ESTIMATING pages.

Add for edging		0.5
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Add for clear coat if required.

fender		1.1
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PARTS & LABOR

Fender	(p2.2) 75-76 RT	148.23	2.2 81513280
	(p2.2) 75-76 LT	172.32	2.2 81513281
	(p2.2) 77-78 RT	169.78	2.2 81515464
	(p2.2) 77-78 LT	133.07	2.2 81515465
	(p2.2) 79-80 RT	170.87	2.2 81513555
	(p2.2) 79-80 LT	258.40	2.2 81515031

Moulding, complete car

black adhesive	75-80	21.43 #	0.3 2330
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Stripe tape, complete car

black	75-80	55.97 #	0.3 2764
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Wheelhouse	75-77 RT	122.30 #	7.0 81513250
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	75-77 LT	206.72 #	7.0 81513251
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	78 RT	122.30 #	7.0 81513250
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	78 LT	170.22 #	7.0 81515634
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	79-80 RT	122.30 #	7.0 81513250
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	79-80 LT	205.63 #	7.0 81513933
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splash guard	RT	94.78	82323301
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	LT	140.07	82323302
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Upper reinforcement

coupe	RT	21.47 #	4.0 81827171
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	LT	14.97 #	4.0 82290301
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HPE	RT	27.38 #	4.0 81823757
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	LT	14.97 #	4.0 82290301
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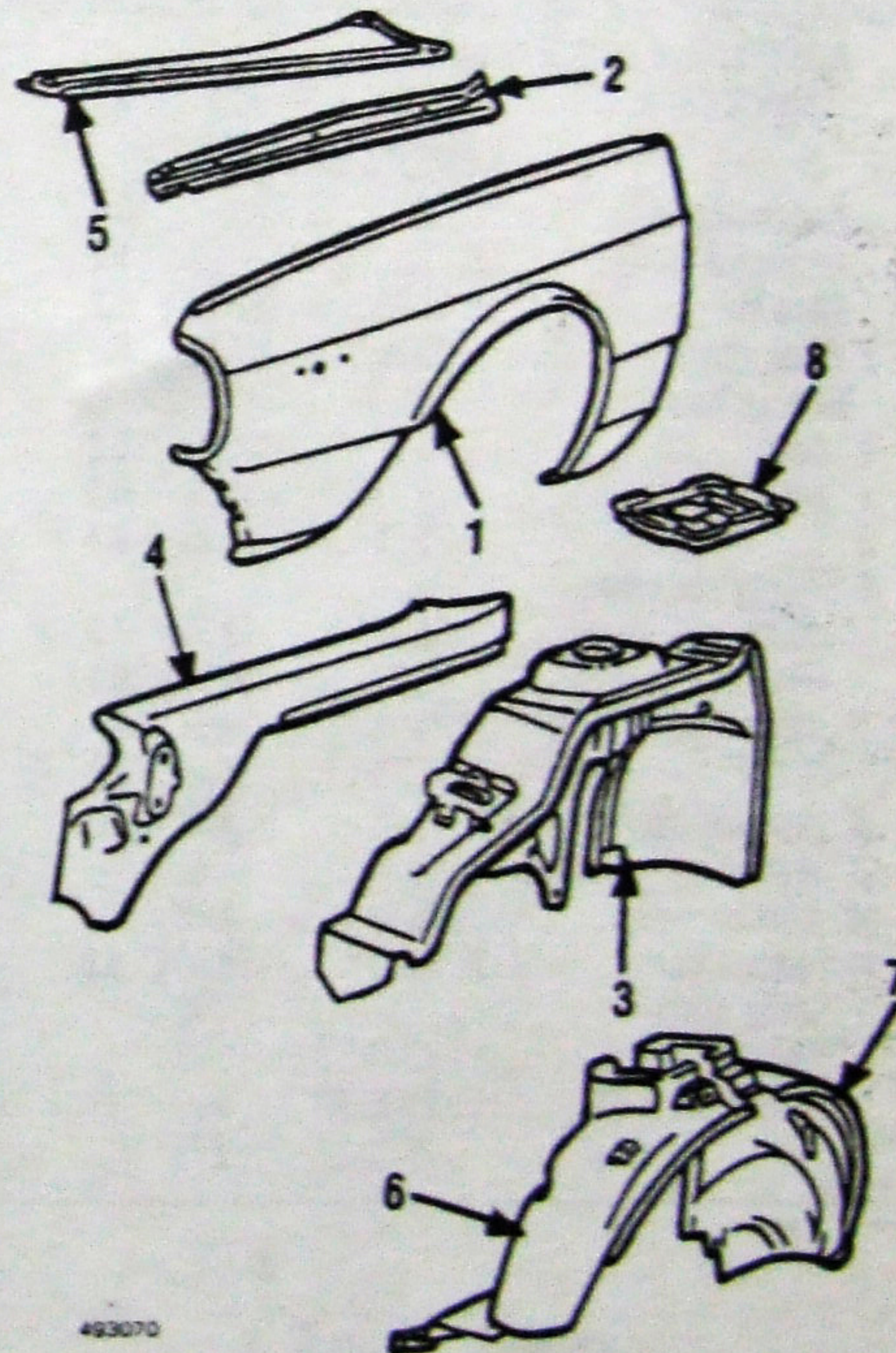
Battery tray

coupe, to ch 607337		26.50	81513290
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fm ch 607338		19.88	81515626
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HPE, to ch 700101		26.50	81513290
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fm ch 700101		19.88	81515626
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FRONT FENDER, 1981-82 REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE to ESTIMATING pages.

Add for edging		0.5
Add for clear coat if required.		
fender		1.1

PARTS & LABOR

1 Fender	(p2.2) 81-82 RT	281.80	81514204
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	(p2.2) 81-82 LT	266.97	81514205
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2 side rail	81-82 RT	11.97	82367700
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	81-82 LT	14.97	82367701
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3 Wheelhouse	RT	171.13	81513574
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	LT	187.13	81513575
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4 reinforcement	RT	86.63	82367698
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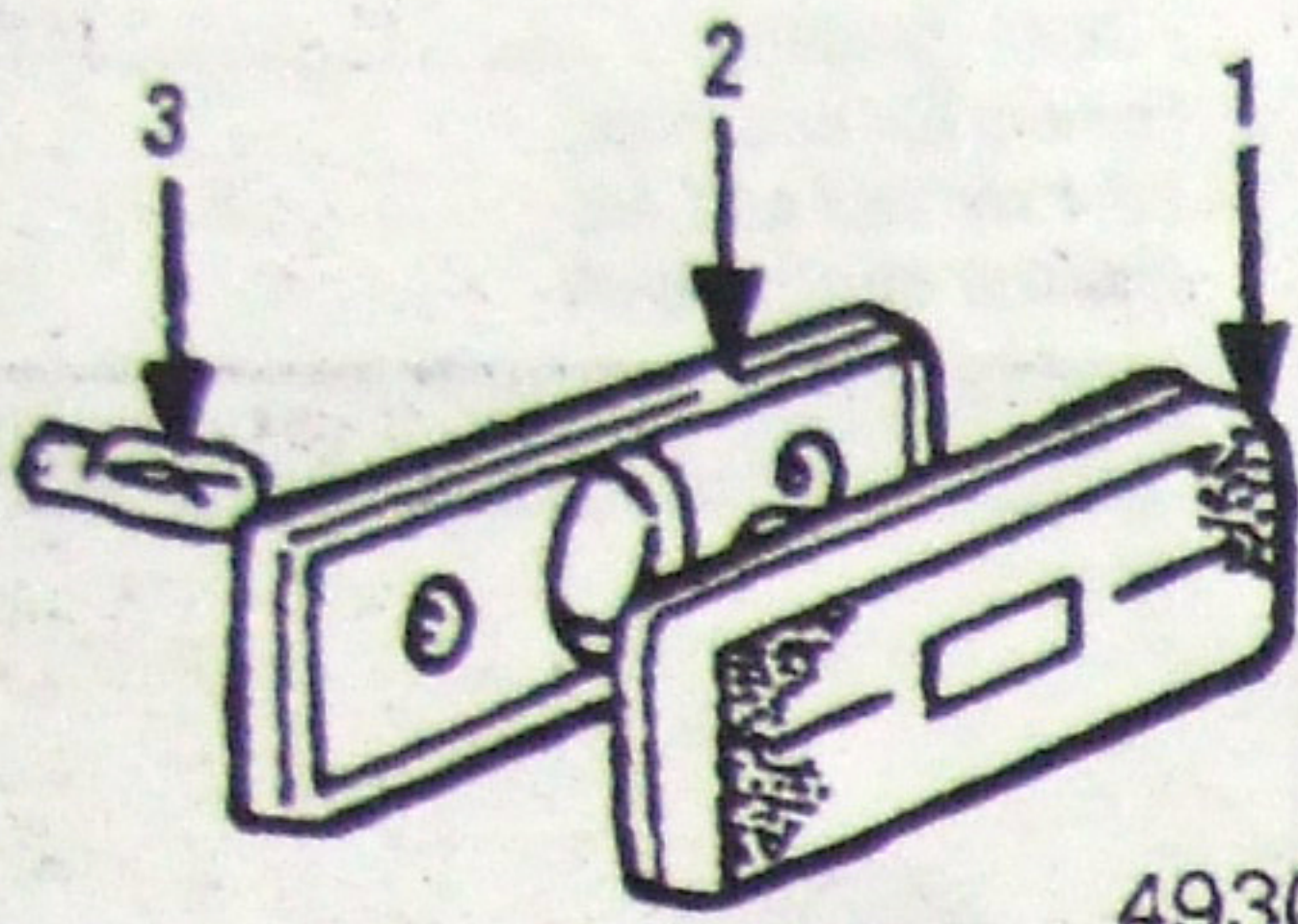
	LT	57.07	82367699
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CONTINUED

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

FENDER & LAMPS (CONT)

5 Tie bar	RT	21.47	81827171
	LT	14.97	82290301
Splash guard			
6 front			
w/o AC	RT	52.07	82355822
	LT	47.73	82355823
w/AC	RT	52.07	82355822
	LT	.00	82355824
7 rear	RT	49.48	82355820
	LT	56.12	82355821
8 Battery tray		43.60	82362718



493080

SIDE MARKER LAMP

Assembly	75	14.88	0.3	4247289
	76-78	14.80	0.3	4390502
	79-82	28.10	0.3	82354971
1 Lens, use assy	79-82	7.00	0.1	082354971
Bezel	75 RT	4.72		82317759
	75 LT	3.33		82317760
Seal	75 R&L	4.27		82318738
2 Base	76-79 R&L	1.53		82355507
3 Bulb		4.32		14145890

* With sub frame and all bolted on parts removed.

† After all bolted on parts are removed.

‡ Part number is for color indicated. For other colors call local dealer. Time for stripe tape does not include removal of old tape

ELECTRICAL

BATTERY

Cable				
negative	75-78	7.30	0.3	82366598
	79-82	3.59	0.3	82352682
positive	75-78	4.81	0.3	82331587
	79-82	13.30	0.3	82352683
Brace	75-78	4.95		82321882
	79-82	7.25		82340665
Tray		19.88		81515626

ALTERNATOR & REGULATOR

Alternator				
assembly	75-78	180.90	0.8	004424346
Marelli	79-80	198.93	0.8	082398577
Bosch	79-80	338.77	0.8	82398577
	81-82	284.88		82374440
pulley		13.58		4397206
fan		14.00		4330485
Voltage regulator				
Bosch		17.77		009940343
Marelli		33.80		4475112

DISTRIBUTOR & IGNITION

Distributor				
federal	75-78	124.05	0.7	4350968
Calif	75-78	99.60	0.7	82328028
	79-80	122.48	0.7	82350469
	81-82	227.60	0.7	82365367
cap	75-78	6.78	0.3	9925467
	79-80	6.18	0.3	9919349
	81-82	16.85		9938359
rotor	75-78	3.35		9924394
	79-80	4.05		4157304
	81-82	4.03		9936023
Ignition coil	75-78	29.83	0.3	004071394
	79-82	139.18	0.3	4386220
switch & lock	75-82	71.73		81827105

HORN				
Horn, high note	77-78	6.88	0.3	82292377
low note	77-78	6.88	0.3	82292376
electro pneumatic	79	44.00	0.3	82329739
Compressor	75-79	60.62		4203178

ENGINE

ENGINE W/SUB FRAME, R&I

w/o AC		5.5		
w/AC		7.0		

ENGINE PARTS

Crankshaft pulley				
manual steering				
to engine 89587	75-80	69.13	1.0	82300497
fm engine 89588	75-80	134.05	1.0	82332208
	81-82	50.08	1.0	82360790
power steering		12.83	1.0	82325796
Timing gear cover		23.08	2.0	82284877
Oil pan	75-78	84.88	3.0	82316861
	79-82	98.55	3.0	82314479
gasket		2.92		4331606
Oil filter	75-78	.00	0.3	4209394
	79-82	6.98	0.3	000000338
Fuel pump				
to eng 112000	75-78	178.82	0.8	82317687
fm eng 112001	75-78	222.03	0.8	82331643
	79-82	266.07	0.8	82350177

ENGINE MOUNTING

Rubber mounts				
front w/o PS & AC		103.65	0.5	82291838
w/PS & AC		136.40	0.5	82293717
side w/o PS & AC		67.52	0.5	82370209
w/PS & AC		116.87	0.5	82371214
rear w/o AC		60.50	0.5	82291832
w/AC		3.67	0.5	82350547
Mounting bracket				
front		15.97		82321274
side, w/o AC	75-77	145.88		82321596
w/AC	78-82	82.85		82317496
rear	75-77	16.00		82291833
	78-82	16.93		82327876
Support rod		19.67		82365758
Damper, shock	RT	3.53	0.3	82364111
	LT	117.80	0.3	82323831

* With air cond add .5.

§ With air cond add .7.

TRANSMISSION

TRANSMISSION R&I

Assembly R&I				
w/engine in car		#	4.9	
w/engine removed			0.7	
* With AC or PS add 1.5.				

EXHAUST SYSTEM

COUPE

Federal 1975-78				
Manifold		200.00	3.2	82336453
Pipe, front				
to ch 607337		43.08	0.5	82318686
fm ch 607338		64.67	0.5	82334107
Muffler, center w/pipe				
to ch 607337		84.85	1.0	82318709
fm ch 607338		134.40	1.0	82330636
Muffler, rear w/pipe				
to ch 607337		55.55	0.7	82318673
Federal 1979-82				
Manifold	79-80	308.18	3.2	82351111
	81-82	62.57	3.2	82300504
Pipe, front	79-80	150.85	0.5	82350964
	81-82	148.03	0.5	82357316
Muffler				
center, w/pipe	79-80	218.68	1.0	82330585
	81-82	197.95	1.0	82357278
rear w/pipe		82.27	0.6	82329010
Converter		250.92		82351751
California				
Manifold	75-78	200.00	3.2	82336453
	79	487.52	3.2	82353636
Pipe, front		37.00	0.5	82332657

Converter	75-78	135.00	0.7	4432465
	79	200.35	0.7	82334780
Muffler, front		218.68	1.0	82330585
rear		82.27	0.6	82329010

HPE

Manifold		200.00	3.2	82336453
Pipe, front				
to ch 701200		43.08	0.5	82318686
fm ch 701201		64.67	0.5	82334107
Muffler, center w/pipe				
to ch 701200		145.82	1.0	82318698
fm ch 701201		137.92	1.0	82330637
Muffler, rear w/pipe				
to ch 701200		77.98	0.7	82318665
fm ch 701201		71.55	0.7	82329009

EMISSION SYSTEM

A.I.R. pump	75-78	122.60	0.6	4347745
	79	158.87	0.6	4377474
mounting bracket				
manual trans		67.05		82310245
auto trans		101.33		82325463
pulley		13.83	0.3	4314658
Valve, EGR	75-78	97.33		4352790
	79	111.30		82365026

WHEELS & FRONT SUSPENSION

WHEELS

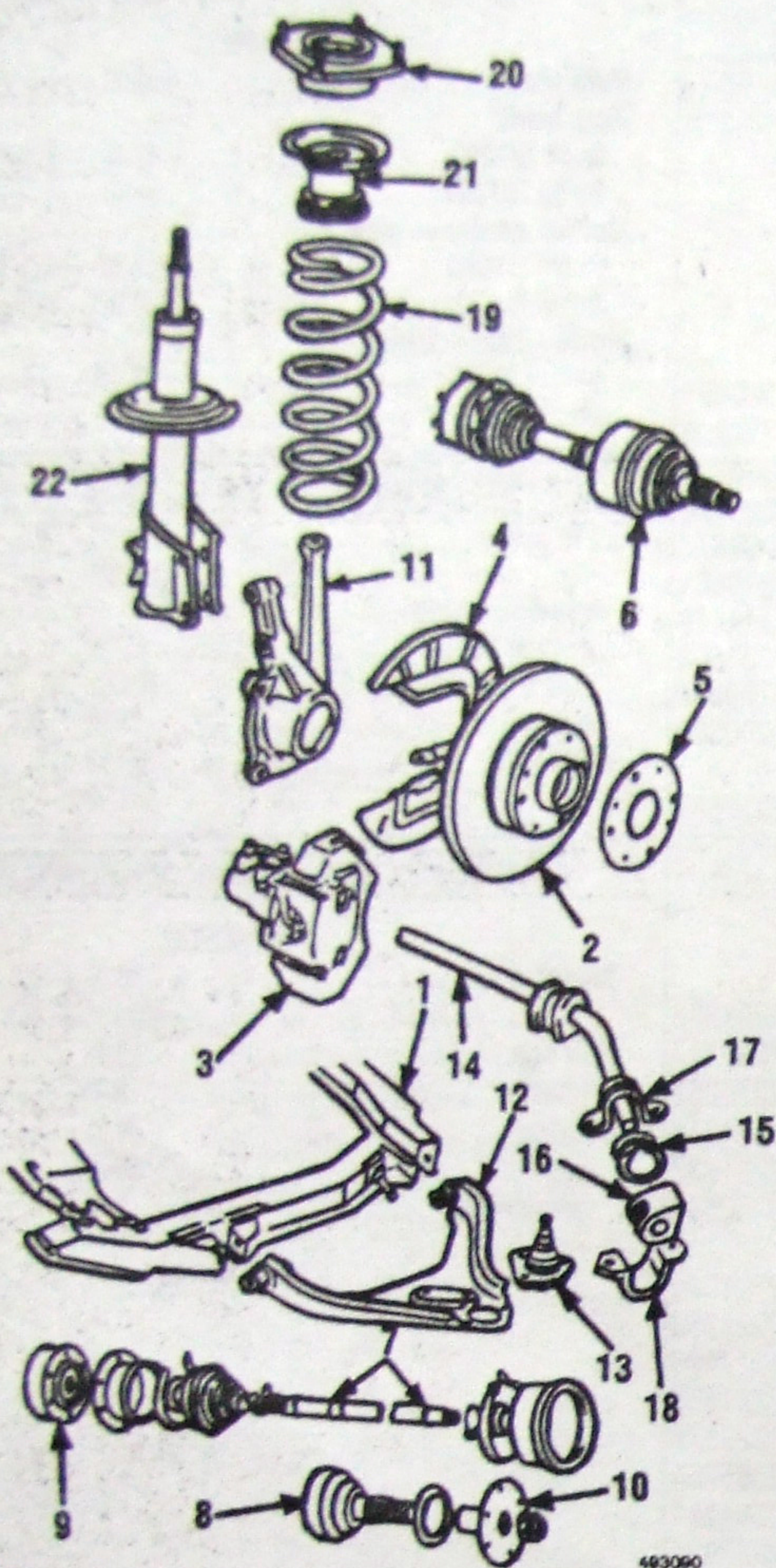
Wheel, 5 1/2 x14		168.05	# 0.3	82341673
5 1/2 jkx14		164.88	# 0.3	82341672
Hub cap		10.47		82286917
retainer		9.05		82286938
Bearing		30.05		82374669
ring nut		10.00		82286488
grease cap		3.60		82286943

CONTINUED

1975-82 LANCIA COUPE & HPE

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

WHEELS & FRONT SUSPENSION (CONT)



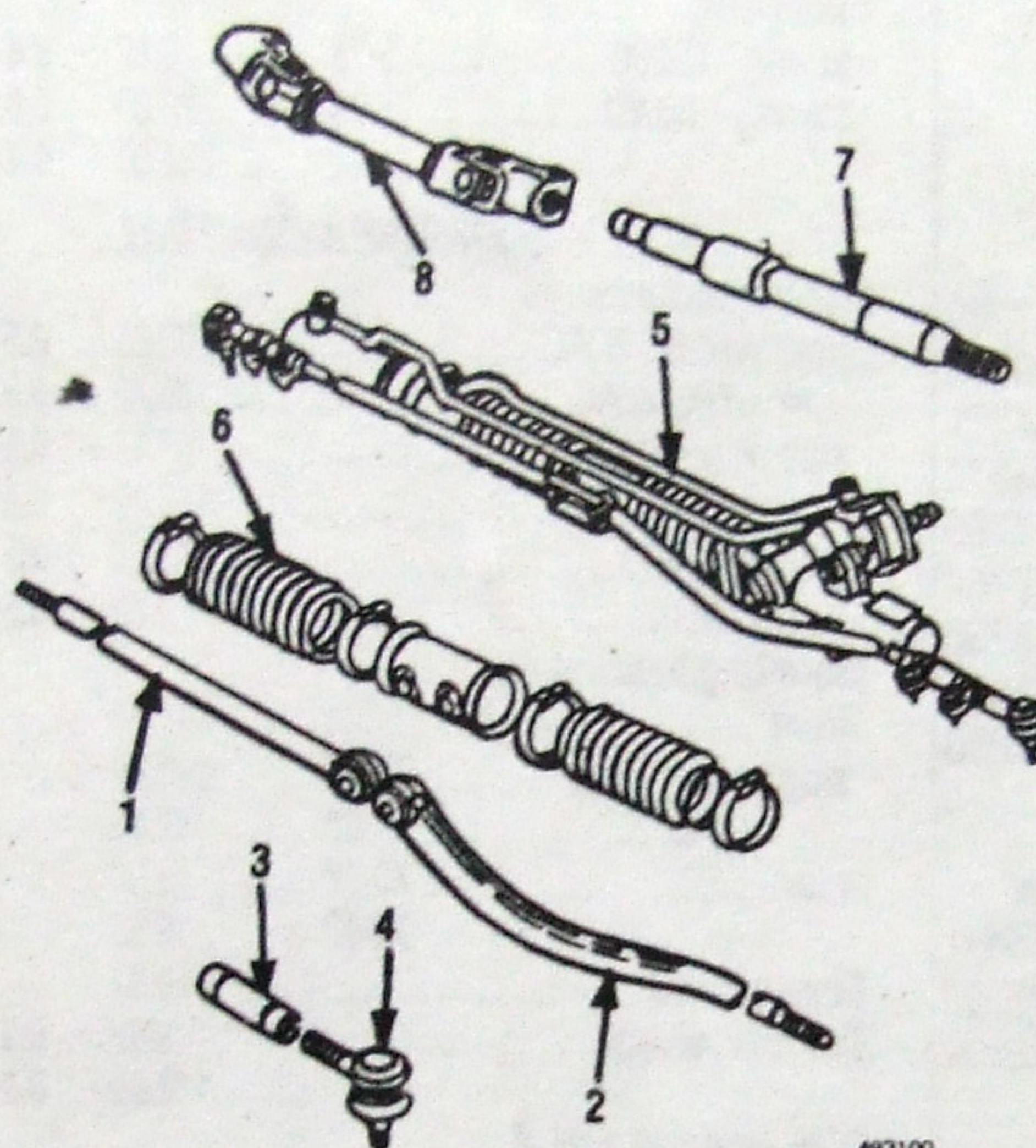
FRONT SUSPENSION

Suspension overhaul			
one side, exc	3.0		
w/driveshaft	4.0		
both sides exc	5.9		
w/drive shaft	6.9		
Wheel alignment	1.0		
Toe-in, adjust	0.6		
1 Sub frame	75-77	289.25	6.0 82320198
	78-80	683.17	6.0 082367804
	81-82	451.08	6.0 095770075
2 Hub & disc		56.35	1.0 82346805
3 Brake caliper assy	RT	257.37	0.8 82313846
	LT	211.63	0.8 82313845
4 splash shield	RT	27.33	82319819
	LT	18.17	82319820
5 spacer to wheel		14.88	4136475
hose, front circuit		24.93	0.7 82398510
mixed circuit		29.40	0.7 82289851
6 Drive shaft assy	R&L	258.85	1.3 81604581
7 shaft only, class A		77.78	82350922
class C		58.03	82350923
8 joint only, outer	75-80	50.97	82330719
	81-82	61.07	082362523
9 inner		86.92	4315132
10 flange, outer	75-80	171.43	82286144
	81-82	50.97	82330719
inner		52.25	82315796
extension shaft			
manual trans	RT	111.45	82309350
auto trans		96.25	82336852
bearing, inner		27.48	82309352
sleeve, outer		3.00	82309351
11 Knuckle & arm			
w/o AC	RT	.00	2.0 82339898
	LT	252.35	2.0 82365349

w/AC	RT	201.00	2.0	82365350
	LT	312.52	2.0	82365351
12 Control arm	75-80 RT	115.80	0.9	81732712
	75-80 LT	116.10	0.9	81732713
	81 RT	123.78	0.9	95730001
	81 LT	112.85	0.9	95730002
13 Ball joint		32.70		82327292
14 Stabilizer bar		48.23	0.8	82291661
15 bushing, outer		3.80		82300455
16 inner		3.27		82287276
17 brkt, outer		4.40		82278727
18 inner		3.00		82287259
19 Spring				
coupe		174.13		82318269
HPE		77.33		82343828
20 mount, upper		81.88		82358858
21 thrust plate		28.08		82327233
22 Shock absorber		100.18	1.0	82395527

Add for balance, weights & valve stem.
§ With air cond add 1.0.
† Time is for R&L, overhaul 2.2.

STEERING



TRW			
1 Tie rod	RT	24.12	0.8 82300961
2	LT	25.27	0.8 82313403
3 adj tube	R&L	12.70	# 0.5 82309802
4 end	R&L	2.20	4306182
5 Gear assy, coupe		242.80	§ 1.1 82313542
HPE		249.28	§ 1.1 82313397
rack, coupe		47.92	82320284
HPE		59.17	82305312
pinion, coupe		24.75	82320285
HPE		27.22	82305313
6 boot		49.07	82368164
cover, end	R&L	3.53	82301071
Damper, shock		97.53	0.6 82310917
mtg brkt, coupe		12.49	82347363
HPE		21.38	82313044
7 Main shaft		64.47	82310033
8 lower w/o AC	75-80	93.33	0.5 82292693
w/AC		86.03	0.5 82355908
Wheel	75-78	269.38	0.3 82310402
	79-82	280.15	0.3 82355408
pad		41.97	81832618

ZF, W/O POWER STEERING

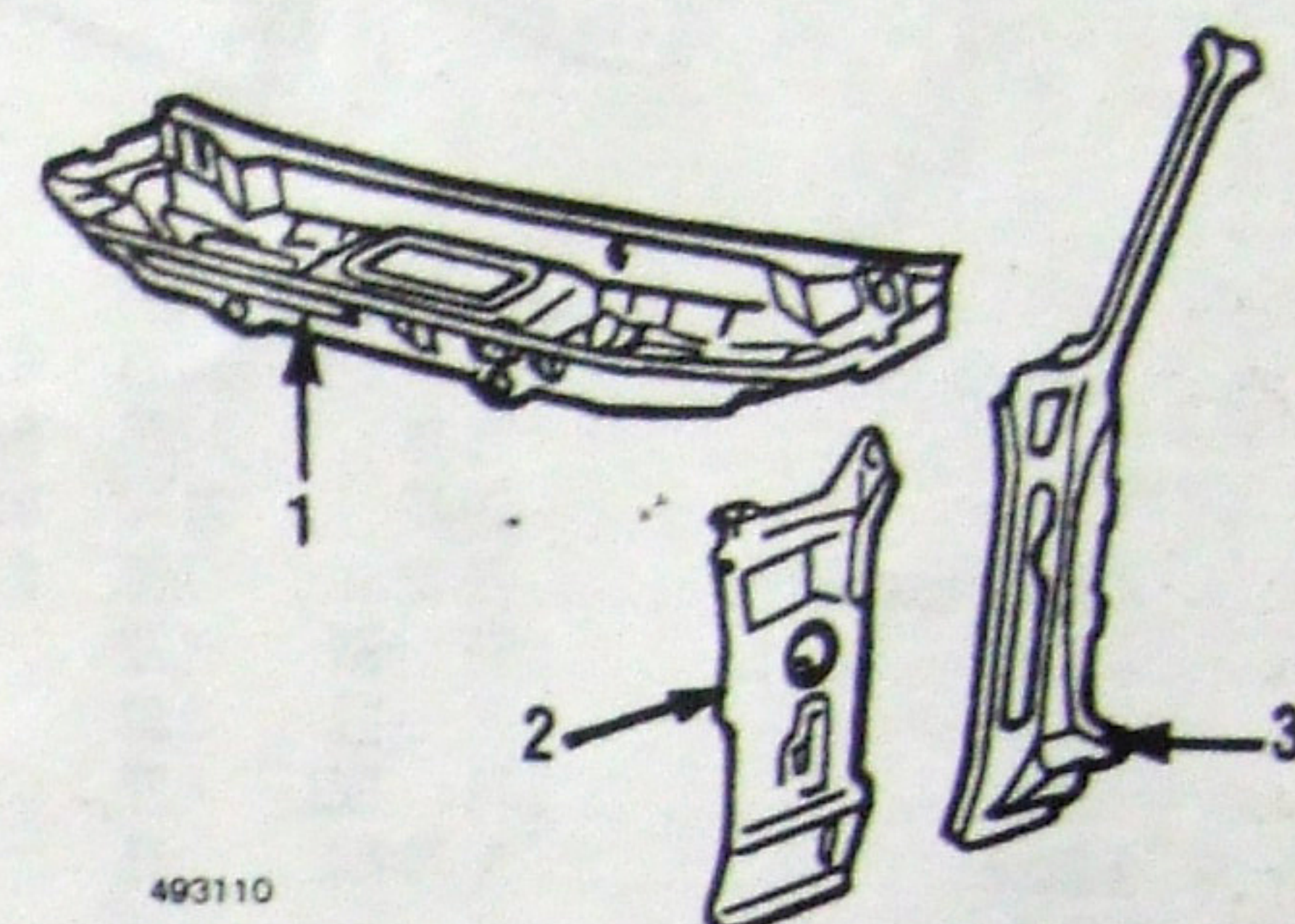
See, TRW, exc			
Tie rod	RT	42.92	0.8 82314624
	LT	43.63	0.8 82314625
adj tube	R&L	28.50	# 0.5 82313204
end	R&L	2.20	4306182
Gear assy		276.08	§ 1.1 82313398
rack		98.38	82313456
pinion		62.72	82313457
boot	R&L	3.82	82313446
sleeve, center		12.67	82313452

ZF, W/POWER STEERING

See, TRW, exc			
Tie rod	RT	86.18	0.8 82334531
	LT	107.75	0.8 82347385
mtg plate, inner		4.48	82316414
outer		2.33	82316415
adj tube	R&L	28.50	# 0.5 82313204
end	R&L	32.03	82315790
Gear assy		1339.28	† 3.6 82345204
boot		23.45	82313445
Power steering pump			
w/o AC	75-78	530.93	1.5 82307914
w/AC	75-78	404.75	1.5 82308822
	79-82	296.22	82376575
pulley	75-80	50.83	82300501
	81-82	38.75	82336429
reservoir		108.47	82309373
hose, pressure		119.33	0.3 82310933

Time is for overhaul.
§ To overhaul add 1.5.
† With air cond add .4.

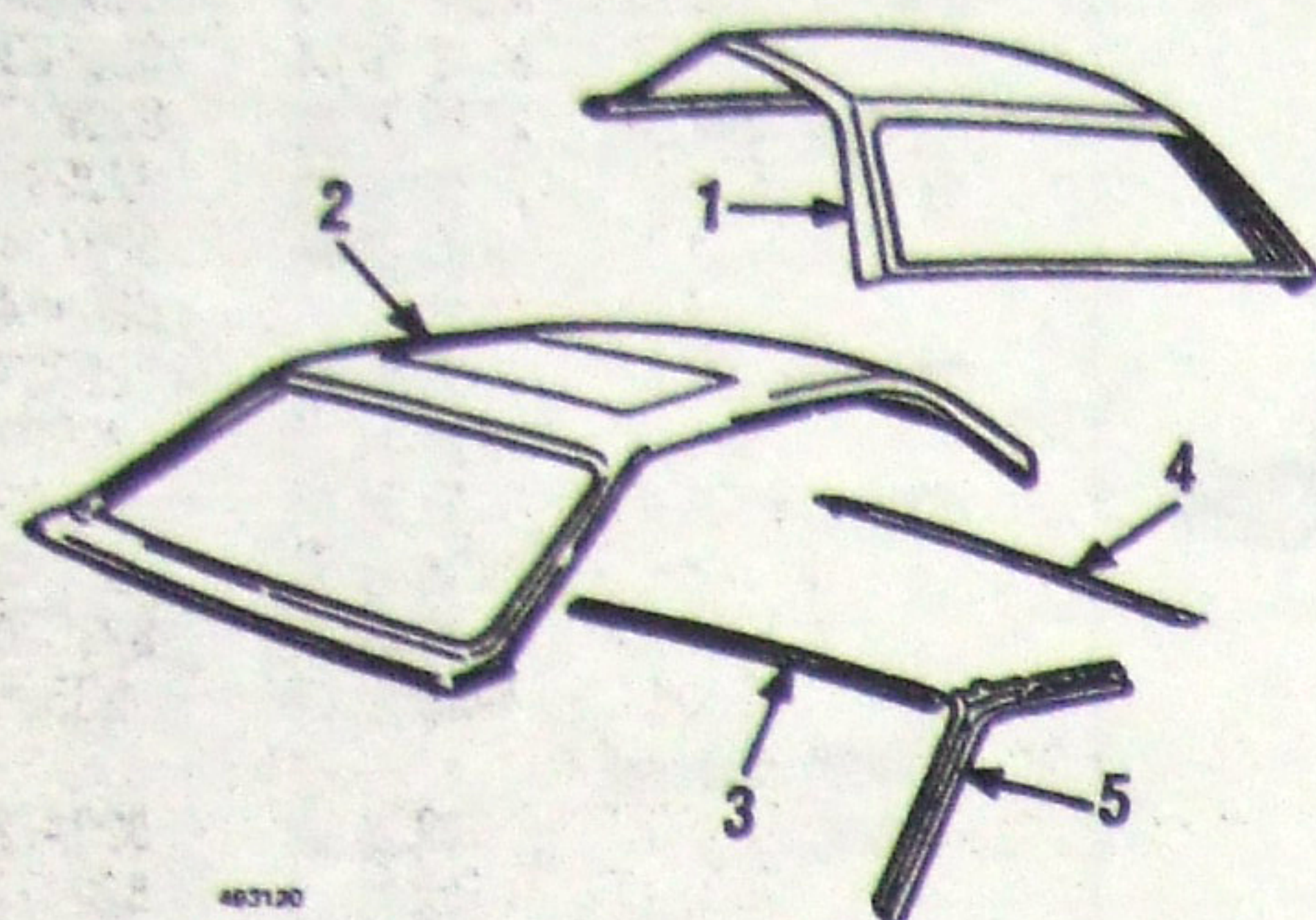
COWL & WINDSHIELD



Cowl top pnl, see roof			
1 inner top panel			
cpe, to ch 603000		155.13	81515020
fm ch 603001		137.38	81515032
fm ch 607338		137.38	81513841
	79-80	195.58	81513908
	81-82	313.05	81515586
HPE	76-77	112.72	51515032
	78	112.72	51513841
	79	.00	51513902
2 side inr pnl	75-78 RT	22.63	81513060
	75-78 LT	15.00	81513061
	79-80 RT	7.47	82355816
	79-80 LT	26.00	82356394
	81-82 RT	22.63	81513060
	81-82 LT	7.47	82355816
3 Hinge & w'shield plr			
see uniside			
Windshield			
glass, Lancia		325.03	5.0 82315405
NAGS		554.20	5.0 FCW345S
w'strip		22.13	82319781
sealant kit		5.43	86224250
mldg, reveal	RT	83.72	82313115
	LT	43.38	82313116
joint, each		2.60	82313109
Wiper arm	RT	16.30	0.2 82369644
	LT	15.30	0.2 82369645
blade		8.18	0.2 082291405
motor		159.32	0.3 9937737
reservoir & pump		35.50	0.3 82352473
Instrument panel	75-78	625.66	5.0 82320869
	79-82	606.83	5.0 82356581
Door, glove comp	75-78	51.08	0.2 82308318
	79-82	97.83	0.2 82345896
Mirror, rear view	75-78	35.97	0.2 82305561
	79-82	35.67	0.2 82401792

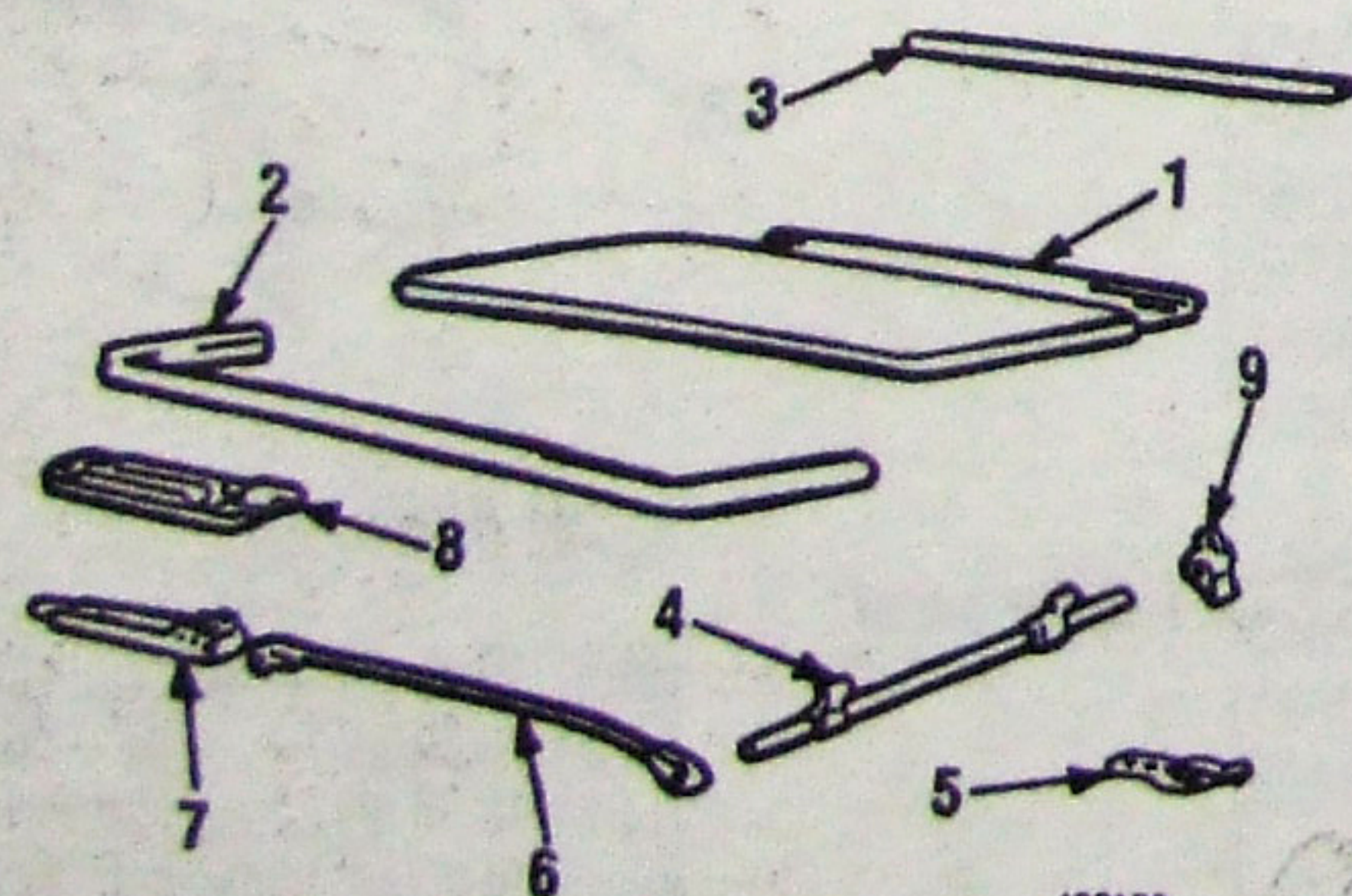
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ROOF & BACK GLASS



COUPE

Roof panel				
1 Solid roof	(p3.0) 75-82	239.17 # 22.0		81515686
2 sun roof	(p3.2) 75-80	312.23 # 22.0		81513428
	(p3.2) 81-82	431.05 # 22.0		95570028
Rails				
3 front, w's header		30.13 \$ 1.5		81513068
4 rear, above back window				
wo/sun roof		13.55 \$ 1.5		82292644
w/sun roof		10.92 \$ 1.5		82328399
5 side, inner	RT	22.58 \$ 1.5		81513022
	LT	22.58 \$ 1.5		81513023
outer, see uniside				
Rain gutter				
	RT	11.75		82292600
	LT	11.80		82292601
chrome cover	RT	26.08	0.3	82293844
	LT	37.50	0.3	82293845
Back window				
	75-80	107.93	4.0	82315404
	81-82	183.30	4.0	82352149
rubber chnl	75-78	19.83		82319782
	79-80 RT	7.67		82351561
	79-80 LT	8.72		82351565
	81-82	31.63		82349189
sealant kit		5.43		86224250
moulding, reveal				
upper & side	75-80 RT	31.97		82313107
	75-80 LT	28.17		82313108
	81 RT	18.25		82349177
	81 LT	22.47		82349178
lower	75-80	13.55		82313112
	81-82	17.58		82349179
joint, upper	75-80	2.60		82313109
	81-82	.70		82288438
lower	75-80	1.80		82313110
	81-82 R&L	2.40		82287417



SUN ROOF

1 Sliding panel	(p1.5) 75-80	397.23	0.4	82355163
	(p1.5) 81-82	263.25		82372400
2 w'strip, front		44.42	0.2	82312378
3 rear		18.88	0.2	82312379
Mldg, opening surround		18.08		82328375
4 Guide control	75-80 R&L	14.50	1.0	82312363
	81-82	17.80		82360944
5 Guide	RT	10.22		82328385
	LT	10.22		82328386
6 Tie rod	75-80	16.58		82326366
	81-82	21.33		82360964

Bow		5.63		82328519
wire retainer	75-80	1.97		82328444
	81-82	11.97		82360946
7 Handle	75-80	13.97	0.2	82328390
	81-82	31.17		82360834
8 trim plate	75-80	9.17		82328389
	81-82	12.67		82360835
9 Locking lever		8.25	0.2	82328372

HPE

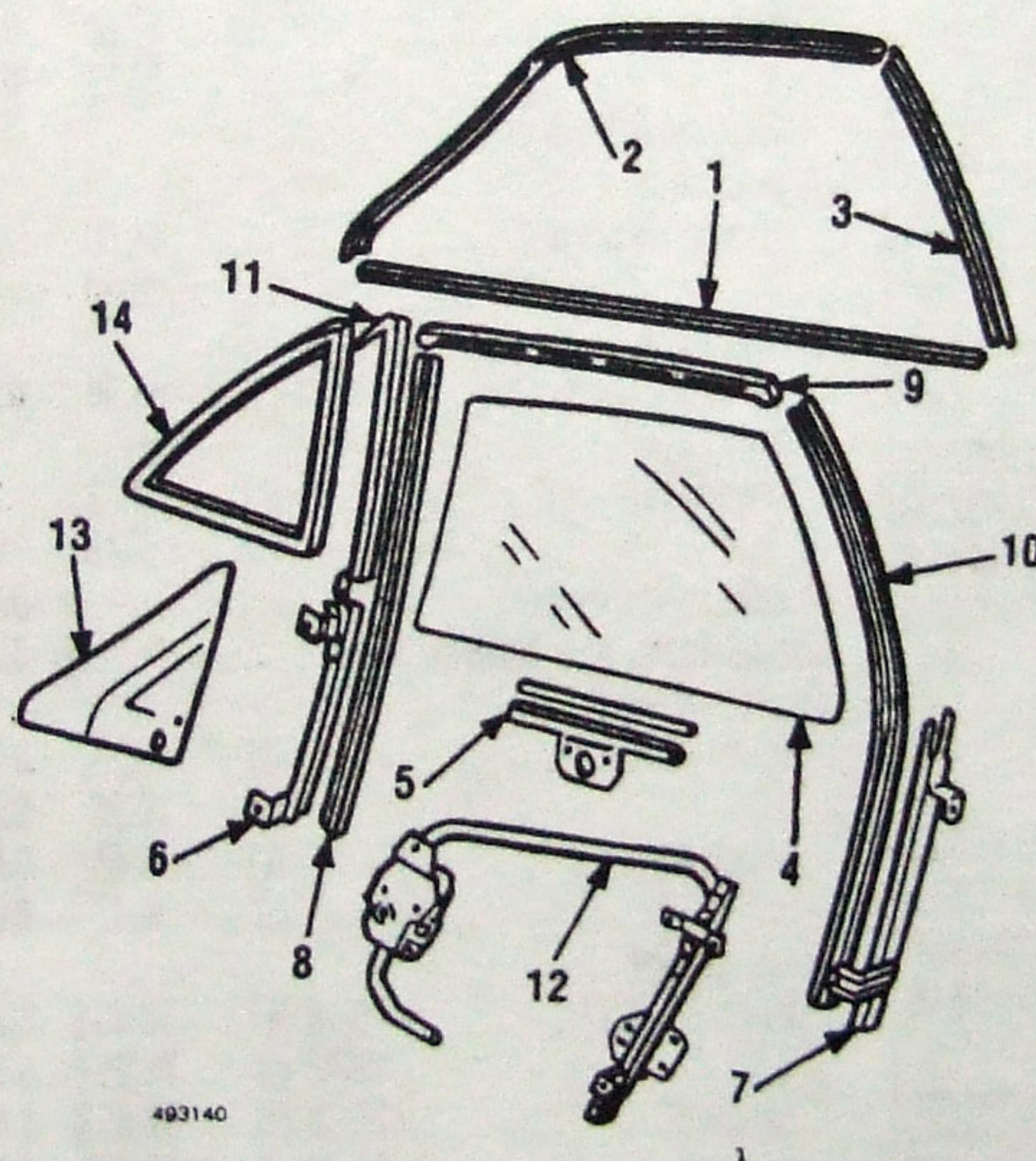
Roof panel				
solid roof	(p2.8) 76-79	275.08 † 15.0		82347269
sun roof	(p3.0)	624.47 † 17.0		81513429
Rails				
front, w's header	76-78	137.38 \$ 1.5		81513841
	79	30.13 \$ 1.5		81513068
rear, above wndo	76-78	86.42 \$ 1.5		82327581
	79	103.88 \$ 1.5		82349598
side, inr	RT	41.42 \$ 1.5		81515088
	LT	41.42 \$ 1.5		81515089
outer, see uniside				
Rain gutter				
	RT	8.22		82316610
	LT	8.22		82316611
chrome cover	RT	28.22	0.2	82316645
	LT	28.22	0.2	82316646

Back window, see liftgate

SUN ROOF

See coupe, exc				
Sliding panel	(p1.5)	213.58	0.4	82326353
* Time is after fenders and wipers are removed. cut in windshield opening, exc sun roof, 15.0 sun roof 17.0				
† After roof panel is removed.				
‡ Time is after fenders and wipers are removed. cut in windshield opening, exc sunroof 12.0, sunroof 14.0.				

DOOR



COUPE

Assembly R&I				
			# 0.5	
Door				
	(p3.0) 75-78 RT	307.67 # 4.0		81513278
	(p3.0) 75-78 LT	307.67 # 4.0		81513279
	(p3.0) 79-82 RT	433.90 # 4.0		81515724
	(p3.0) 79-82 LT	438.70 # 4.0		81515725
outer panel	RT	239.65		82347735
	LT	240.27		82347736
W'strip around door				
to ch 607337	RT	70.25	0.6	82310713
	LT	55.38	0.6	82310714
fm ch 607338	R&L	121.22	0.6	82329291
Mouldings				
1 belt at wndo	75-78 RT	30.92		82344616
	75-78 LT	24.92		82344617
	79-82 RT	18.83		82354760
	79-82 LT	20.92		82354761
end, front	75-78 RT	.48		82344600
	75-78 LT	.40		82344601
	79-82 RT	3.47		82350637
	79-82 LT	4.17		82350638

rear	RT	1.52		82354858
	LT	1.20		82354859
side, see fender			\$ 0.3	
Stripe tape, see fender			\$ 0.3	
window frame				
2 front	75-78 RT	24.30	0.2	82293816
	75-78 LT	18.05	0.2	82342196
	79 RT	18.05	0.2	82342196
	79 LT	33.00	0.2	82342197
3 rear	RT	8.47	0.2	82342198
	LT	8.47	0.2	82342199
Mirror, rear view		87.78	0.5	82350359

GLASS & HARDWARE

4 Glass	RT	53.73	1.0	82389652
	LT	45.60	1.0	82389653
5 sash channel	RT	3.33		4030255
	LT	9.42		82344350
6 guide chnl, front	RT	6.42		82292683
	LT	6.08		82352950
7 rear	RT	5.22		82292688
	LT	5.22		82292689
8 w'strip, front		11.47		82334379
9 upper		8.67		82334378
10 rear		8.13		004237823
11 division chnl	RT	9.22		82320018
	LT	12.72		82320019
12 regulator				
manual	75-80 RT	50.22	0.8	82354764
	75-80 LT	53.40	0.8	82354765
	81-82 RT	42.31	0.8	82374153
	81-82 LT	42.31	0.8	82374154
electric	75-80 RT	198.17	0.9	82345831
	75-80 LT	84.83	0.9	82356531
	81-82 RT	91.15	0.9	82374584
	81-82 LT	84.83	0.9	82356531
motor		60.65		82313741
13 Vent glass	75-80 RT	22.48	0.7	82389651
	75-80 LT	46.78	0.7	82389650
	81-82 RT	40.33	0.7	82389658
	81-82 LT	46.78	0.7	82389650
14 rubber channel	R&L	11.75		82293767
Handle, outside				
to ch 608000	RT	48.13	1.0	82294974
	LT	42.08	1.0	82294975
fm ch 608001	RT	53.08	1.0	82344396
	LT	49.63	1.0	82344397
	81-82 RT	30.25	1.0	82367696
	81-82 LT	55.13	1.0	82367697
lock	RT	37.50	0.6	82294422
	LT	37.50	0.6	82294423
cyl & keys				
to ch 608000	RT	27.72		81891881
	LT	27.72		81891882
fm ch 608001	RT	26.83		81892029
	LT	37.72		81892030
striker		6.27		4265617
Hinges				
door half		13.88	0.4	82326863
plr half, upper		13.92	0.4	82326864
lower		13.13	0.4	82326865
Door check	75-80	6.67		82290592
	81-82	18.30		82315450

HPE

See coupe, exc				
Door				
	(p3.0) 75-78 RT	334.42 # 4.0		81515094
	(p3.0) 75-78 LT	307.67 # 4.0		81515095
	(p3.0) 79 RT	571.12 # 4.0		81515601
	(p3.0) 79 LT	493.60 # 4.0		81515602
W'strip around door	76-78 RT	70.25	0.6	82310713
	76-78 LT	55.38	0.6	82310714
	79 R&L	75.75	0.6	82356545

Mouldings

window frame				
front to ch 702024	75-78 RT	12.05	0.2	82318373
	75-78 LT	12.05	0.2	82318374
fm ch 702024	75-78 RT	12.17	0.2	82342194
	75-78 LT	16.33	0.2	82342195
	79 RT	23.00	0.2	82351522
	79 LT	16.33	0.2	82342195

CONTINUED

1975-82 LANCIA COUPE & HPE

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

DOOR (CONT)

rear to ch 702024	75-78 RT	6.63	0.2	82316643
	75-78 LT	6.63	0.2	82316644
fm ch 702024	75-78 RT	7.30	0.2	82342192
	75-78 LT	7.30	0.2	82342193

GLASS & HARDWARE

Glass	RT	40.63	1.0	82391845
	LT	43.88	1.0	82391846
Handle, outside				
to ch 702000	RT	48.13	1.0	82294974
	LT	42.08	1.0	82294975
fm ch 702001	RT	53.08	1.0	82344396
	LT	49.63	1.0	82344397
Cyl & keys				
to ch 702000	RT	27.72	0.4	81891881
	LT	27.72	0.4	81891882
fm ch 702001	RT	26.83	0.4	81892029
	LT	37.72	0.4	81892030

* With electric lifts add .5.

§ Time is for door section only. time for stripe tape does not include removal of old tape.

UNISIDE

COUPE

Uniside				
Assembly	75-78 RT	269.27 #		81513274
	75-78 LT	210.33 #		81513275
	79-80 RT	244.50 #		81513542
	79-80 LT	195.60 #		81513543
	81-82 RT	233.73 #		81514251
	81-82 LT	233.73 #		81514252

HPE

Uniside assy	RT	177.50 #		81515459
	LT	.00 #		81515469

* Consists of hinge & windshield pillar, rocker panel outer, roof rail outer, and lock pillar inner. Cut and section as needed. Hinge pillar 5.0, hinge and windshield pillar 7.0, rocker panel 3.5, inner panel, see quarter panel. painting, hinge pillar 1.0, hinge & windshield pillar 1.2, rocker panel 1.0.

ROCKER PANEL

COUPE

Outer panel				
Sold w/uniside				
Inner panel	RT	28.42 #	2.0	82290265
	LT	28.42 #	2.0	82290266
Sill plate	75-78	20.97	0.2	82294456
	79-82	25.88	0.2	82349610

HPE

Outer panel				
Sold w/uniside				
Inner panel	RT	25.83 #	2.0	82315515
	LT	25.83 #	2.0	82315516
Sill plate	76-78	20.97	0.2	82294456
	79	25.88	0.2	82349610

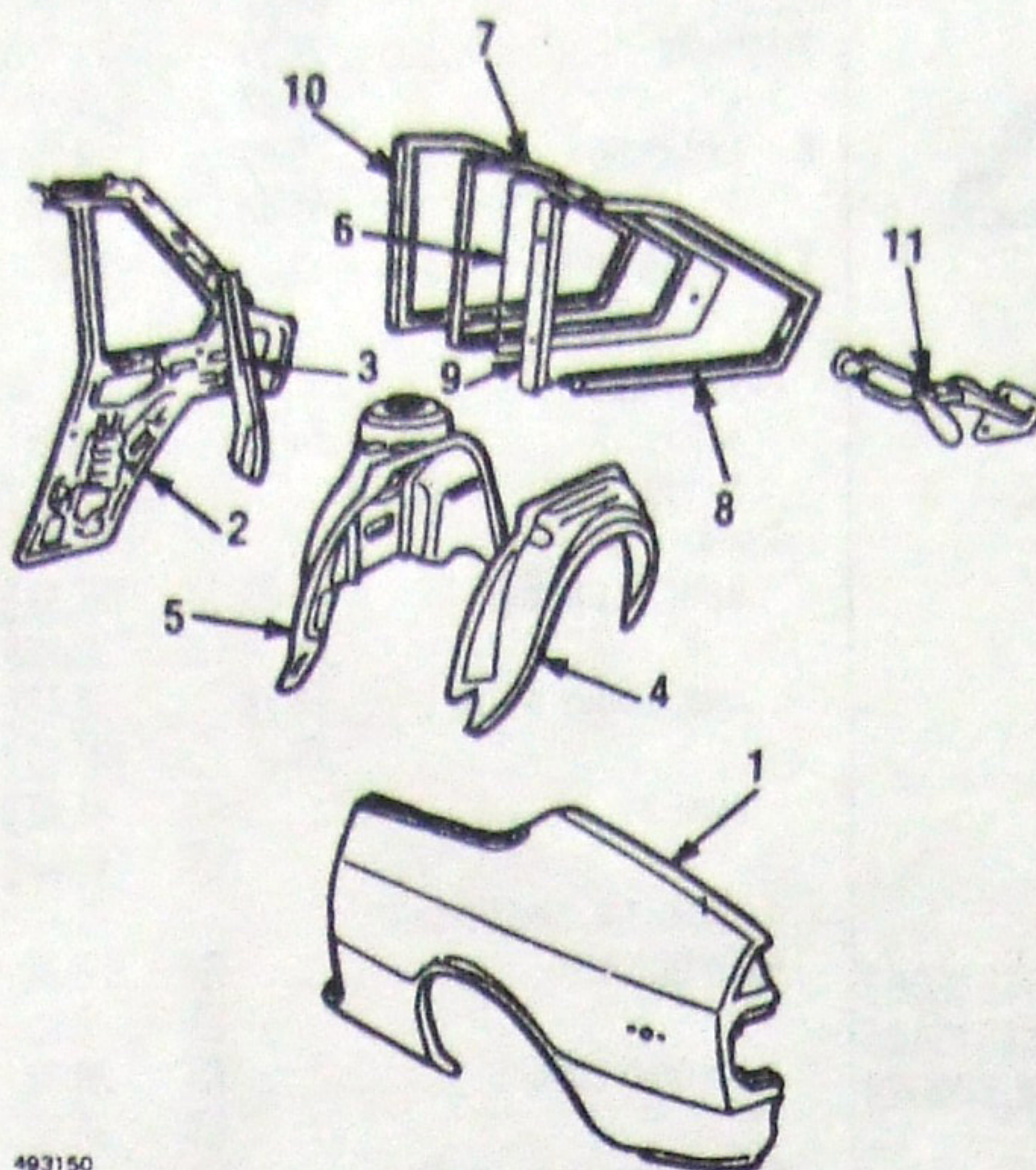
* After outer panel is removed.

SEAT TRACKS

Track, w/adjuster				
driver seat, coupe	75-80	59.42 #	0.5	81826596
	81-82	66.00 #	0.5	82347790
HPE		29.63 #	0.5	82322245
pass seat, coupe	75-80	32.22 #	0.5	81826595
	81-82	58.58 #	0.5	82347791
HPE		29.63 #	0.5	82322246
Track, wo/adjuster				
driver seat, coupe	75-80	37.17 #	0.5	81826598
	81-82	60.33 #	0.5	82347792
HPE		59.42 #	0.5	82322516
pass seat, coupe	75-80	30.13 #	0.5	81826597
	81-82	59.22 #	0.5	82347793
HPE		59.42 #	0.5	82322516

* Time is for one track, both 0.7.

QUARTER PANEL & LAMPS



REAR QUARTER, COUPE

1 Outer panel				
to ch 607337	(p2.5) 75-78 RT	185.93	11.5	81513282
	(p2.5) 75-78 LT	203.13	10.5	81513283
fm ch 607338	(p2.5) 75-78 RT	205.77	11.5	81590591
	(p2.5) 75-78 LT	219.17	10.5	81590592
	(p2.5) 79-80 RT	246.97	11.5	81513551
	(p2.5) 79-80 LT	318.08	10.5	81513552
	(p2.5) 81-82 RT	258.60	11.5	82363824
	(p2.5) 81-82 LT	320.60	10.5	82356496
Door, gas filler	75-78	17.60	0.3	81513039
	79-82	24.77	0.3	82351626

lock cyl & keys
pocket

also w/otr pnl	75-78	94.50		81513017
	79	30.30		82349269

Name tape

unleaded fuel		5.58	0.2	4344114
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Mouldings

rear at tail lamp	RT	7.72		82294458
	LT	7.72		82294459

side, see fender # 0.3

Stripe tape, see fender # 0.3

Grille, air vent

to ch 607552	RT	16.25	0.5	82323562
	LT	16.25	0.5	82323563
fm ch 607553	RT	8.47	0.5	82382453
	LT	8.47	0.5	82382453

2 Inner panel

to ch 607337	75-78 RT	57.55 §	5.5	81513154
	75-78 LT	75.25 §	5.0	81513021
fm ch 607338	75-78 RT	57.55 §	5.5	81513154
	75-78 LT	59.00 §	5.0	81513155
	79-82 RT	66.47 §	5.5	81515683
	79-82 LT	66.47 §	5.0	81515684

3 Pillar, belt to roof

	(p1.0) 75-80 RT	12.47	> 5.0	82292642
	(p1.0) 75-80 LT	12.47	> 2.0	82292643
	(p1.0) 81-82 RT	7.88		82356491
	(p1.0) 81-82 LT	7.88		82356492

Wheelhouse

4 outer to ch 607508	RT	24.50 †	1.5	82334322
	LT	46.10 †	1.5	82290273
fm ch 607509	RT	24.50 †	1.5	82334322
	LT	30.47 †	1.5	82334323
5 inner to ch 607508	75-80 RT	93.15 †	2.5	82290252
	75-80 LT	169.78 †	2.5	82290253
fm ch 607509	75-80 RT	149.63 †	2.5	82337347
	75-80 LT	120.40 †	2.5	82364255
	81-82 RT	120.40 †	2.5	82364254
	81-82 LT	120.40 †	2.5	82364255

Ventilator glass

assembly	75-78 RT	165.85	1.0	81826690
	75-78 LT	167.63	1.0	81826691

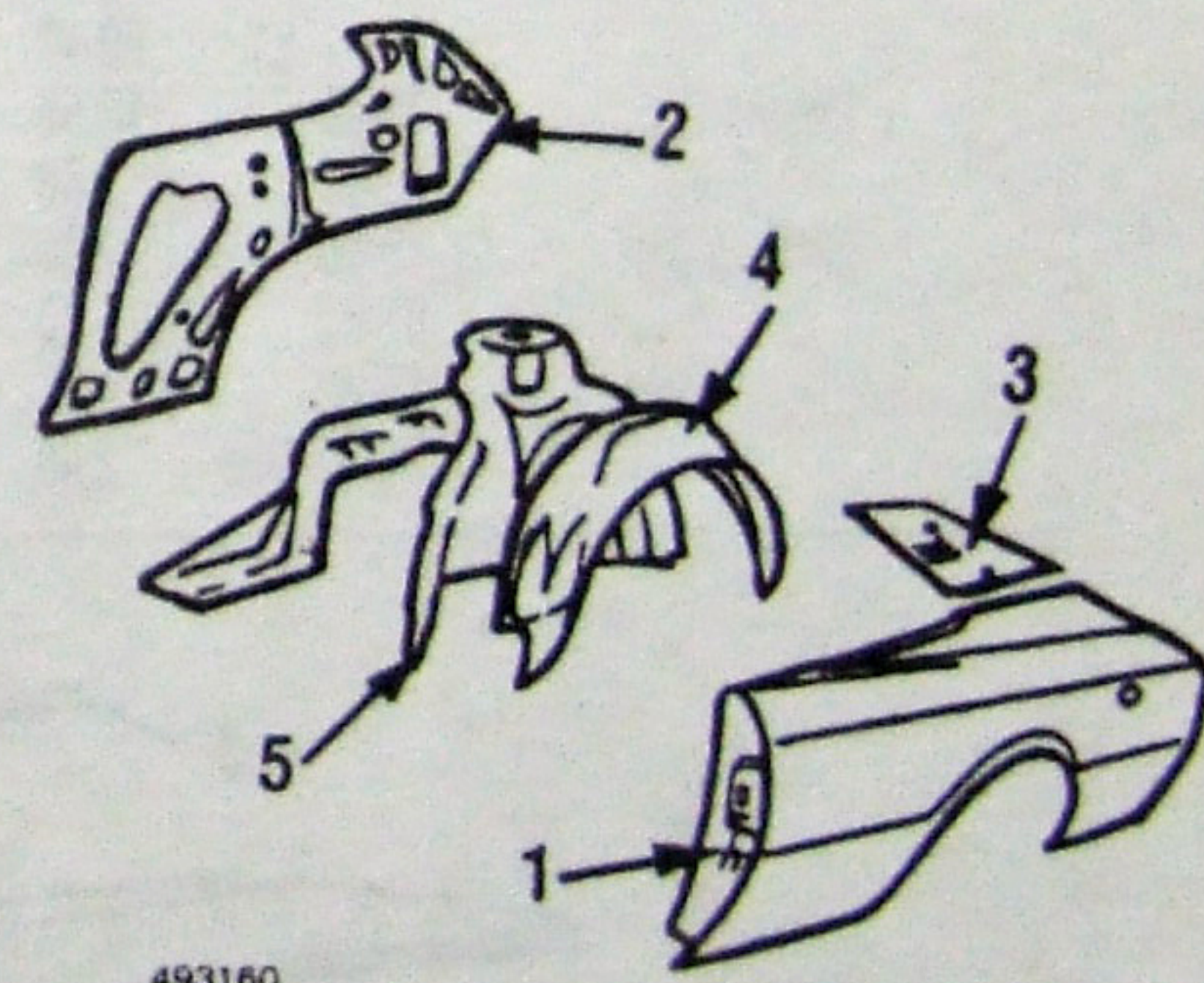
	79-80 RT	152.88	1.0	81830787
	79-80 LT	172.00	1.0	81830788
glass	RT	43.07	1.0	82356376
	LT	39.48	1.0	82356377
rubber chnl	75-78 RT	27.25		82293786
	75-78 LT	29.83		82293787
	79-80 RT	9.63		82343402
	79-80 LT	14.17		82343403
frame, inr	75-78 RT	101.17		82293789
	75-78 LT	103.25		82293790
w'strip, inr	75-78 RT	38.75		82329293
	75-78 LT	38.75		82329294
	79-80 RT	35.42		82352094
	79-80 LT	49.75		82352095

mouldings, reveal

front	75-78 RT	20.83		82347251
	75-78 LT	25.22		82347252
upper	75-78 RT	18.75		82293803
	75-78 LT	18.75		82293804
rear	75-78 RT	9.75		82293805
	75-78 LT	9.75		82293806
lower	75-78 RT	9.88		82293807
	75-78 LT	9.88		82293808
assy, surround	79-80 RT	136.08		82339840
	79-80 LT	136.08		82339841
front only	79-80 RT	32.88		81892072
	79-80 LT	28.67		81832713
latch	75-78 RT	29.22		82292660
	75-78 LT	41.00		82292661
	79-80 RT	49.33		82356403
	79-80 LT	49.33		82356404

Ventilator glass

6 glass	RT	43.07		82356376
	LT	39.48		82356377
7 rubber chnl	RT	9.63		82343402
	LT	14.17		82343403
8 frame, rear	RT	136.08		82339840
	LT	136.08		82339841
9 front	RT	32.88		81892072
	LT	32.88		81892072
10 w'strip outer	RT	37.25		82356476
	LT	37.25		82356477
11 latch	RT	49.33		82356403
	LT	49.33		82356404



REAR QUARTER, HPE

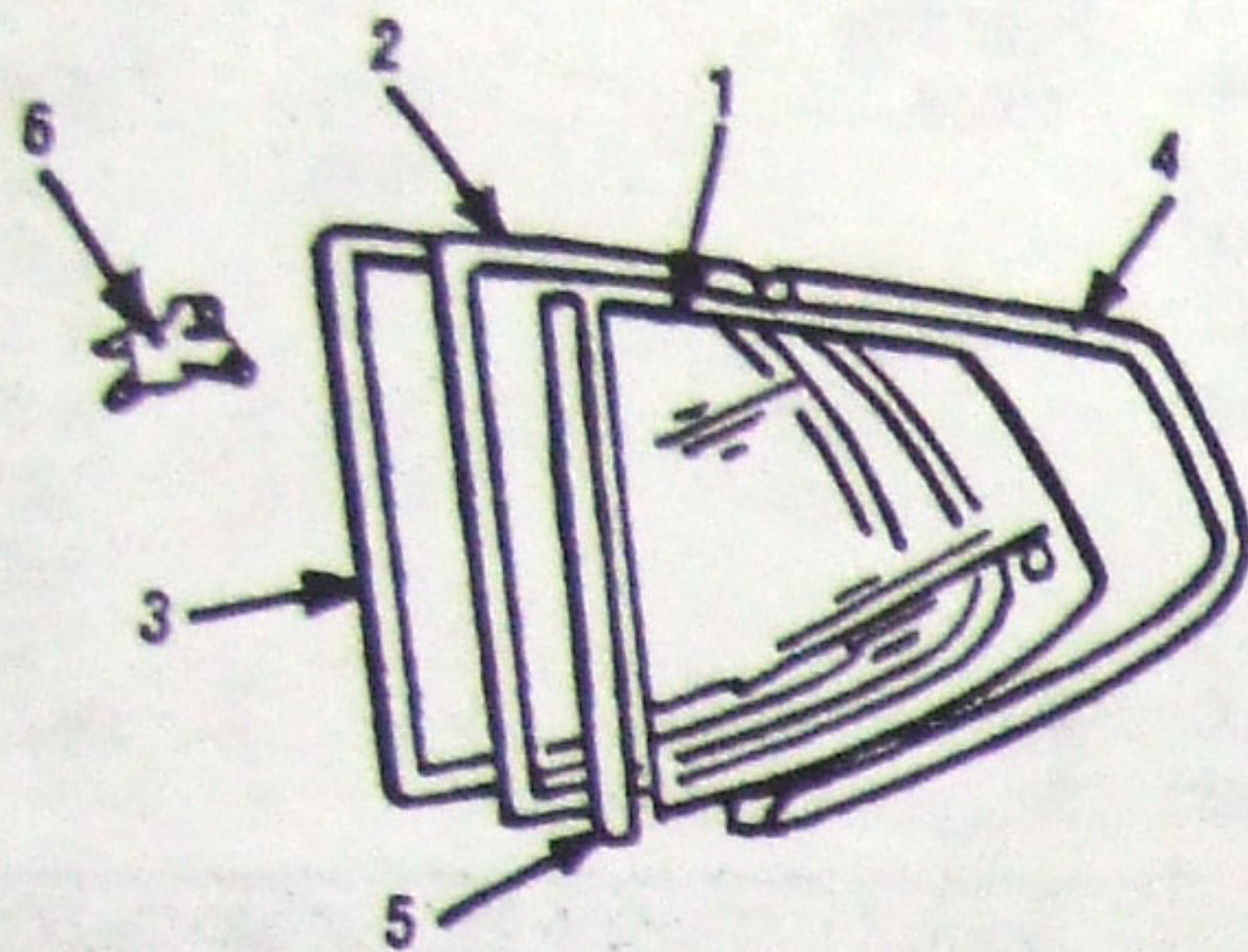
1 Outer panel				
	(p2.8) 76-78 RT	163.14	12.5	81892023
	(p2.8) 76-78 LT	.00	11.5	81892024
	(p2.8) 79 RT	312.23	12.5	81590587
	(p2.8) 79 LT	352.50	11.5	81590588
Fuel filler				
hsg, also w/otr pnl		11.75		82316574
Name tape				
unleaded fuel		5.58	0.2	4344114
Vent grille	76-78 RT	31.55	0.2	82316614
	76-78 LT	29.12	0.2	82316615
	79 RT	33.38	0.2	82347261
	79 LT	36.08	0.2	82347262
2 Inner panel	RT	106.80 §	5.0	81515077
	LT	93.67 §	5.0	81515078

CONTINUED

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

QUARTER PANEL & LAMPS (CONT)

Pillar				
3	belt to roof	76-78 RT	11.97 > 2.0	82316628
		75-78 LT	11.97 > 2.0	82316629
		79 RT	12.38 > 2.0	82349209
		79 LT	12.38 > 2.0	82349210
Wheelhouse				
4	outer	RT	19.17 † 1.5	82334326
		LT	19.63 † 1.5	82334327
5	inner to 701652	RT	86.60 ‡ 2.5	82331136
	fm 701653	RT	86.60 ‡ 2.5	82337343
	fm 702001 Calif	RT	48.45 ‡ 2.5	82346523
		76-78 LT	86.60	82337344
		79	100.28	82347732

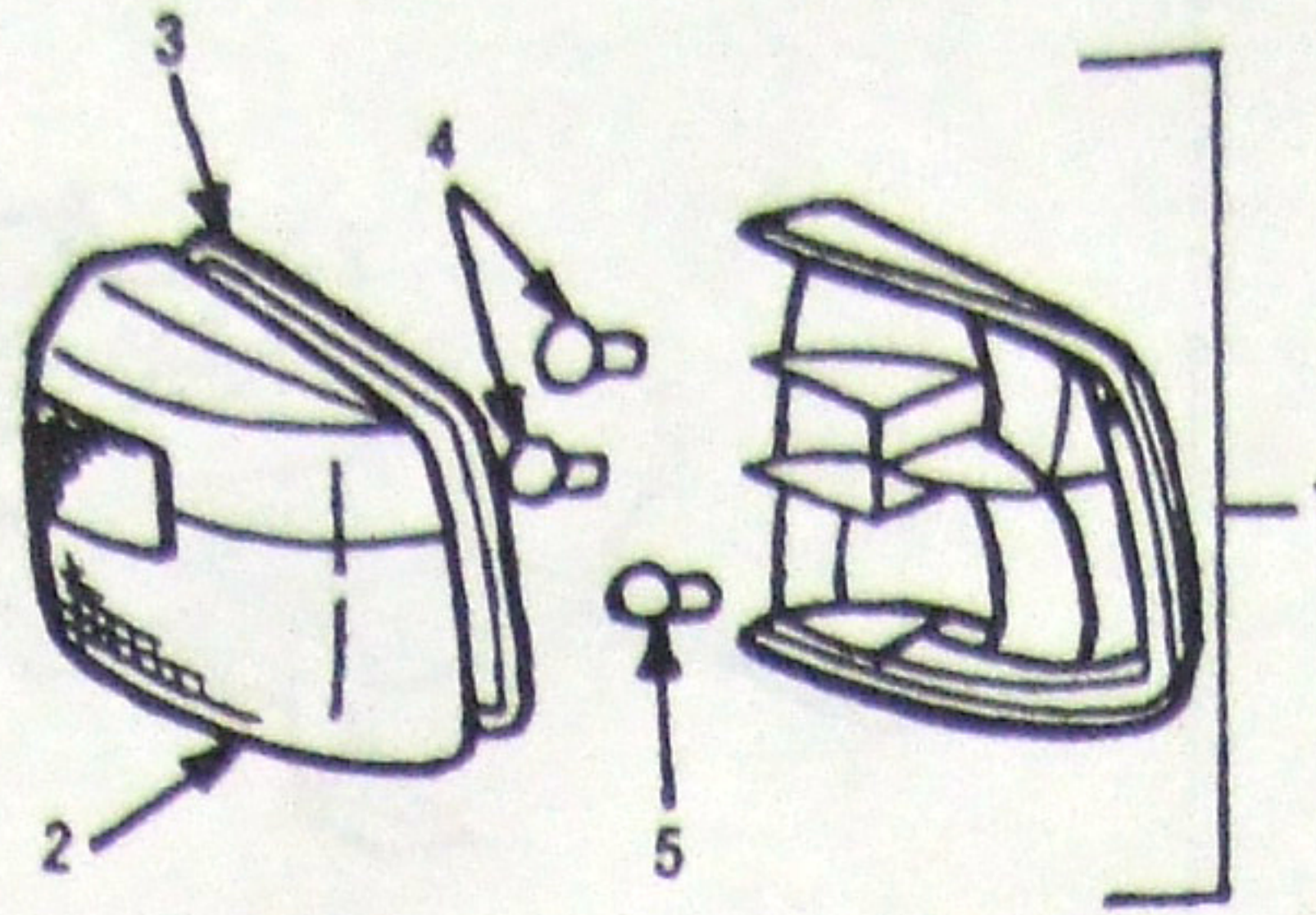


493170

Ventilator glass assembly				
		76-78 RT	273.55	1.0
		76-78 LT	188.97	1.0
		79 RT	193.92	1.0
		79 LT	193.92	1.0
1	glass	RT	34.88	1.0
		LT	39.15	1.0
2	rubber chnl	76-78 RT	28.38	
		76-78 LT	28.38	
		79 RT	41.75	
		79 LT	38.17	
	frame, inr	76-78 RT	94.00	
		76-78 LT	94.00	
3	w/strip, inr	76-78 RT	39.75	
		76-78 LT	39.75	
		79 RT	30.63	
		79 LT	30.63	
mouldings, reveal				
	front	76-78 RT	15.17	
		76-78 LT	15.17	
	upper	76-78 RT	34.50	
		76-78 LT	34.50	
	rear	76-78 RT	21.08	
		76-78 LT	11.33	
	lower	76-78 RT	20.80	
		76-78 LT	20.80	
4	assy, surround	79 RT	135.75	
		79 LT	135.75	
5	front only	RT	182.47	
		LT	158.58	
6	latch	75-78 RT	36.83	0.2
		75-78 LT	36.83	0.2
		79	49.33	0.2
		79	49.33	0.2

SIDE MARKER LAMP, 1975-80

Assembly				
		75	8.13	0.3
		76-80	14.08	0.3
Lens, use assy				
		76-80	5.00	
Bezel				
		75 RT	3.67	
		75 LT	3.48	
Seal				
		75 R&L	4.27	
Base				
		76-80 R&L	1.53	



493180

SIDE MARKER LAMP, 1981-82

Assy	14.08	4390533
Lens	2.07	4347617
Base	1.53	82355507
Bulb	4.32	14145890

TAIL LAMP, HPE

1	Assy	RT	80.50	0.3	82342079
		LT	51.05	0.3	82342080
2	Lens	RT	21.58	0.2	82344693
		LT	21.58	0.2	82344694
3	gasket		1.72		82327047
4	Bulb, tail		2.50		14146090
5	stop		4.05		14146190

* Time is for quarter section only. Stripe tape time does not include removal of old tape.

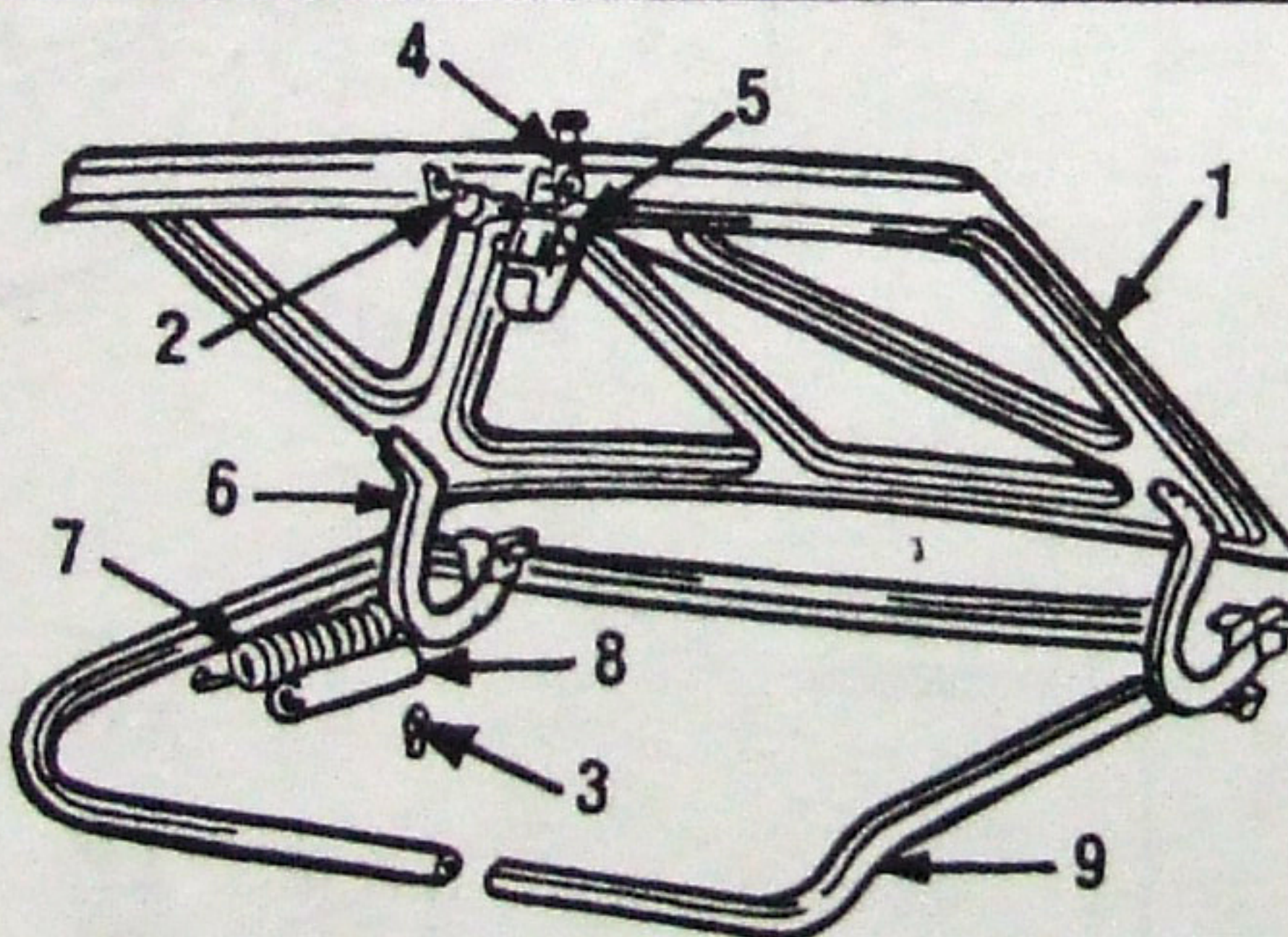
§ After removal of outer panel. Also serviced in uniside.

† After removal of quarter panel.

‡ After removal of outer panel and all bolted on parts.

> After glass & trim are removed.

TRUNK LID

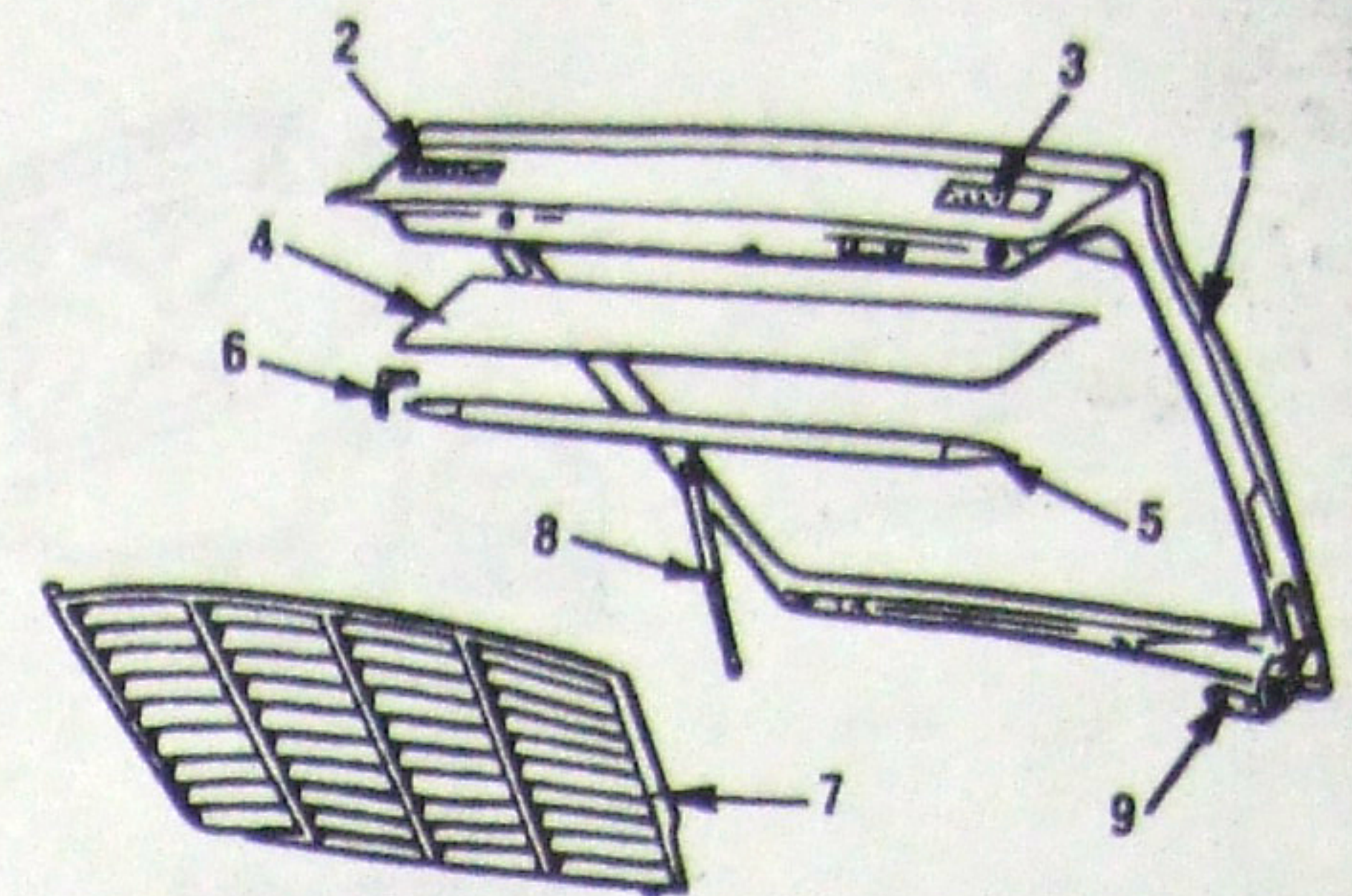


493190

Assembly R&I				
1	Lid	(p2.2) 75-80	286.57	1.0
		(p2.2) 81-82	312.00	1.0
			8.88	0.3
Moulding				
Name plate				
	Lancia Beta	75-78	8.88	0.2
		79-80	12.17	0.2
		81-82	9.88	0.2
	1800		11.50	0.2
	2000		14.42	0.2
	2000 automatic		14.38	0.2
	2000 fuel injection		9.75	0.2
2	Lock		42.25	0.2
3	striker pin		10.30	0.1
4	catch, upper		6.42	0.2
5	lower		17.42	0.2
6	Hinge	75-80 RT	21.97 #	0.5
		75-80 LT	22.25 #	0.5
		81-82 RT	25.80 #	0.5
		81-82 LT	25.80 #	0.5
7	spring	78-82	8.83	
8	tube	75-77	2.13	
		81-82	2.47	
9	W'strip in gutter	75-77	26.63	0.6
		81-82	6.38	

* After lid is removed.

LIFT GATE & LAMPS



493200

LIFT GATE

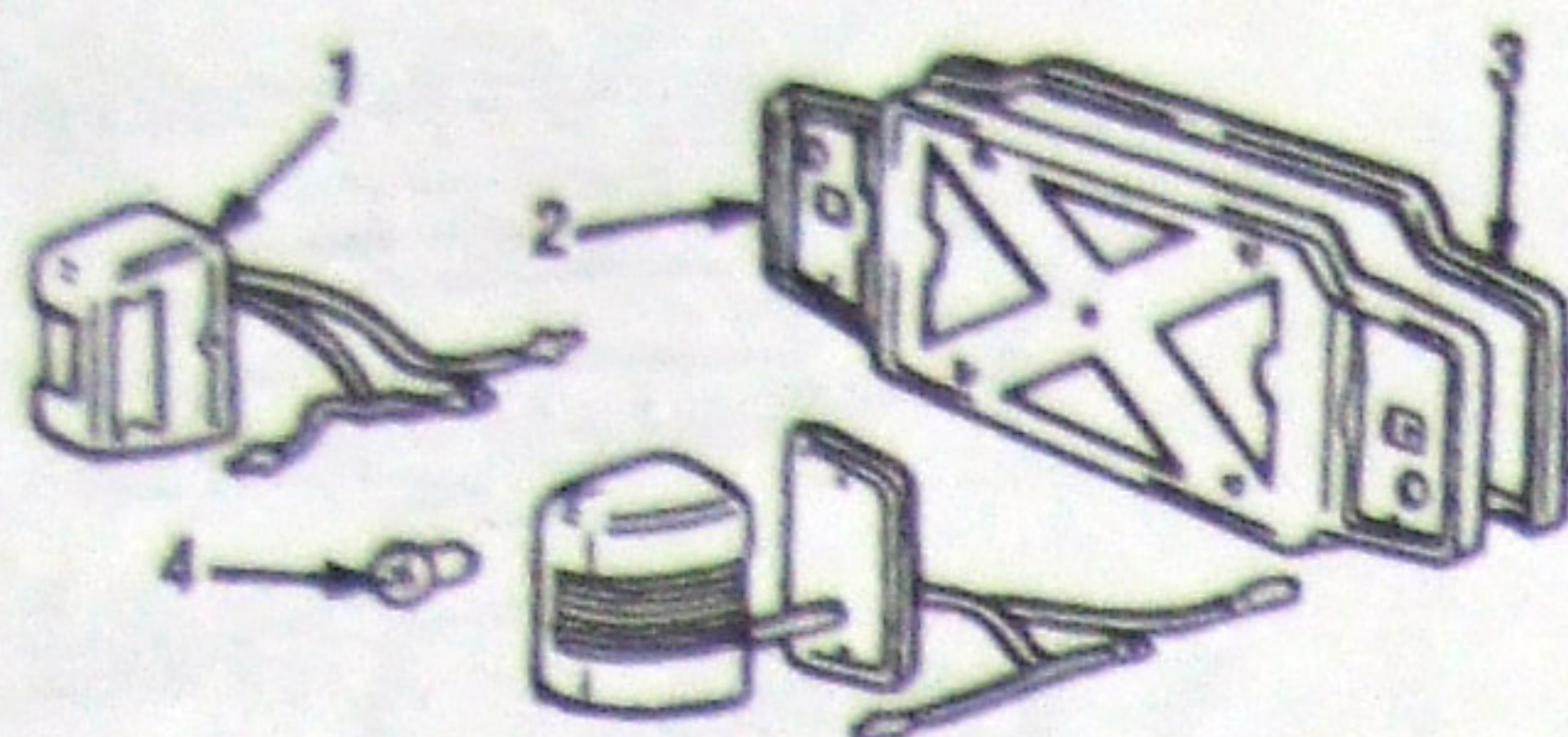
Assembly R&I				
1	Gate, to 700324	(p3.3)	297.25 #	5.8
	fm 700325	(p3.3)	262.97 #	5.8
	fm 701492	(p3.3)	526.90 #	5.8
Name plate				
2	Lancia Beta	76-78	8.88	0.2
		79	12.17	0.2
	1800		11.50	0.2
3	2000		14.42	0.2
	2000 automatic		14.38	0.2
4	Trim panel	75-78	30.47	
		79	33.33	
5	Curtain	76-78	225.00	0.5
		79	91.38	0.5
6	brkt	76-78 RT	10.50	
		76-78 LT	9.38	
		79 RT	4.00	
		79 LT	5.25	
7	Sun screen		130.81	0.3
Glass				
	rubber channel	75-78	22.13	
		79 RT	10.25	
		79 LT	7.80	
	sealant kit		5.43	
	moulding, reveal			
	side	RT	31.38	
		LT	31.38	
	joint		1.60	
Wiper arm, Ducellier				
	Carello		11.27	0.2
		79	11.97	0.2
	blade	76-78	8.40	0.2
		79	6.93	0.2
	motor, Ducellier		8.18	0.2
	Carello		90.17	
	Lock		100.00	
	cyl & keys to 700324		18.33	0.5
	fm 700325		40.00	
	striker		42.25	
	release rod		7.42	0.2
			5.22	
Support				
8	stay, Stabilus		33.22	0.2
	Core & Cosso		33.22	0.2
9	Hinge, to 700324	RT	102.08 #	0.7
		LT	64.05 #	0.7
	fm 700325	RT	54.25 #	0.7
		LT	54.25 #	0.7
		79 RT	51.25 #	0.7
		79 LT	62.22 #	0.7
W'strip in gutter				
	outer		32.88	0.4
	inner			0.2

CONTINUED

1975-82 LANCIA COUPE & HPE

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

LIFT GATE & LAMPS (CONT)

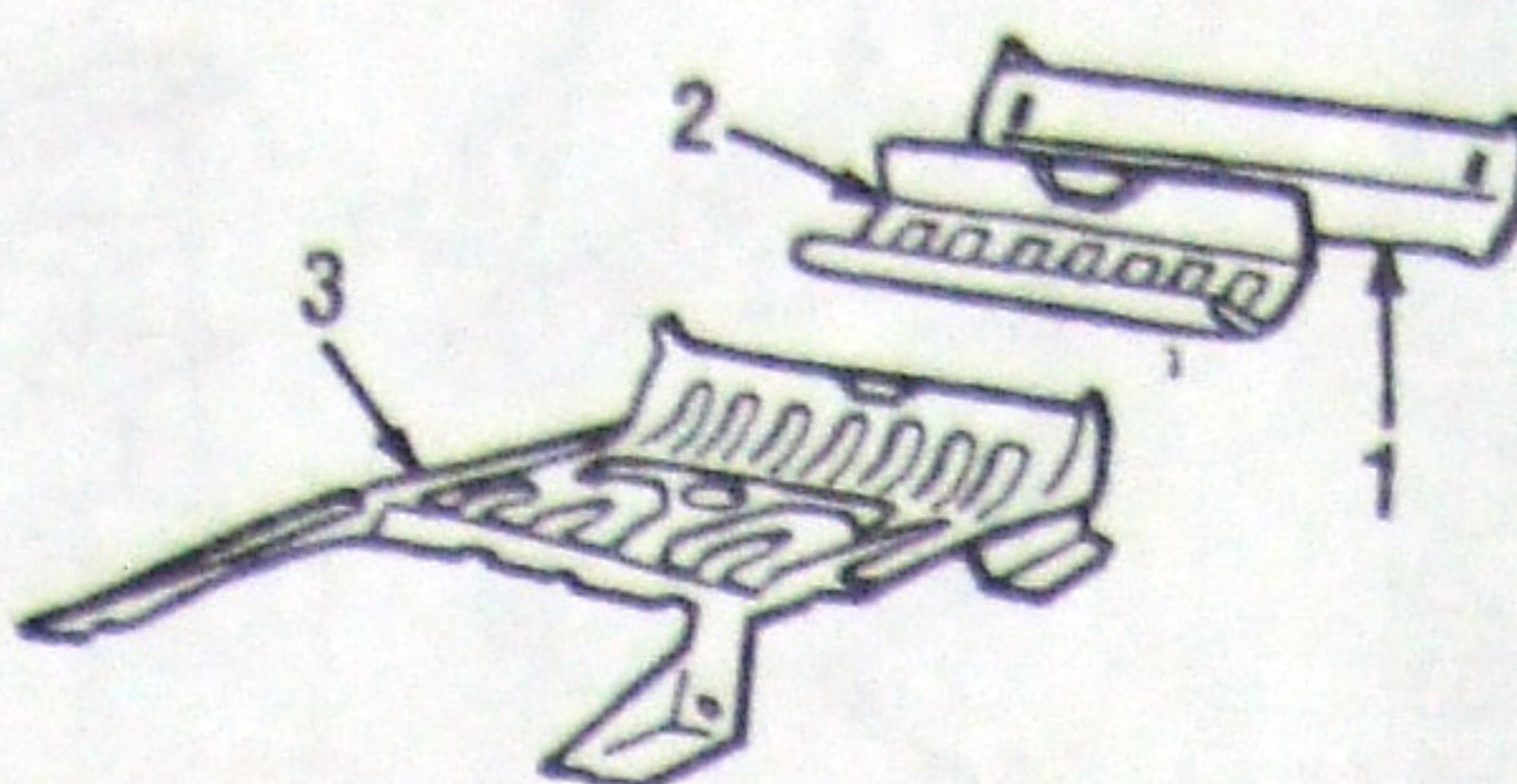


493210

LICENSE LAMP				
Assy, w/plate	76-77	26.97	0.4	4312139
	78	54.25	0.4	82330317
	79	52.30	0.4	82340617
1 Lamp	76-77 R&L	16.92	0.2	82322340
	78-79	21.25	0.2	4285508
2 Mtg plate	76-77	21.08		4381364
	78	19.38		4293813
	79	21.08		4381364
3 gasket		3.73		4293815
4 Bulb		4.32		14145890

* Paint time includes inner & outer.
 ‡ Time is without removal of lift gate.

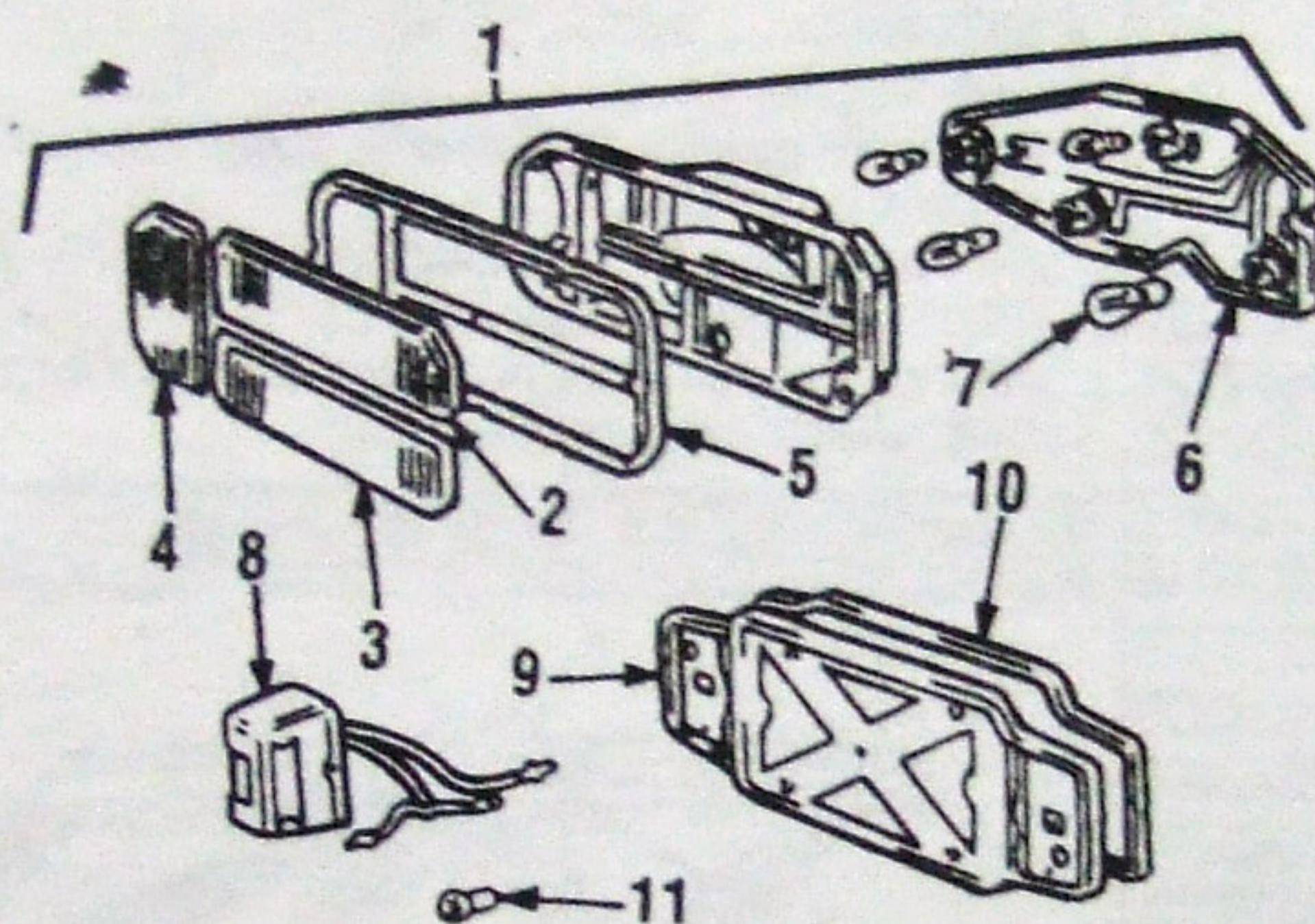
REAR BODY, HPE



493230

REAR BODY, HPE				
Panel, below lid				
1 panel	(p2.0) 76-78	15.00	3.5	82325066
	(p2.0) 79	16.85	3.5	82350352
2 crossmember, reinf		88.72	2.5	81515451
3 Floor pan, rear	76-78	450.30		81515098
	79	940.25		81513812
Sidemember				
	76-78 RT	78.55	6.0	81515478
	76-78 LT	78.55	6.0	81515479
	79 RT	58.33	6.0	81515480
	79 LT	58.33	6.0	81515481

TAIL LAMP, COUPE



493240

TAIL LAMP, COUPE				
Models, w/Altissimo				
1 assembly	RT	102.10	0.3	82342071
	LT	75.12	0.3	82342072
lens				
2 upper	75-77 RT	5.55	0.2	82341987
	75-77 LT	3.83	0.2	82341988
	78-82 RT	7.05	0.2	9937834
	78-82 LT	7.33	0.2	9937835
3 lower	RT	7.63	0.2	9937836
	LT	7.63	0.2	9937837
4 back-up	RT	4.72	0.2	9937832
	LT	4.57	0.2	9937833
5 gasket	RT	5.95		82313461
	LT	6.23		9937839
6 bezel	RT	17.67		82313462
	LT	17.00		82313469
7 bulb, tail & stop		2.50		14146090
back-up		4.32		14145890
Models, w/Siem				
assy	RT	92.78	0.3	82342073
	LT	103.10	0.3	82342074
lens				
upper	75-77 RT	3.67	0.2	82324814
	75-77 LT	2.50	0.2	82324815
	78-82 RT	8.30	0.2	9937746
	78-82 LT	7.97	0.2	9937749
lower	RT	7.63	0.2	9937836
	LT	7.63	0.2	9937837
back-up	RT	4.72	0.2	9937832
	LT	4.57	0.2	9937833
gasket	R&L	6.23		9937839
bezel	R&L	27.18		82344690
bulb, stop & tail		2.50		14146090
back-up		4.32		14145890

LICENSE LAMP

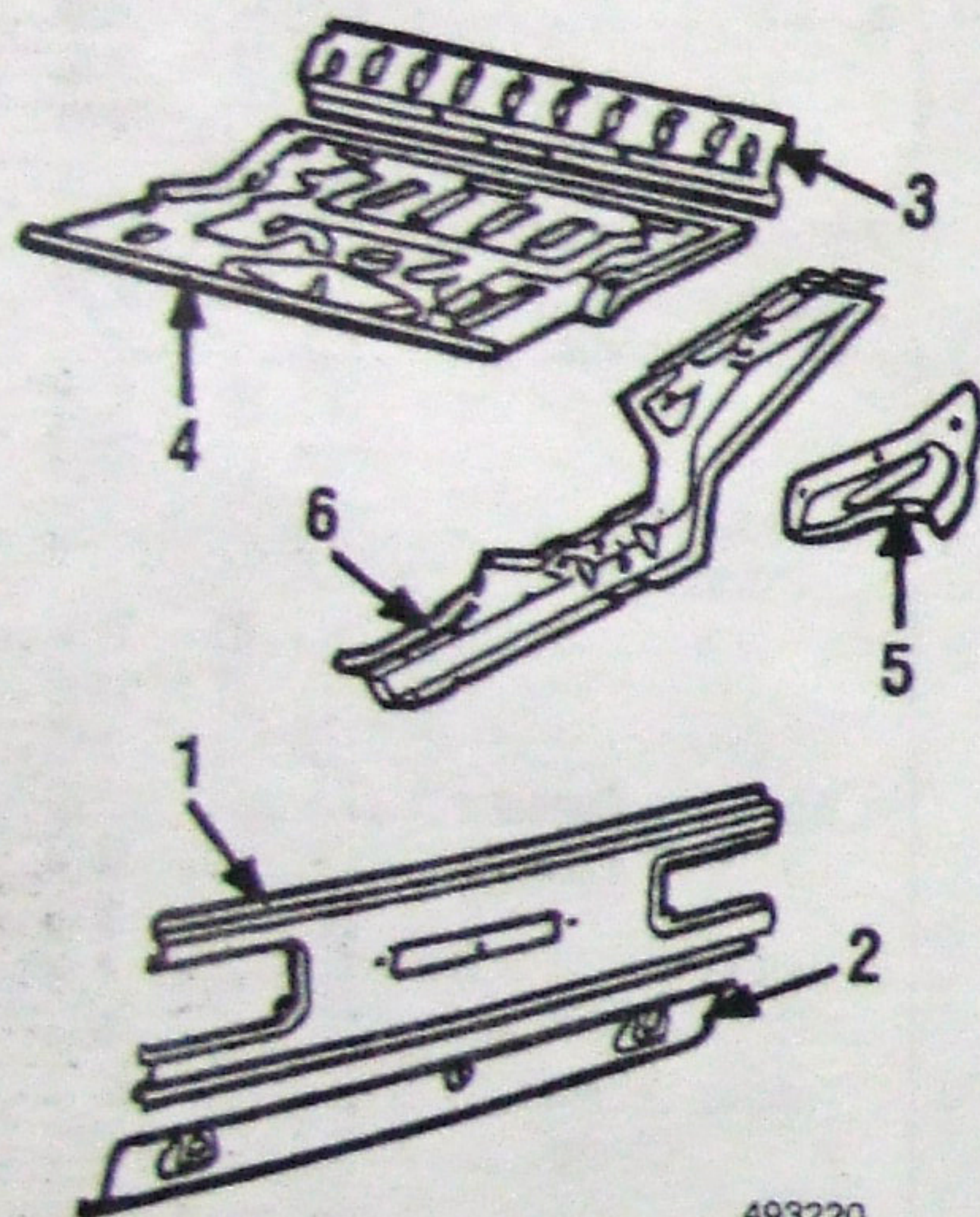
Assy, w/plate	75-77	76.08	0.3	4312129
	78-82	43.38	0.3	4381361
8 Lamp	75-77 R&L	16.92	0.2	82322340
	78-82	21.25	0.2	4285508
9 Mtg plate		21.08		4381364
10 gasket		3.73		4293815
11 bulb		4.32		14145890

With one quarter panel removed 3.5.
 ‡ After all bolted on parts are removed.
 † With one quarter panel removed 3.0.
 ‡ After rear panel is removed.

FUEL SYSTEM

Gasoline tank	75-78	338.22	1.0	82347407
	79-80	342.93	1.0	82361493
	81-82	488.73	1.0	82376812
Filler pipe				
coupe	75-78	20.38		82327451
	79-80	.00		82349870
	81-82	36.42		82361543
HPE w/o Calif		29.42		82319218
w/Calif	79-80	65.88		82336859
cap, coupe	75-80	9.27		5899122
	81-82	9.30		82345365
hpe		9.30		82345365
Vapor separator		338.22	0.3	82347407
Fuel pump, see engine				

REAR BODY & LAMPS

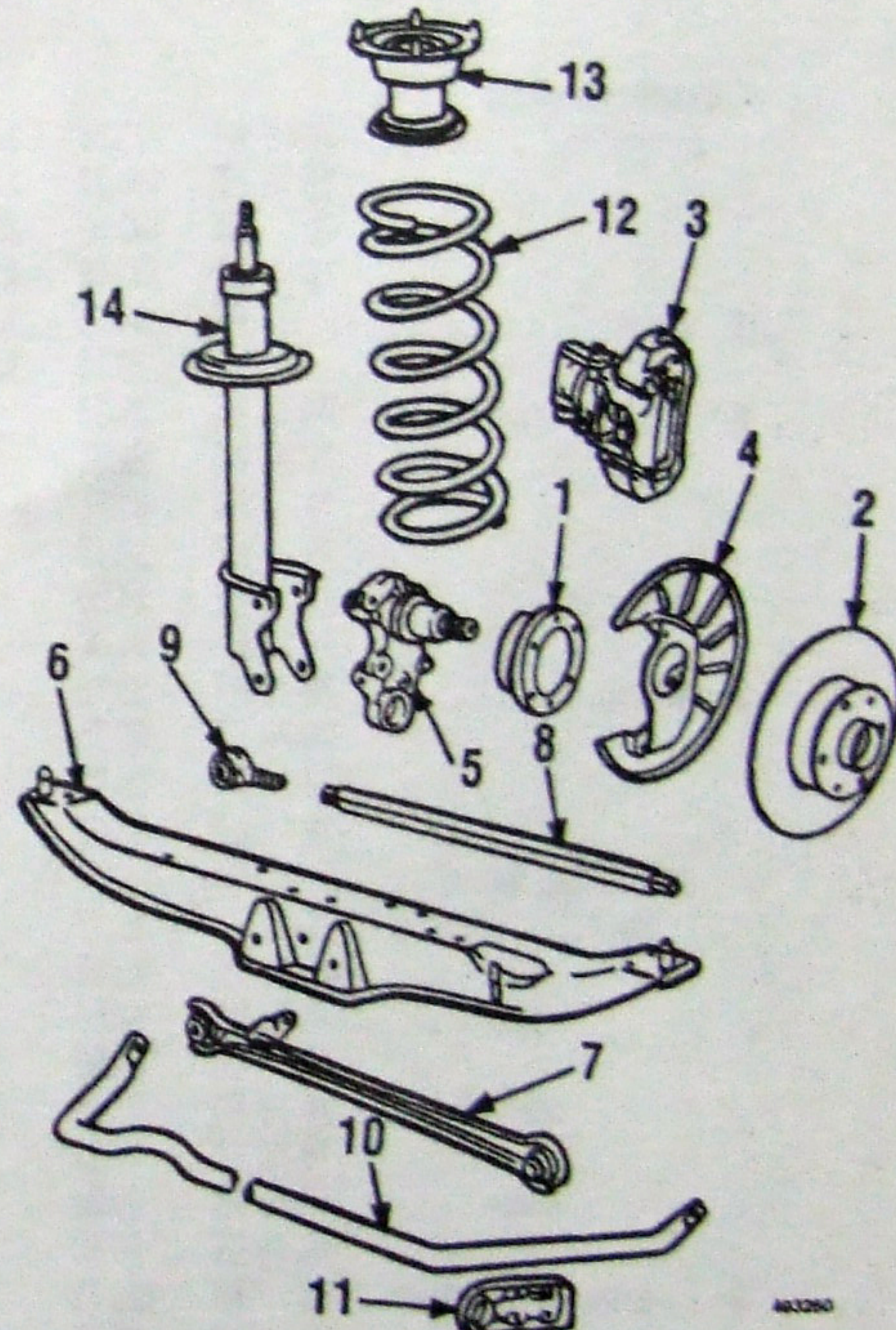


493220

REAR BODY, COUPE - 1975-80				
Panel, below lid				
panel	(p2.0) 75-77	72.60	5.0	81513267
	(p2.0) 78	73.10	5.0	81515638
	(p2.0) 79	62.27	5.0	82343961
crossmember, reinf		90.80		81513257
Floor pan, rear		568.58		81513811

REAR BODY, COUPE, 1981-82

Panel				
1 below lid	(p2.0)	107.07		95550037
2 lower		62.27		82343961
moulding		17.13		82294445
3 Crossmember		103.67		81514158
4 Floor pan rear		530.69		81513571
5 extn to qrt	RT	13.98		82356562
	LT	189.97		82363943
6 Sidemember				
to ch 607337	RT	84.17	6.0	81513268
	LT	84.17	6.0	81513269
fm ch 607338	RT	108.80	6.0	81513639
	LT	96.97	6.0	81513640
	81-82 RT	104.33		81513823
	81-82 LT	104.33		81513572



493280

1 Hub		128.80	1.8	82285888
2 Brake disc		60.10	1.0	82346816
3 caliper assy	RT	205.10	1.0	82313848
	LT	202.63	1.0	82313847
4 splash shield	RT	13.22		82287780
	LT	13.22		82287781
hose	R&L	25.25	0.5	82286931
5 Stub axle	RT	162.02	1.8	82314264
	LT	342.90	1.8	82314265
bearing		30.05		82374669
lock ring-nut		14.48		82280343
guard, bearing		1.76		82280392
bushing, lower		14.52		82315794
6 C'mbr, susp mtg		.64	2.0	13836011
Transverse link				
7 front	75-77 R&L	32.82	0.6	82311314
	78-82 R&L	50.82	0.6	82349726
8 rear, w/ends		34.07	0.6	82301017

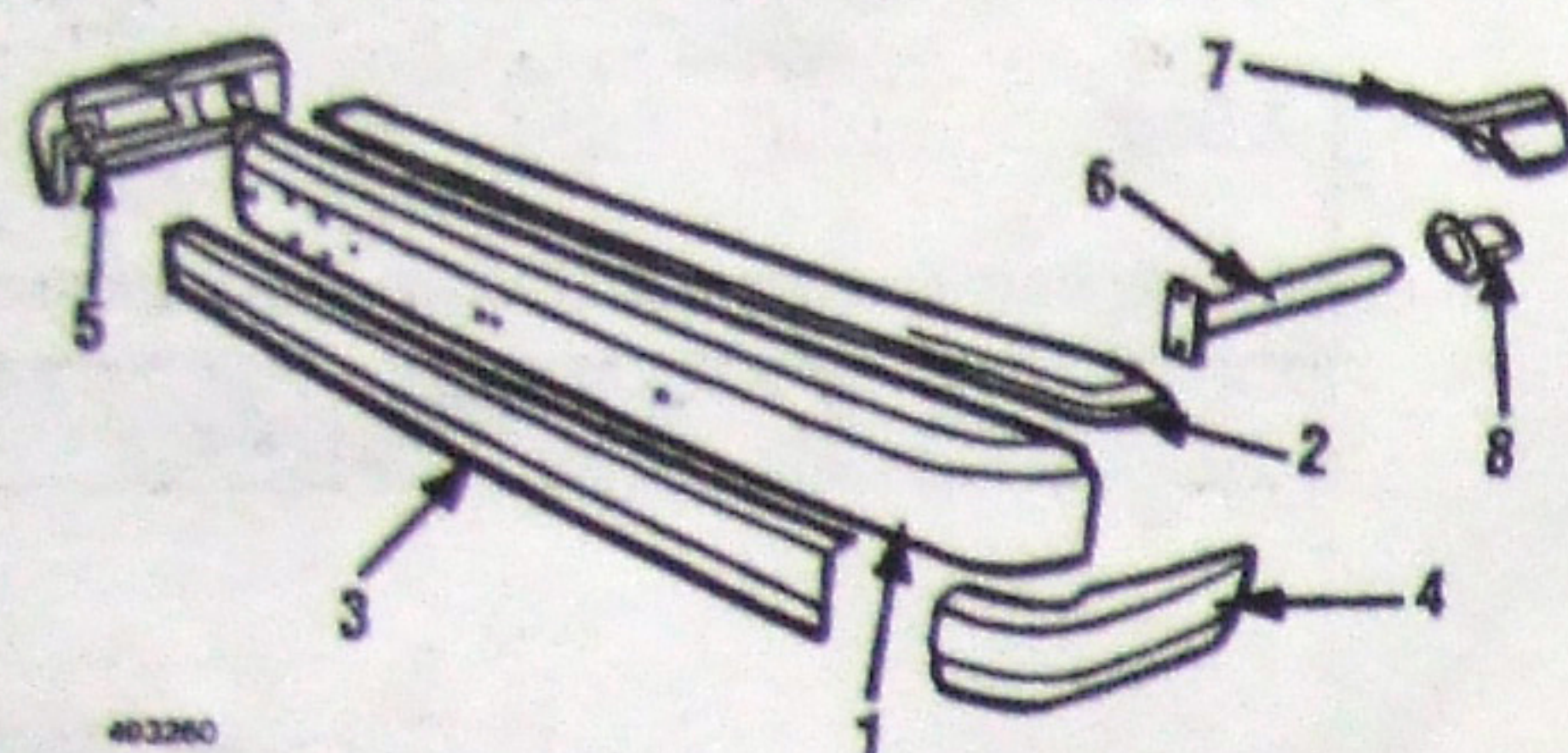
CONTINUED

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

REAR SUSPENSION (CONT)

9	end	RT	7.78	82311316
		LT	16.22	82351025
	wo/ends		50.82	82349726
10	Stabilizer bar	75-77	221.07	1.0 82300512
		79-82	317.90	1.0 82321783
11	clamp, w/bush	75-77	31.12	82302744
		78-82	39.52	82320129
12	Spring, coupe		91.33	82329270
	HPE		50.50	82315325
13	support, upper		79.55	82358861
Shock & strut				
14	assy, coupe		126.70	0.6 82395817
	HPE		108.45	0.6 82395815
	insert coupe		57.58	0.8 82327421
	HPE		85.75	0.8 82344687

REAR BUMPER

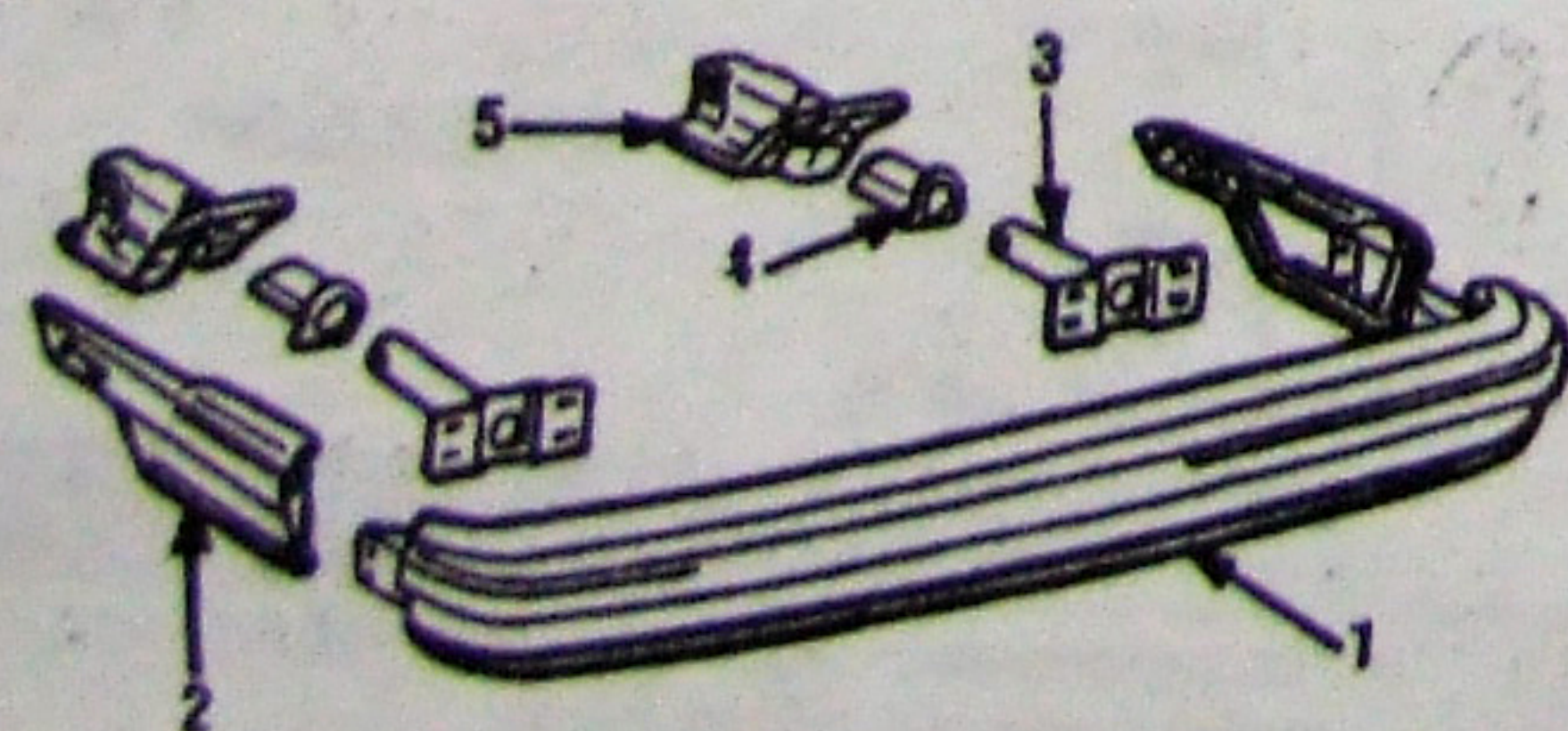


REAR BUMPER, 1975-78

Assembly R&I			0.9	
Overhaul			1.2	
1	Face bar, Coupe	75-78	262.97	# 1.2 82317204
	HPE	75-78	262.97	# 1.2 82317202
2	Filler cover, coupe	75-78	109.38	82319870
	HPE	75-78	90.38	82325177
Rubber cushion				
3	center	75-78	131.28	0.3 82318781
4	side	75-78 RT	55.70	0.3 82340653
		75-78 LT	55.62	82340654
6	Energy absorber, coupe	75-78	79.30	\$ 0.3 4336060
	HPE	75-78	50.38	\$ 0.3 82319884
7	mtg brkt, coupe	75-78 RT	28.05	82353766
		75-78 LT	16.58	82318728
	HPE	75-78 R&L	11.75	82318325
8	bushing, rear, coupe	75-78	16.25	82318319
	HPE	75-78	7.47	82321909

REAR BUMPER, ONE PIECE, 1979

Assembly R&I			0.9	
Overhaul			1.0	
Face bar, coupe	79		418.23	1.0 82369199
hpe	79		439.03	1.0 82369997
Support, to face bar				
coupe	79	RT	24.22	\$ 0.3 82349698
	79	LT	31.38	\$ 0.3 82350400
HPE	79	RT	24.22	\$ 0.3 82350399
	79	LT	22.08	\$ 0.3 82349708
Mtg brkt, to body				
coupe	79	RT	28.05	82353766
	79	LT	19.22	82353767
HPE	79	R&L	14.13	82353770
Rubber buffer, coupe				
	79		16.25	82318319
HPE	79		7.47	82321909



REAR BUMPER, THREE PIECE 1979-82

Assembly R&I			0.9	
--------------	--	--	-----	--

Overhaul			1.3	
Face bar				
1	center, coupe	79-82	368.60	# 0.9 82369196
	HPE	79-82	439.03	# 0.9 82369997
2	end, coupe	79-82 RT	188.37	0.3 82369197
		79-82 LT	113.45	0.3 82369198
	HPE	79-82 RT	131.00	0.3 82369998
		79-82 LT	131.00	0.3 82369999
3	Support, coupe	79-82 RT	24.22	\$ 0.3 82349698
		79-82 LT	31.38	\$ 0.3 82350400
	HPE	79-82 RT	22.08	\$ 0.3 82349708
		79-82 LT	24.22	\$ 0.3 82350399
4	buffer, each coupe	79-82	16.25	82318319
	HPE	79-82	7.47	82321909
5	bracket coupe	79-82 RT	28.05	82353766
		79-82 LT	19.22	82353767
	HPE	79-82 R&L	14.13	82353770
	Damper, HPE	79-82	2.43	82318758

Time is for overhaul.
\$ After bumper is removed.
IRC4903

NOTES

1979-82 LANCIA ZAGATO

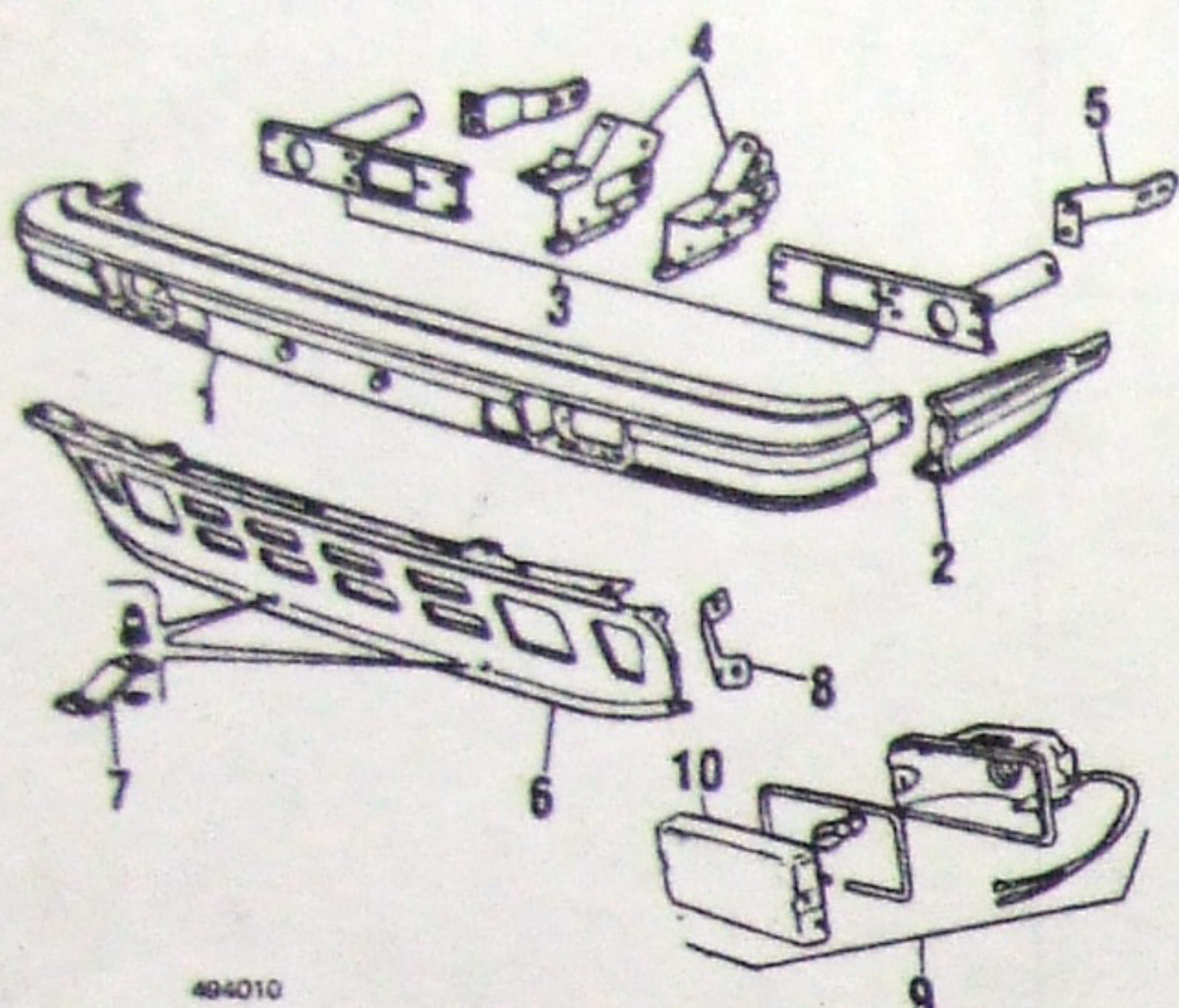
GROUP SEQUENCE INDEX

GROUP	PAGE	GROUP	PAGE	GROUP	PAGE
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FRAME	602	EXHAUST SYSTEM	604	QUARTER PANEL & LAMPS	606
GRILLE & LAMPS	602	EMISSION SYSTEM	604	TRUNK LID	606
COOLING	602	WHEELS & FRONT SUSPENSION	604	REAR BODY	606
AIR CONDITIONER & HEATER	602	STEERING	604	FUEL SYSTEM	607
HOOD	603	COWL & WINDSHIELD	605	REAR SUSPENSION	607
FENDER & LAMPS	603	ROOF & BACK GLASS	605	REAR BUMPER	607
ELECTRICAL	603	DOOR	605		
ENGINE	603	ROCKER PANEL	606		

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

FRONT BUMPER & LAMPS

IRC4904



FRONT BUMPER REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

Add for clear coat if required
valance panel

0.6

PARTS & LABOR

Assy, R&I			0.5	
Overhaul			1.4	
Face bar				
1 center		556.40 #	1.4	82369193
2 side	RT	167.73	0.3	82369194
	LT	162.88	0.3	82369195
Supports				
3 bracket, outer	RT	48.55 #	0.3	82349634
	LT	44.33 #	0.3	82349635
4 inner	RT	34.62 #		82318208
	LT	34.45 #		82318209
5 brace, rear	79-80 RT	16.13		82353761
	79-80 LT	11.80		82353762
	81-82 RT	20.58		82363922
	81-82 LT	16.13		82363923
Bushing, rear		5.52		4320147
Clamp, rear		8.72		82317207
Bracket, front		4.75		82317205
6 Valance panel	(p1.2) 79-80	60.50 #	0.6	82290276
	(p1.2) 81-82	79.83 #	0.6	82400508
7 Brkt, lower center		3.93		81513071
8 side	RT	4.00		82290308
	LT	2.75		82290309

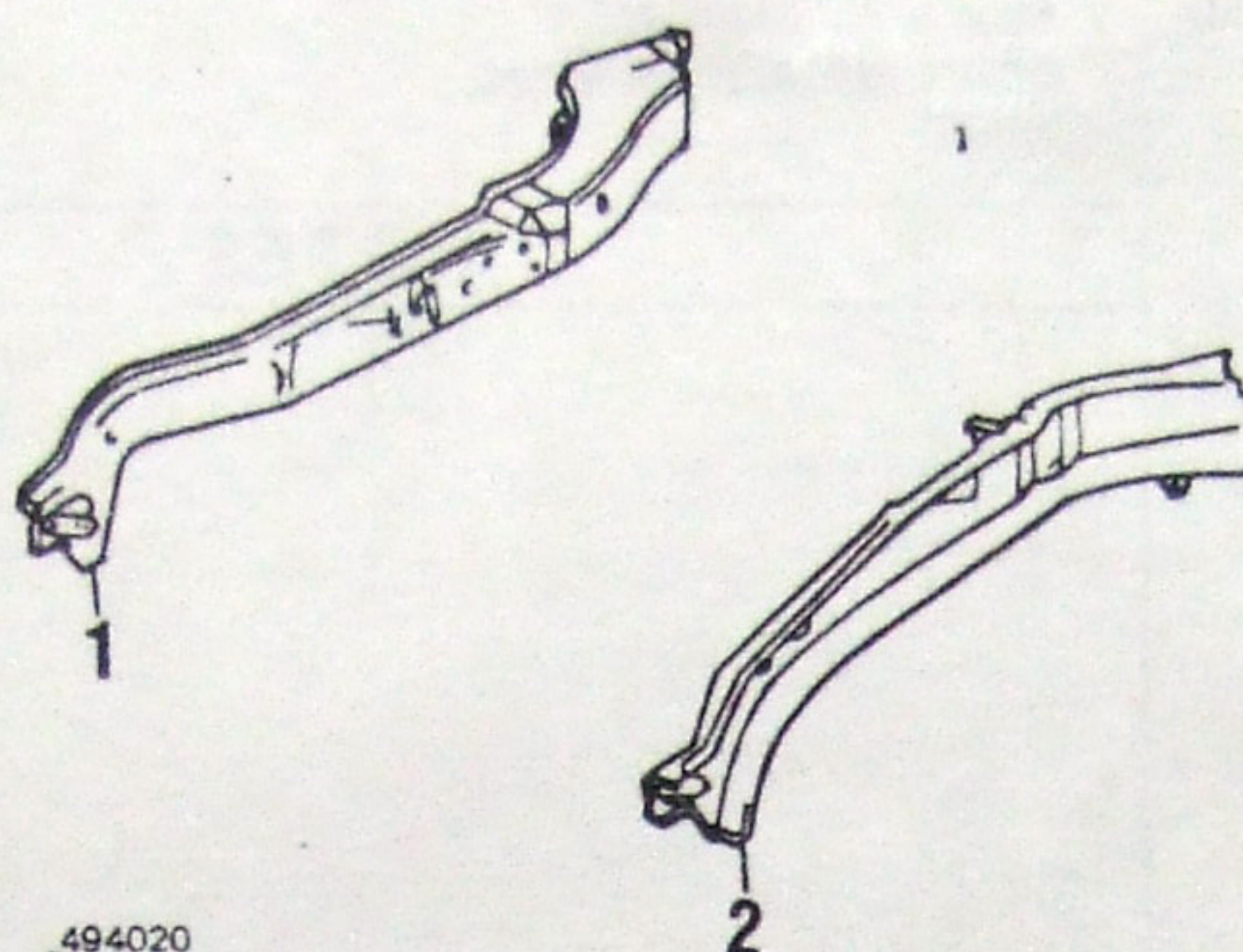
PARKING LAMP

9 Assy	RT	34.05	0.2	4421222
	LT	33.30	0.2	4421223
10 Lens		7.67	0.1	4339438

Time is for overhaul.

§ After bumper is removed.

FRAME



Crossmember
front, see grille support
rear, see rear body

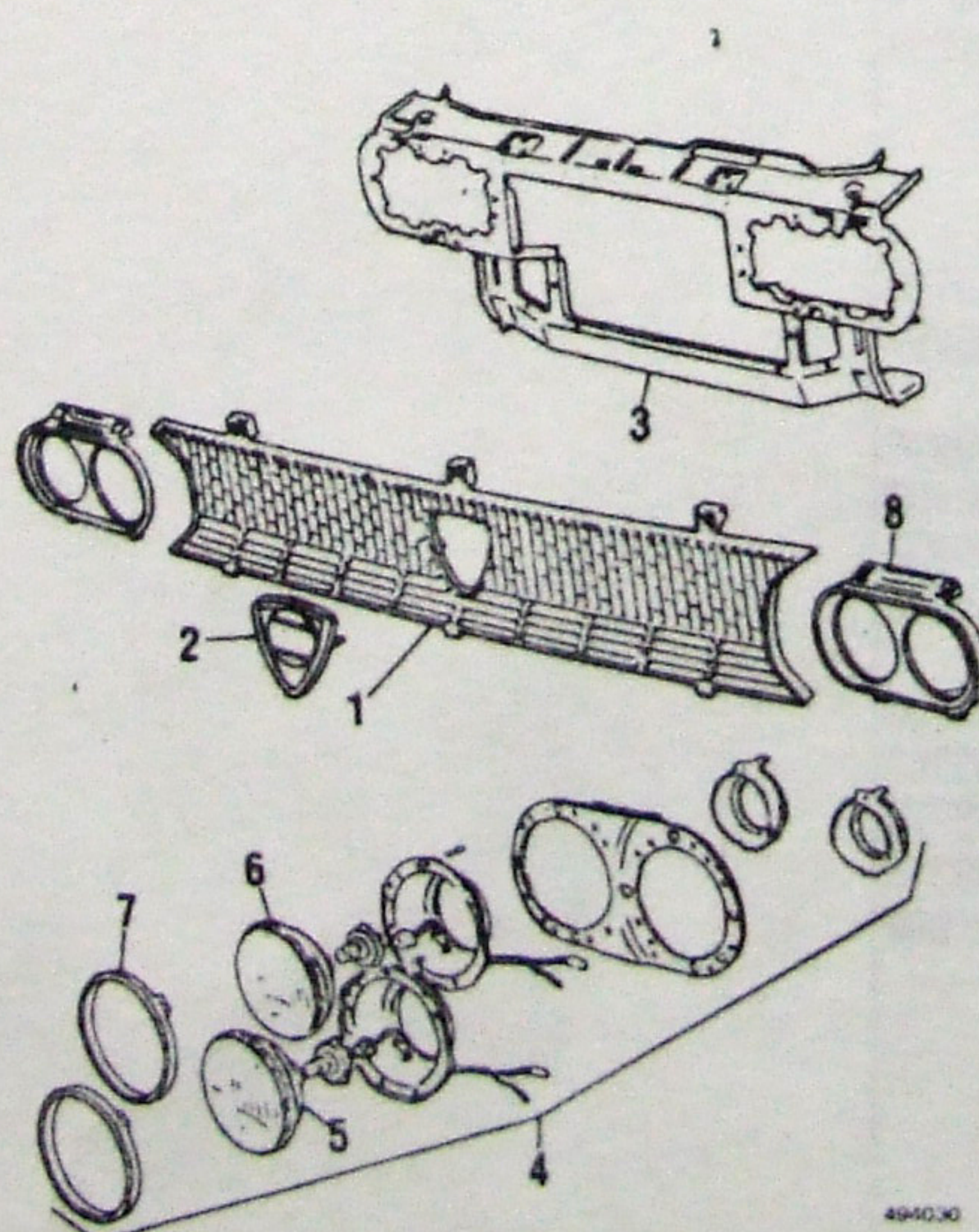
Sidemember

1 front	79-80 RT	118.25 #	6.0	81514155
2	79-80 LT	118.25 #	6.0	81514156
	81-82 RT	121.03 #	6.0	81513558
	81-82 LT	196.33 #	6.0	81513559

rear, see rear body

After sub frame, and all bolted on parts are removed.

GRILLE & LAMPS



GRILLE				
1 Grille, w/emblem	79-80	255.47	0.3	82360562
w/o emblem	81-82	102.52	0.3	82352117
2 Emblem	79-80	92.77	0.1	82360571
	81-82	20.30	0.1	82304461
3 Support, mount panel		436.23 #	3.5	81512990

HEADLAMP

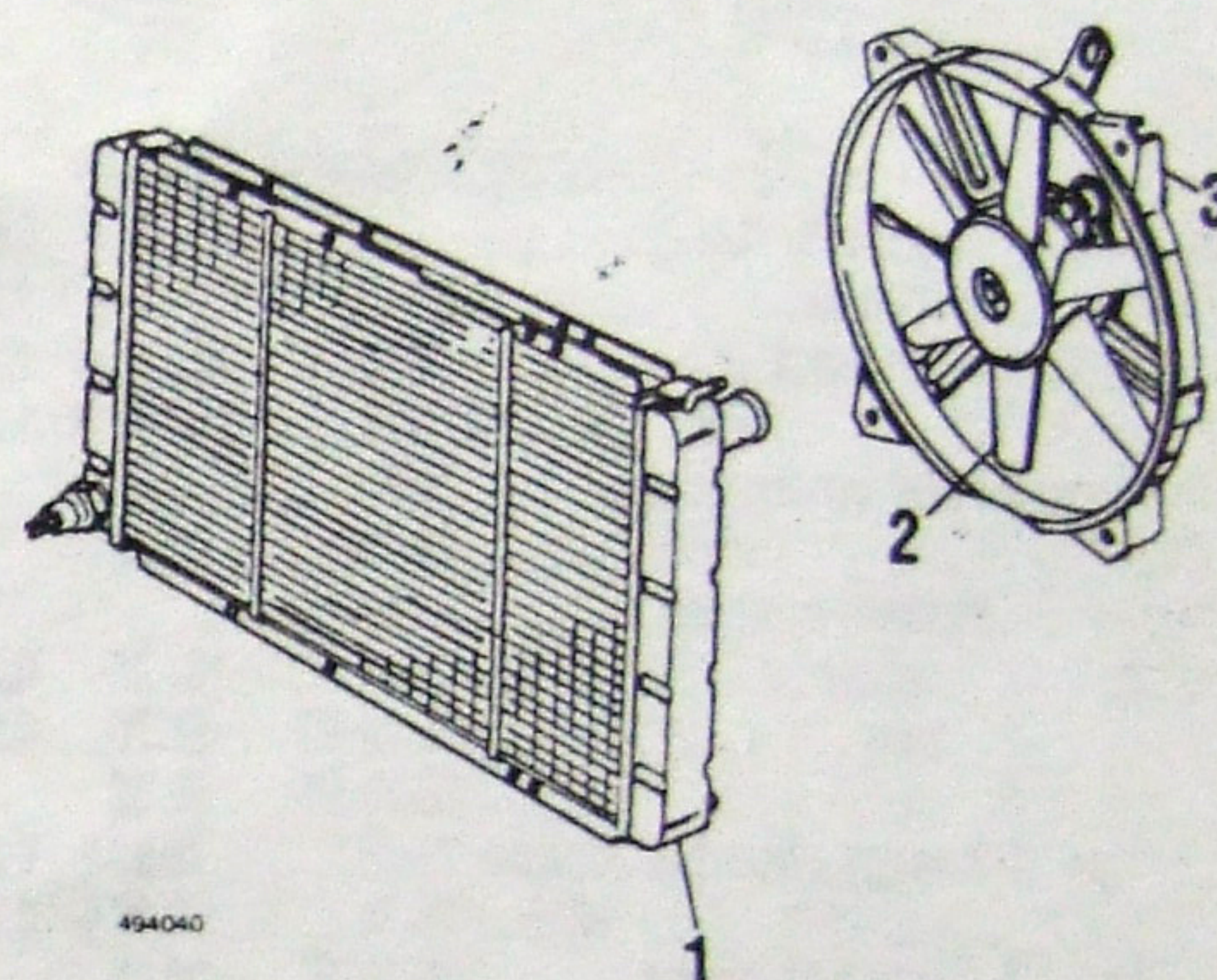
Alm headlamps			0.6	
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Assy R&I

one side			0.6	
4 Assy, w/o door		108.45	0.6	82355006
5 Sealed beam, high		12.47	0.3	82317662
6 low		11.55	0.3	82317666
7 Retaining ring, siem		4.05		82324812
	carello	10.52		4198528
8 Door	RT	18.05	0.2	82333268
	LT	17.47	0.2	82333269

After both fenders and all other bolted on parts are removed.

COOLING



RADIATOR

1 Radiator	79-80	373.68	1.5	82345185
	81-82	10.43	1.5	82405153
Expansion tank	79-80	32.97	0.5	82310303
	81-82	30.27	0.5	82347817

Support
see grille & h/lamp mounting

Hoses

upper	79-80	6.80	0.3	82355702
	81-82	12.63	0.3	82365745
lower	79-80	22.08	0.5	82359394
	81-82	18.10	0.5	82365749

FAN

2 Blade	79-80	109.55	0.4	82400857
Motor	79-80	147.27	0.4	82372057
3 Shroud & mounting	79-80	26.37	0.4	82290036
Fan assy	81-82	306.45	0.4	82369584

BELTS

Alternator		10.45	0.3	82336411
Ac compressor		12.07	0.3	82341656
Air pump		6.18	0.3	82355235

WATER PUMP

Pump		55.78 #	1.6	005882696
Pulley		6.97		82349772

With AC, add .3.

AIR CONDITIONER & HEATER

With any operation requiring a coolant line disconnect, add .6 to recharge system & add for freon.

AIR CONDITIONER

Condenser	79-80	151.55	1.1	82355687
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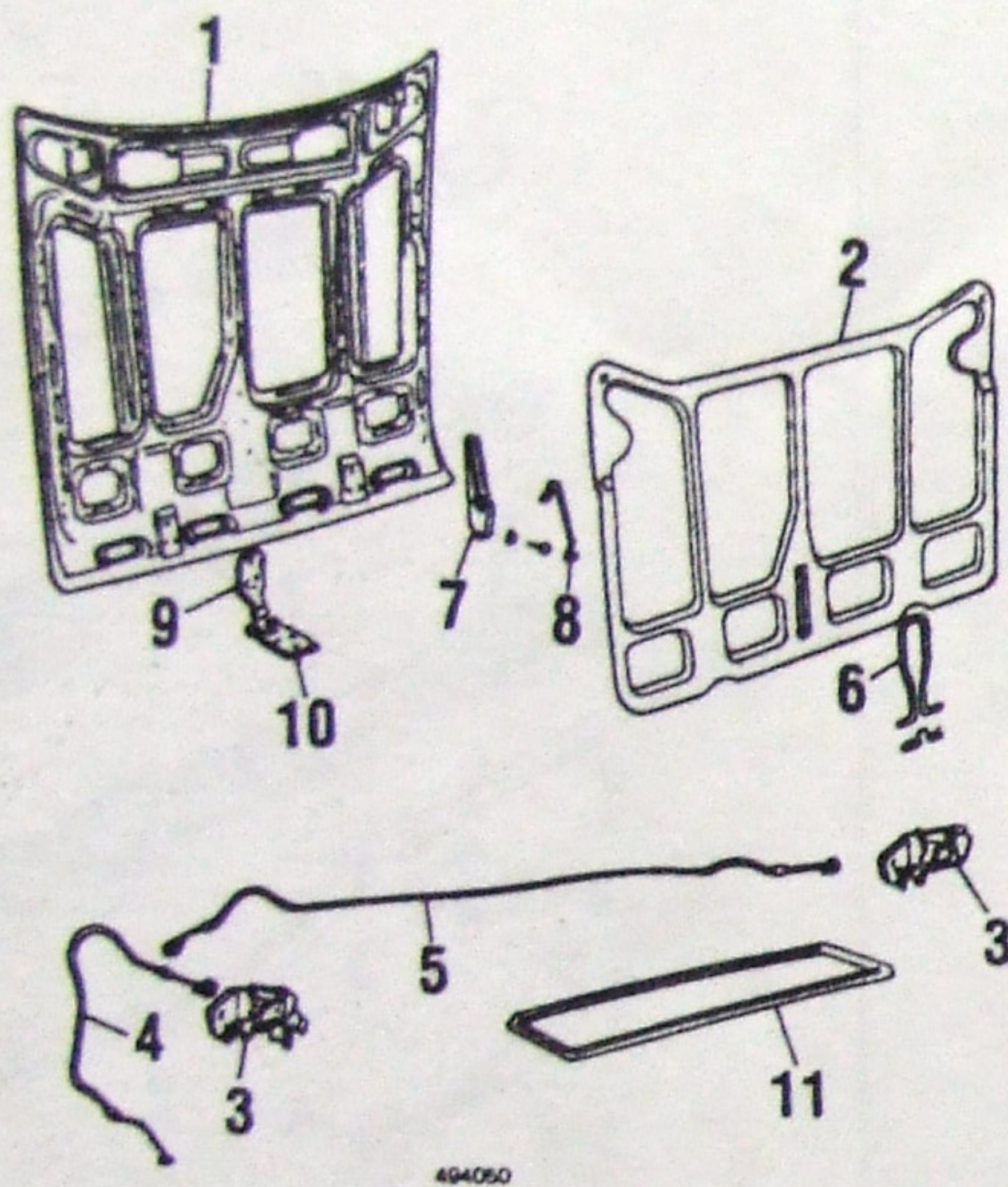
CONTINUED

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

AIR CONDITIONER & HEATER (CONT)

81-82	264.43	1.1	82365734
Receiver-dehydrator	.00	0.7	82280608
Compressor	342.07	1.8	82362556
clutch & pulley	309.17	1.5	82343870
Hoses			
cond to comp	119.17	0.4	82347105
comp to evap	80.10	0.4	82351878
Expansion valve	158.17		82347192
Evaporator core	79-80	168.19	82311139
	81-82	202.03	82347155
Motor	79-80	51.10	82322011
	81-82	80.83	82347460
Fan		14.63	82345689
HEATER			
Core		84.00	82333212
Motor	79-80	51.10	82322011
	81-82	80.83	82347460
Fan		14.63	82345689

HOOD



REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

Add for underside	0.6
Add for clear coat if required hood	1.3

PARTS & LABOR

Assy, R&I		0.5	
1 Hood panel (p2.5)	396.70	1.2	82402470
Grille	21.17		82344457
2 Insulator	165.50	0.3	82356714
3 Lock	79-80	19.38	0.2 82345878
	81-82 RT	11.00	0.2 82384370
	81-82 LT	12.72	0.2 82384369
4 Release cable	79-80	6.25	0.4 82322198
	81-82	.00	0.4 62356256
5 Cable, lock to lock		28.88	82371254
6 Spring rod		6.00	82316602
7 Clamp brkt, to hood		3.33	82316605
8 Prop rod		1.80	0.3 4271481
9 Hinge upper		16.33	# 0.3 82311577
10 lower		31.55	# 0.3 82311575
11 Seal, on cowl		.00	0.3 86236190

* Time is for half hinge, complete hinge 0.4.

FENDER & LAMPS

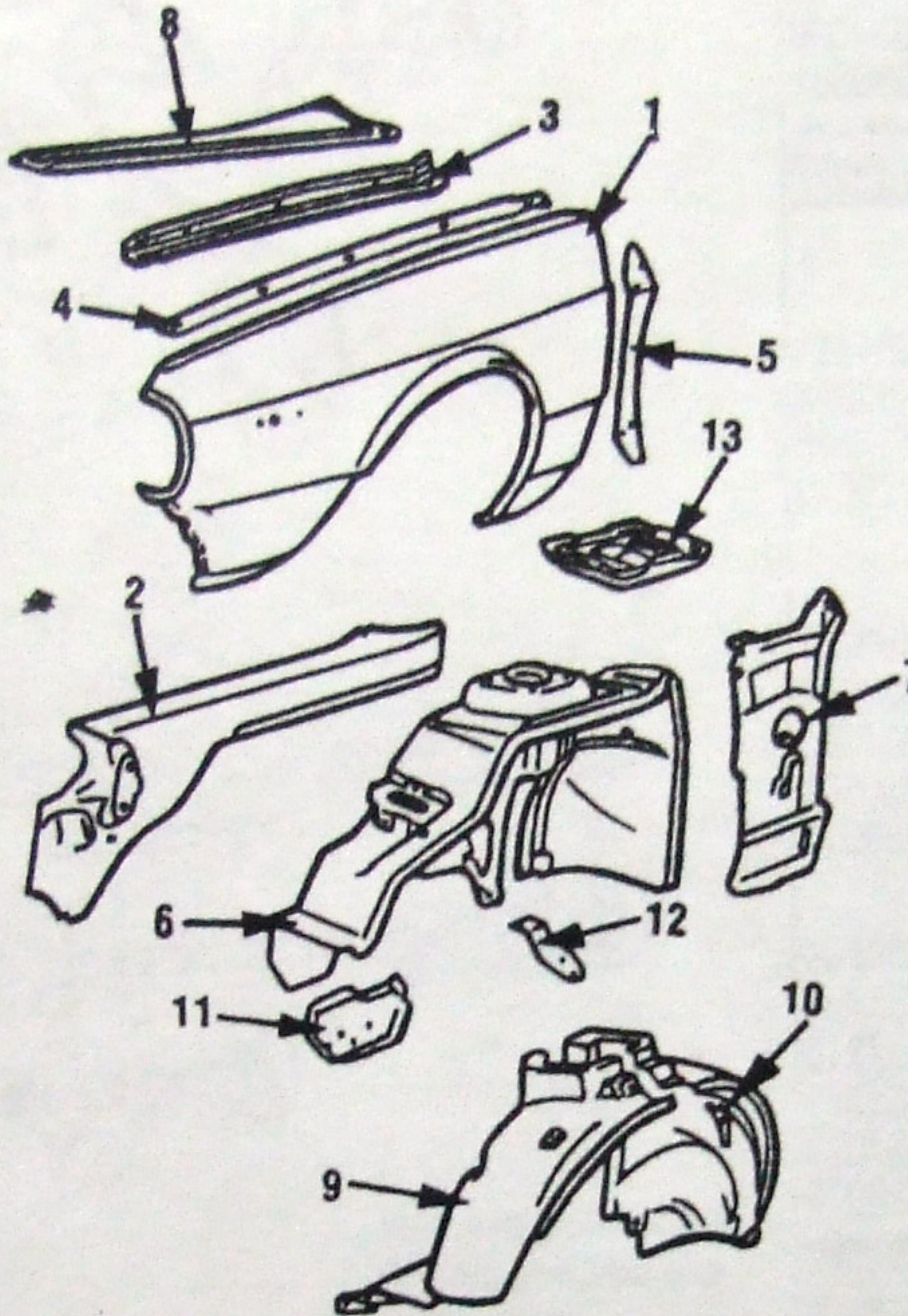
FRONT FENDER, 1979-80 REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

Add for edging	0.5
Add for clear coat if required fender	1.1

PARTS & LABOR

Assy R&I		1.2	
1 Fender (p2.2)	RT	170.87	2.2 81513555
(p2.2)	LT	258.40	2.2 81515031
Moldings, complete car			
Adhesive, black		21.43	0.3 2330
silver		27.55	0.3 2331
gold		28.51	0.3 2332
Stripe tape			
Complete car, black		49.37	† 0.3 2766
Wheelhouse	RT	122.30	# 7.0 81513250
	LT	205.63	# 7.0 81513933
Splash guard	RT	94.78	82323301
	LT	140.07	82323302
Reinf bar, upper	RT	21.47	§ 4.0 81827171
	LT	14.97	§ 4.0 82290301
Battery tray		19.88	81515626



FRONT FENDER 1981-82 REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

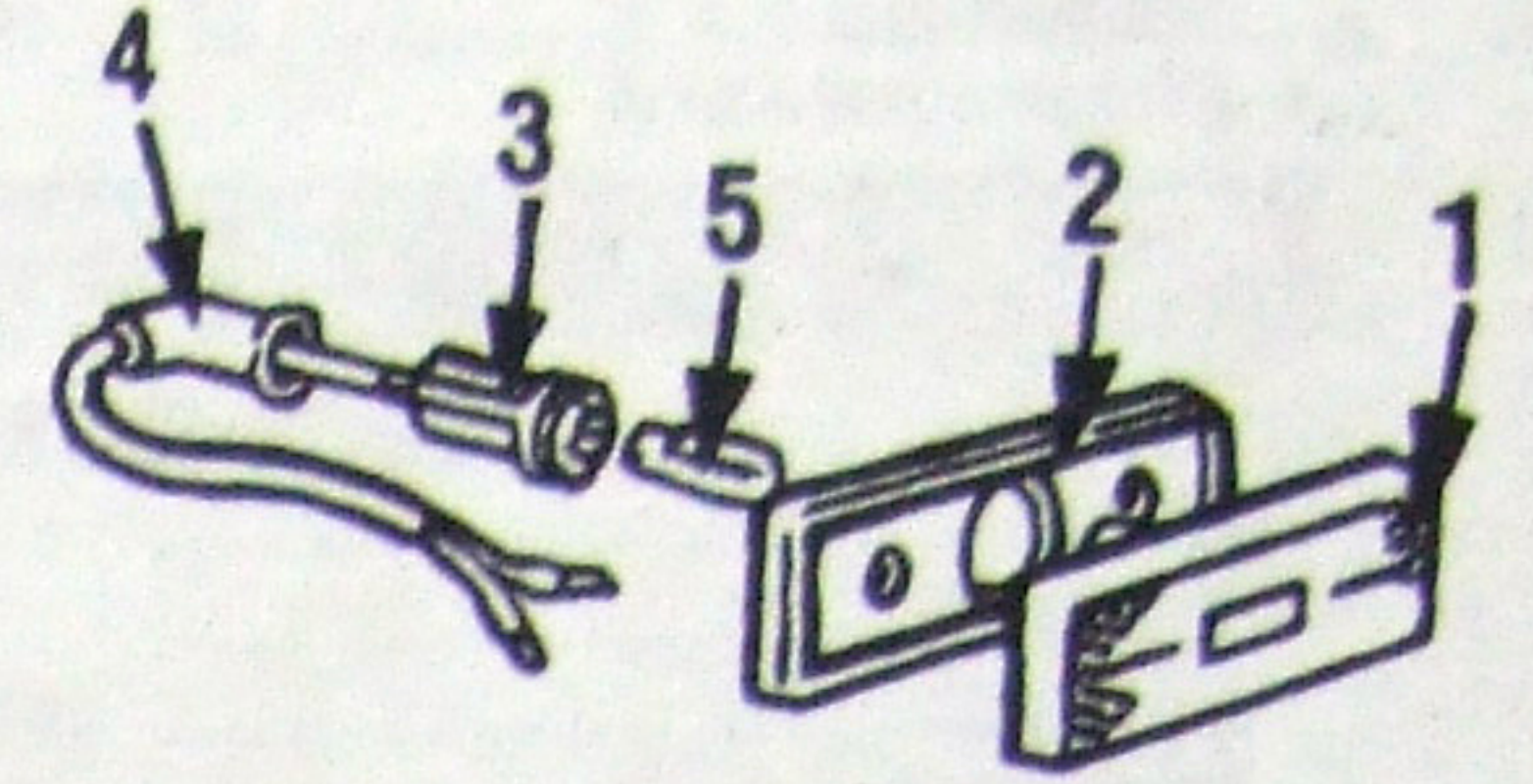
Add for edging	0.5
Add for clear coat if required fender	1.1

PARTS & LABOR

1 Fender (p2.2)	RT	281.80	2.2 81514204
(p2.2)	LT	266.97	2.2 81514205
2 Side rail	RT	86.63	82367698
	LT	57.07	82367699
3 Extension	RT	11.97	82367700
	LT	14.97	82367701
4 Seal	RT	4.75	095510225
	LT	2.93	95510225
5 Rear brace	RT	1.67	95510224
	LT	1.67	95510224
Extn, lower rear	RT	26.58	82305079
	LT	26.75	82305080
6 Wheelhouse (p.8)	RT	171.13	§ 7.0 81513574
(p.8)	LT	187.13	§ 7.0 81513575
7 Reinf & closing panel	RT	7.47	82355816
	LT	6.27	82355817
8 Tie bar	RT	21.47	81827171
	LT	14.97	82290301
Splash guard			
9 front	RT	52.07	0.3 82355822
	LT	47.73	0.3 82355823
10 rear	RT	49.48	0.3 82355820
	LT	56.12	0.3 82355821

Support, inner panel

11 lower front	RT	.00	82365011
	LT	.00	82366512
12 lower center	RT	5.13	82370291
	LT	7.50	82370292
13 Battery tray		43.60	82362718



494065

SIDE MARKER LAMP

Assembly	28.10	0.3	82354971
1 Lens	7.00		082354971
2 Base	1.53		82355507
3 Support	8.92		82355508
4 Socket & wire	.00		8223900
5 Bulb	4.32		14145890

With sub frame and all bolted on parts removed.

§ After all bolted-on parts are removed.

† Time does not include removal of old tape. Time is for fender section only.

ELECTRICAL

BATTERY

Cable, to ground	3.59	0.3	82352682
to starter	13.30	0.3	82352683
Brace	7.25		82340665
Tray	19.88		81515626

ALTERNATOR & REGULATOR

Alternator			
assy, Marelli	198.93	0.8	082398577
Bosch	79-80	338.77	0.8 82398577
	81-82	284.88	0.8 82374440
Fan		14.00	4330485
Pulley		13.58	4397206
Regulator, Marelli		33.80	4475112
Bosch		17.77	009940343

DISTRIBUTOR & IGNITION

Distributor assy	79-80	122.48	0.7 82350469
	81-82	227.60	0.7 82365367
Cap	79-80	6.18	0.3 9919349
	81-82	16.85	0.3 9938359
Rotor	79-80	4.05	4157304
	81-82	4.03	9936023
Ignition coil		139.18	0.3 4386220
Switch & lock		7.13	82292757

HORN

Horn	44.00	0.3	82329739
Compressor	60.62	0.5	4203178

ENGINE

ENGINE W/SUB FRAME, R&I

Without air cond	6.5
With air cond	7.3

ENGINE PARTS

Crankshaft pulley	50.08	1.0	82360790
Timing gear cover	34.38	# 2.0	82348639
Oil pan	98.55	# 1.3	82314479
gasket	2.92		4331606
Oil filter	6.98	0.3	000000338
Fuel pump	266.07	0.8	82350177

ENGINE MOUNTING

Rubber mounts			
front, man trans	62.91	0.5	82291938
auto trans	136.40	0.5	82293717

CONTINUED

1979-82 LANCIA ZAGATO

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

ENGINE (CONT)

side	116.87	0.5	82371214
rear, w/o AC	60.50	0.5	82291832
w/AC	3.67	0.5	82350547
Mounting bracket			
front	15.97		82321274
side, w/o AC	145.88		82321596
w/AC	82.85		82317496
rear	16.93		82327876
Support rod	LT 19.67		82365758

* With air cond add .5.

TRANSMISSION

TRANSMISSION

Manual	3.8		
Automatic	4.0		
Oil cooler	180.62	0.5	82339589
Hose, upper	40.10	0.3	82365738
lower	93.13	0.3	82366198
Bracket, upper	3.67		82339586
lower	1.56		82339587

EXHAUST SYSTEM

1979-80 FEDERAL

Manifold	308.18	3.2	82351111
Pipe, front	150.85	0.5	82350964
Muffler w/pipes, front	218.68	1.0	82330585
rear	82.27	0.6	82329010

1979-80 CALIFORNIA

Manifold	487.52	3.2	82353636
Pipe, front	37.00	0.5	82332657
Converter	200.35	0.7	82334780
Muffler, front	218.68	1.0	82330585
rear	82.27	0.6	82329010

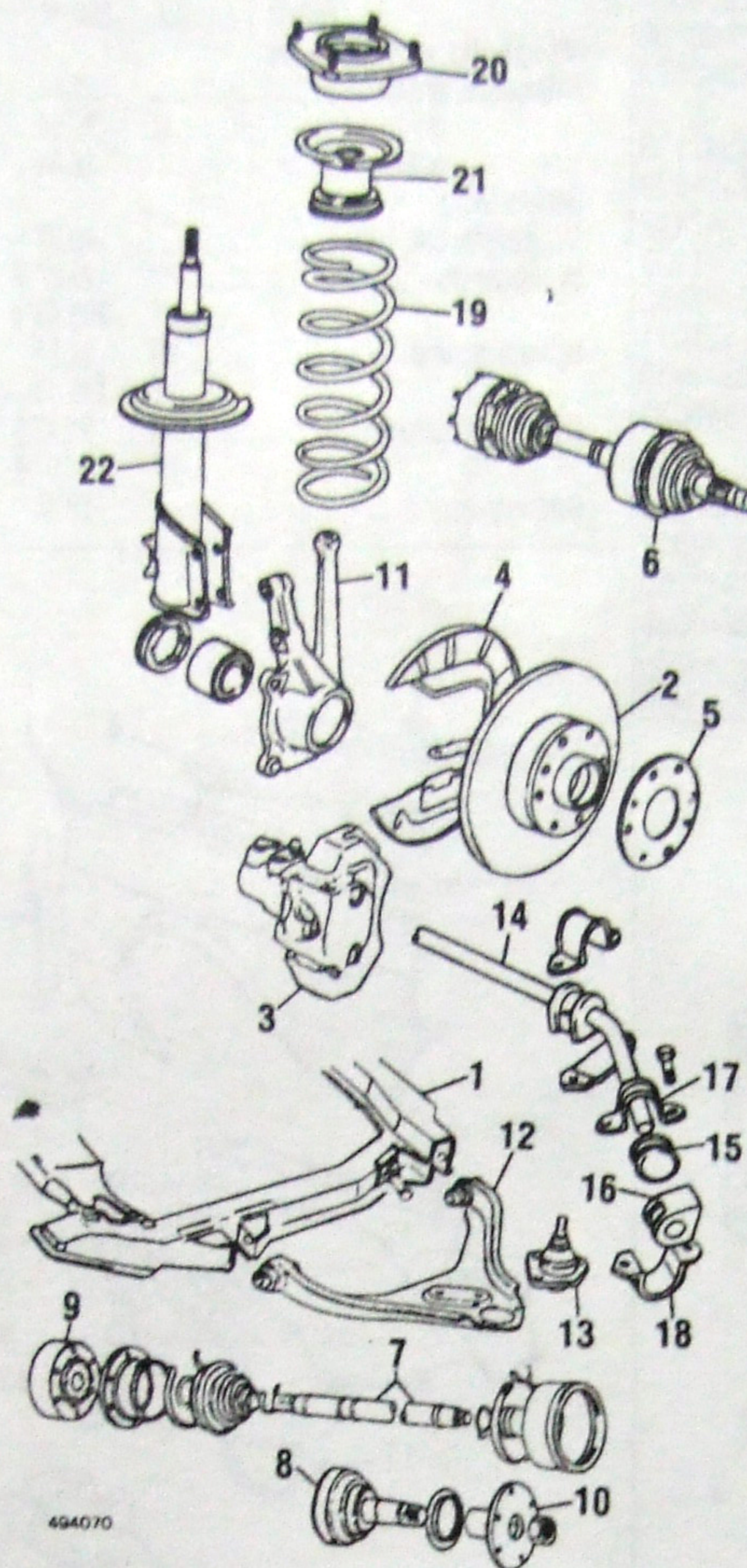
1981-82

Manifold	62.57		82300504
extension	146.33		82351736
Pipe, front	148.03		82357316
Catalytic converter	250.92		82351751
Pipe w/muffler, center	197.95		82357278
rear	82.27		82329010

EMISSION SYSTEM

Air pump	158.87	0.6	4377474
Mtg brkt, man trans	67.05		82310245
auto trans	101.33		82325463
Pulley	13.83	0.3	4314658
Valve, EGR	111.30		82365026

WHEELS & FRONT SUSPENSION



Suspension, overhaul

one side, w/o drive shaft	3.0
w/ drive shaft	4.0
both sides, w/o drive shaft	5.8
w/ drive shaft	6.8
Wheel alignment	1.0
Toe-in, adjust	0.6

WHEELS

Wheel	79-80	111.48	# 0.3	82360761
Emblem, center	79-80	7.75		82360763
	81-82	15.67		82311462
Bearing		30.05		82374669
Ring nut		10.00		82286488
Grease cap		3.60		82286943

FRONT SUSPENSION

1 Sub frame	683.17	\$ 6.0	082367804
2 Hub & disc	56.35	1.0	82346805
3 Brake caliper assy	RT 257.37	0.8	82313846
	LT 211.63	0.8	82313845
4 Splash shield	RT 27.33		82319819
	LT 18.17		82319820
5 Spacer to wheel	14.88		4136475
Hose, front circuit	24.93	0.7	82398510
mixed circuit	29.40	0.7	82289851
6 Drive shaft assy	258.85	† 1.2	81604581
7 Shaft only, class A	77.78		82350922
class C	58.03		82350923
8 Joint only, outer	79-80 50.97		82330719
	81-82 61.07		082362523
9 inner	86.92		4315132
10 Flange, outer	79-80 171.43		82286144
	81-82 50.97		82330719
inner	52.25		82315796
Extn shaft, man trans	111.45		82309350
auto trans	96.25		82336852
Bearing, inner	27.48		82309352
Sleeve, outer	3.00		82309351

11 Knuckle & arm	RT 201.00	2.0	82365350
	LT 312.52	2.0	82365351
12 Control arm	79-80 RT 115.80	0.9	81732712
	79-80 LT 116.10	0.9	81732713
	81-82 RT 123.78		95730001
	81-82 LT 112.85		95730002
13 Ball-joint	32.70		82327292
14 Stabilizer bar	48.23	0.8	82291661
15 Bushing, outer	3.80		82300455
16 inner	3.27		82287276
17 Bracket, outer	4.40		82278727
18 inner	3.00		82287259
19 Spring	79-80 174.13		82318269
	81-82 67.63		82365354
20 Mount, upper	81.88		82358858
21 Thrust plate	28.08		82327233
22 Shock absorber	100.18	1.0	82395527

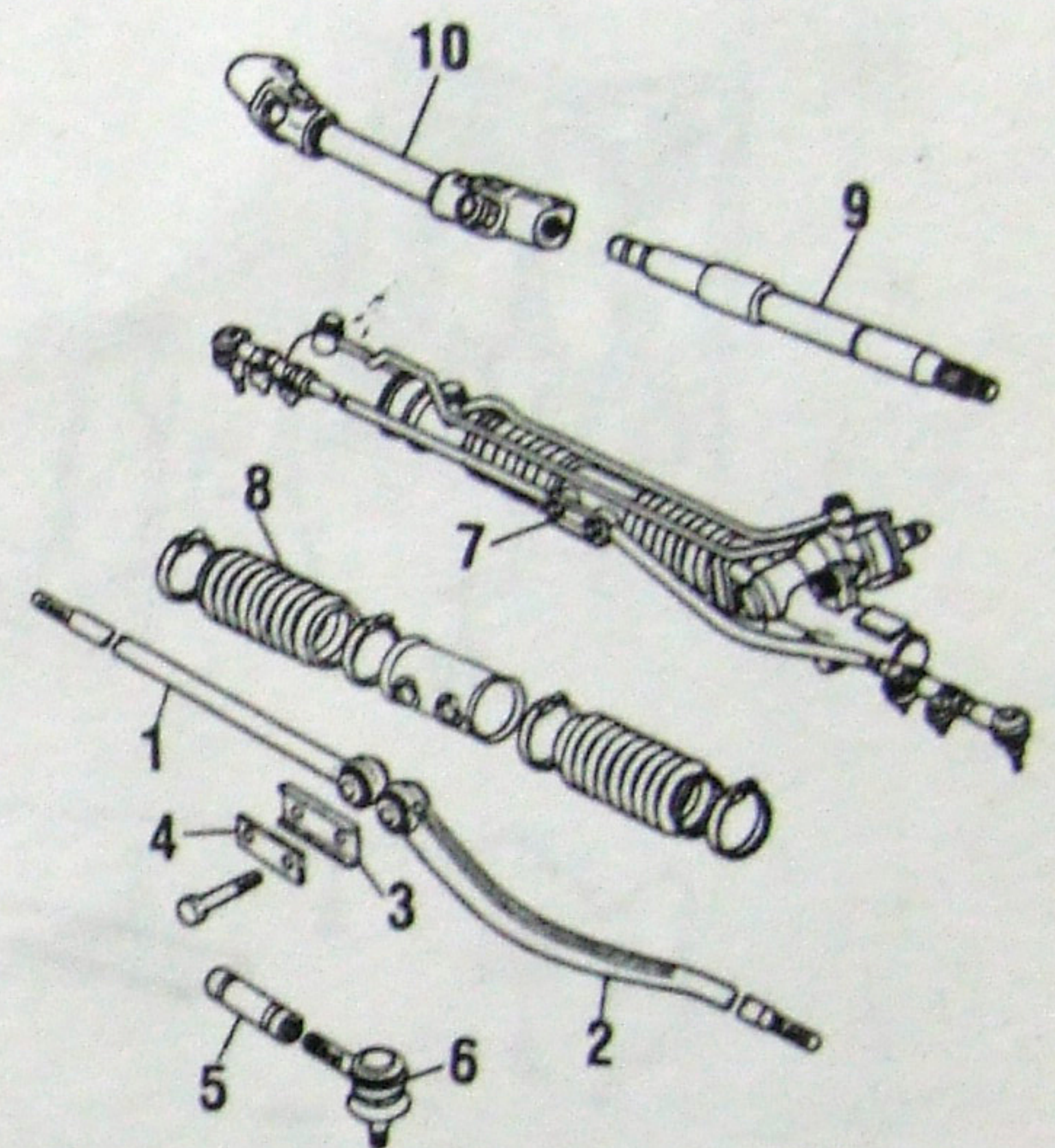
insert, use assy

Add for balance, weights and valve stem.

§ With air cond, add 1.0.

† Time is for R&I overhaul 2.2.

STEERING



1 Tie rod	RT 86.18	0.8	82334531
	LT 107.75	0.8	82347385
2 Mount plate, inner	4.48		82316414
4 outer	2.33		82316415
5 Adjusting tube	28.50	0.5	82313204
6 Tie rod end	32.03		82315790
7 Gear assy	1339.28	# 4.0	82345204
8 Boot	23.45		82313445
Pwr strg pump	79-80 404.75	§ 1.8	82308822
	81-82 296.22	§ 1.8	82376575
Mount bracket	36.15		82343430
Pulley	38.75		82336429
Reservoir	108.47		82309373
Hose, pressure	90.00	0.3	82332156

STEERING COLUMN & WHEEL

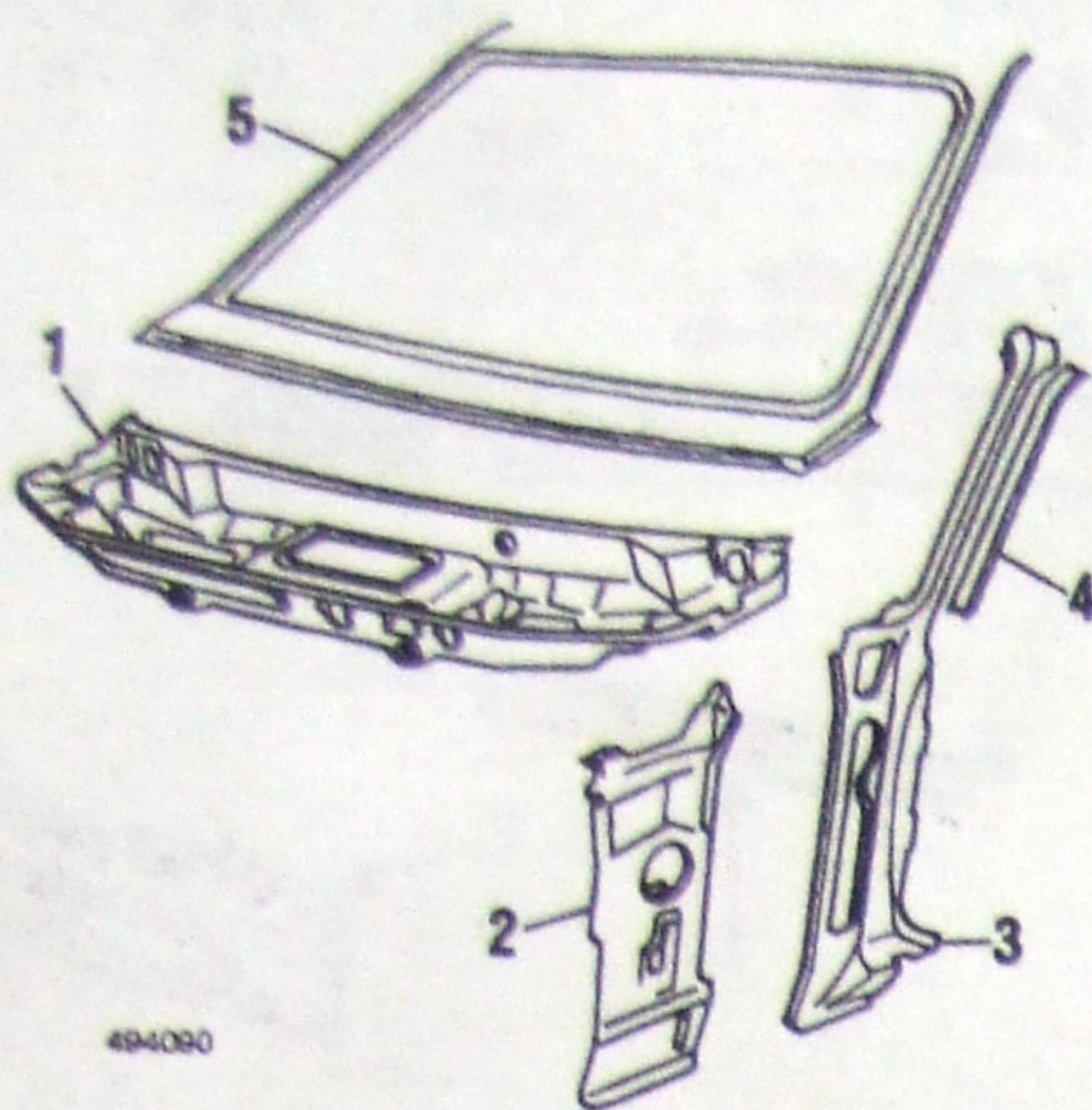
9 Main shaft, upper	79-80 64.47		82310033
	81-82 21.20		82336110
10 lower	86.03	0.5	82355908
Wheel	280.15	0.3	82355408

With air cond add 1.0.

§ With air cond add .2.

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

COWL & WINDSHIELD



REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

Add for clear coat if required
windshield frame 0.9

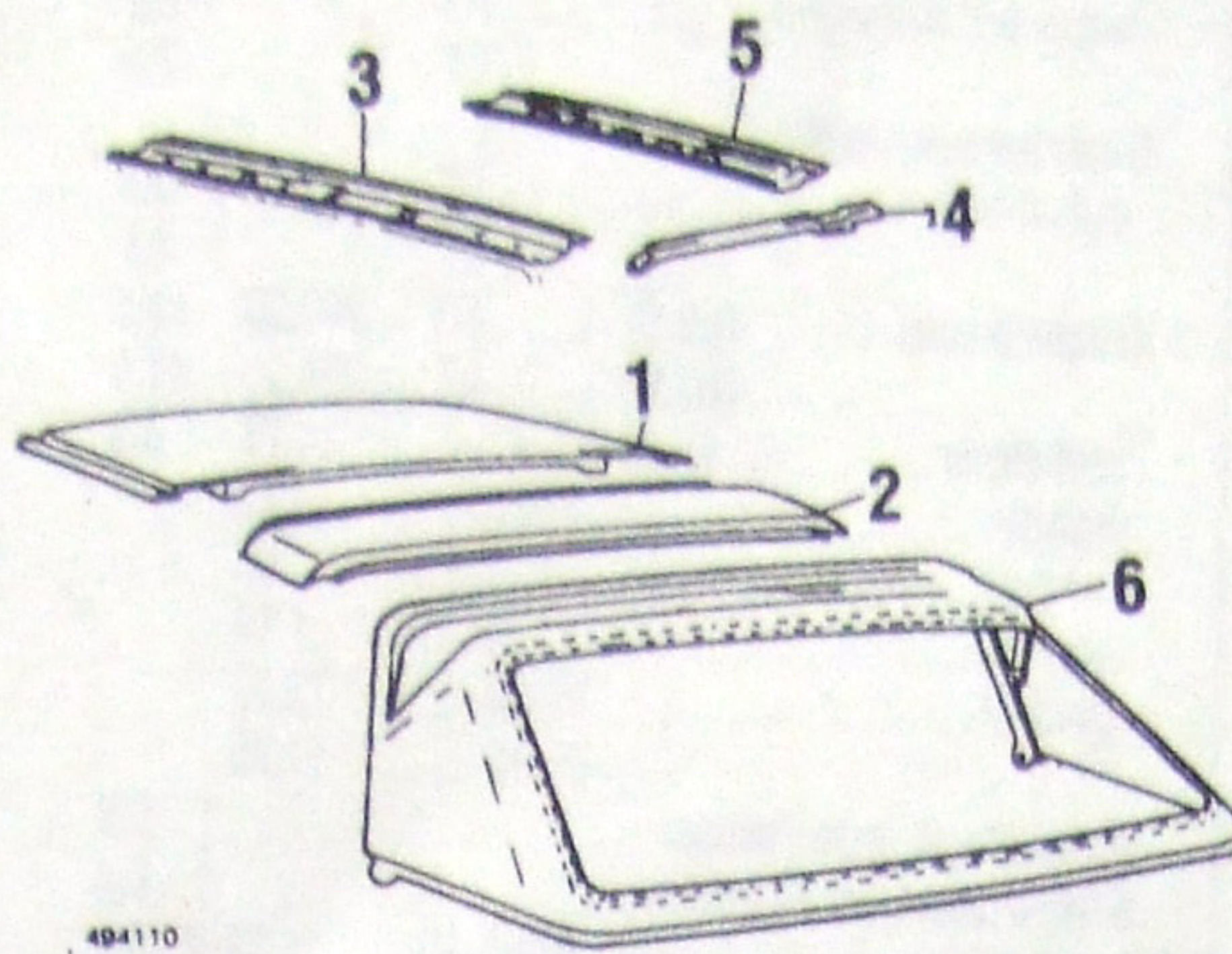
PARTS & LABOR

Cowl top panel, see windshield frame			
1 Inner top panel	79-80	195.58	81513908
	81-82	313.05	81515586
2 Side panel, inner	79-80 RT	7.47	82355816
	79-80 LT	26.00	82356394
	81-82 RT	7.47	82355816
	81-82 LT	6.27	82355817
3 Hinge & w's plr	(p1.5) RT	303.55 # 7.0	82320257
	(p1.5) LT	279.92 # 7.0	82320258
4 Rain gutter	RT	10.33 1.0	82330252
	LT	10.33 1.0	82330253
Finish moulding	RT	49.05	82360576
	LT	49.05	82360577
5 W'shield frame	(p1.8)	168.63 § 7.5	82329541
Glass		325.03 5.0	82315405
Weatherstrip	RT	15.75	82350692
	LT	17.83	82350694
Sealant kit		5.43	86224250
Reveal moulding	RT	62.80	82360257
	LT	62.80	82360258
Joint, each		5.05	82360259
Wiper arm	RT	16.30 0.2	82369644
	LT	15.30 0.2	82369645
Blade		8.18 0.2	082291405
Motor		159.32 0.3	9937737
Washer resvoir & pump		35.50 0.3	82352473
Mirror, rear view		65.58 0.2	82307337
Instrument panel		606.83 5.0	82356581
Glove box door	79-80	97.83 0.2	82345896
	81-82	58.20 0.2	82367785

* After fender, door, trim and windshield are removed. Cut at belt 5.5.

§ After fenders and windshield are removed.

ROOF & BACK GLASS



REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

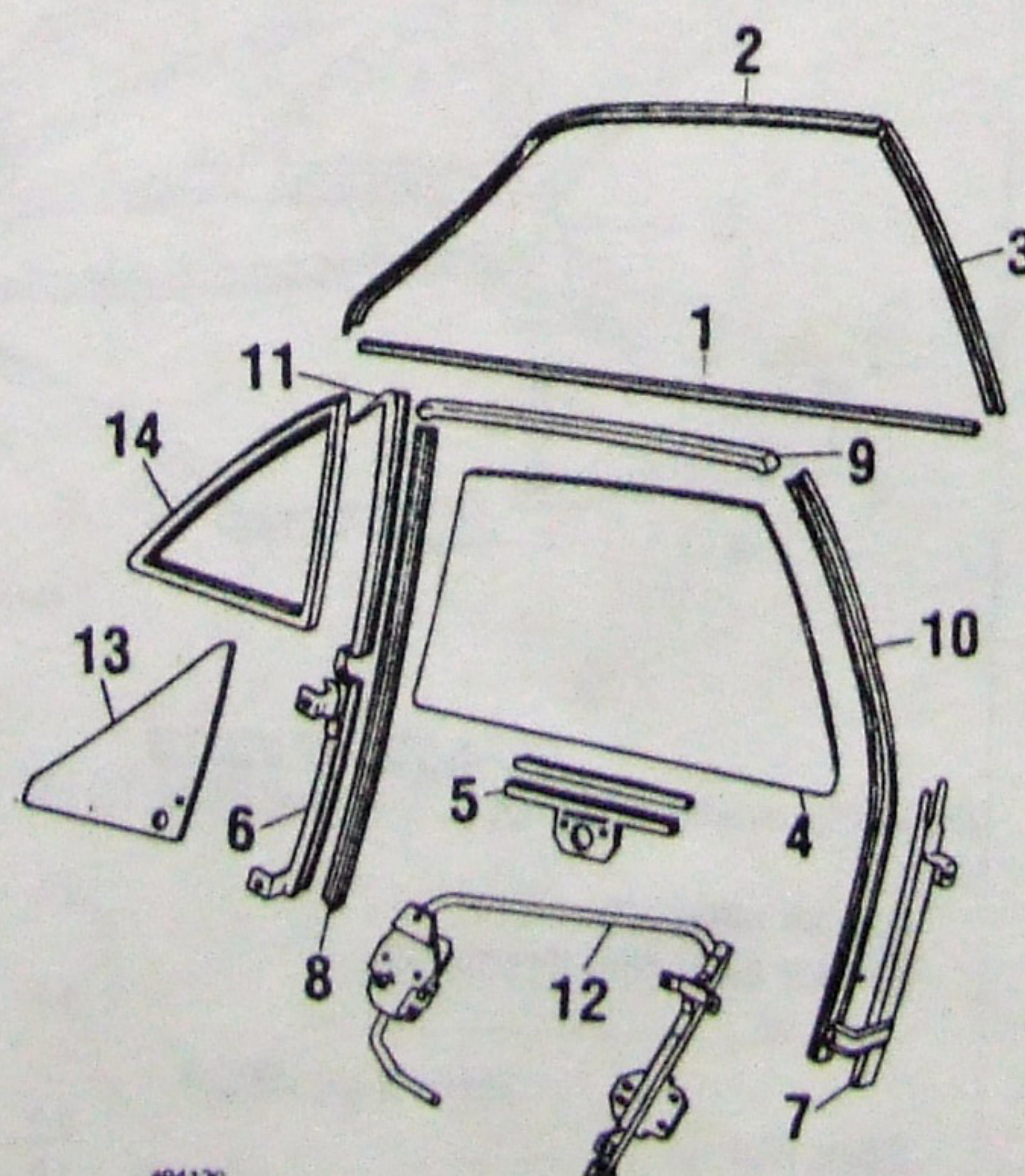
Add for clear coat if required
roll bar panel 0.8

PARTS & LABOR

1 Roof panel, removeable			
2 Panel, roll bar	(p1.5) 79-80	69.47 5.0	82330207
	(p1.5) 81-82	68.00 5.0	82372517
Inner rails			
3 front, w'shield header		2.0	
4 side	RT	48.22	82330210
	LT	48.22	82330211
5 rear		125.80	82330225
Weatherstrip, front		80.83 0.2	82340667
	rear	80.83 0.2	82340667
	side	25.42 0.2	82330221
Latch, front		55.30 0.2	82325190
	rear	41.30 0.2	82340552
6 Top, w/window & bows		433.50 1.5	82333857
Fabric	79-80	155.75	82334955
	81	233.08	2305
Retaining strip, lower		104.25	82305534
Weatherstrip	79-80	11.38 0.5	82307376
	81	80.83	82340667
Hook (hinge)	RT	9.63	82305518
	LT	9.63	82305519

CONVERTIBLE TOP

DOOR



REFINISHING NOTES

Deduct for overlap when necessary. See GUIDE TO ESTIMATING pages.

Add for clear coat if required
outer panel 1.3

PARTS & LABOR

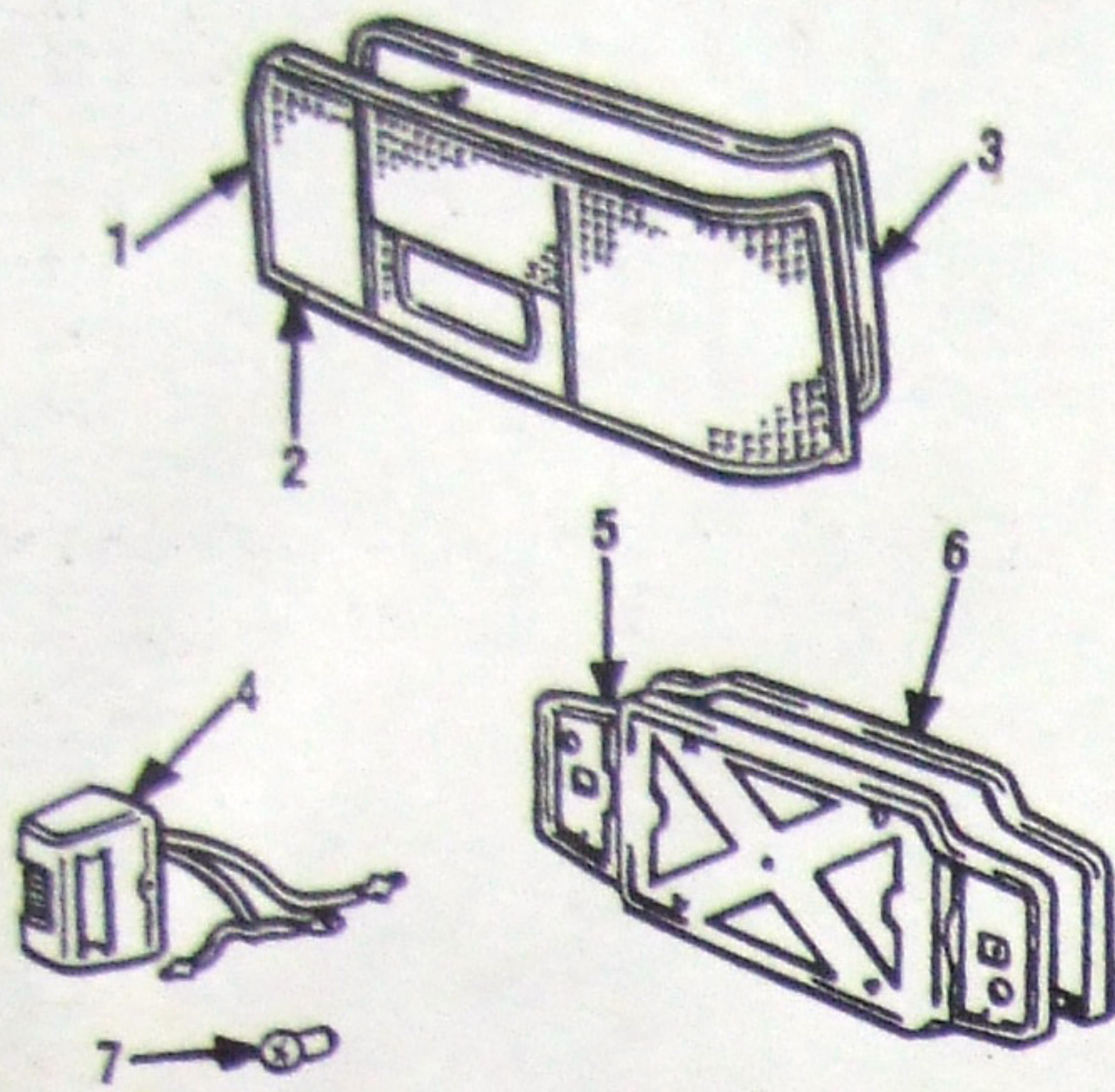
Assy, R&I		# 0.5	
Door shell	(p3.0) 79-80 RT	433.90 # 4.0	81515724
	(p3.0) 79-80 LT	438.70 # 4.0	81515725
	(p3.0) 81-82 RT	453.13 # 4.0	82375551
	(p3.0) 81-82 LT	441.80 # 4.0	82375552
Outer panel	(p2.5) RT	239.65	82347735
	(p2.5) LT	240.27	82347736
W'strip around door		141.47 0.6	82340573
Mouldings			
side, see fender		\$	
1 belt at window	RT	69.47	82360605
	LT	69.47	82360606
end, front	RT	3.47	82350637
	LT	4.17	82350638
rear	RT	1.52	82354858
	LT	1.20	82354859
2 window frame, front	RT	65.38 0.2	82360274
	LT	65.38 0.2	82360275
3 rear	RT	32.72 0.2	82360276
	LT	32.72 0.2	82360277
edge guard		4.54 0.2	2300
Stripe tape, see fender		\$	
Mirror	RT	70.88 0.5	82399007
	LT	87.78 0.5	82350359
4 Glass	RT	55.93 1.0	82342595
	LT	72.27 1.0	82342596
5 Sash channel	79-80 RT	3.33	4030255
	79-80 LT	9.42	82344350
	81-82 RT	5.22	82367686
	81-82 LT	7.72	82367687
Guide channel			
6 front	79-80 RT	6.42	82292683
	79-80 LT	6.08	82352950
	81-82 RT	6.47	82352949
	81-82 LT	6.08	82352950
7 rear	79-80 RT	5.22	82292688
	79-80 LT	5.22	82292689
	81-82 RT	5.22	82352952
	81-82 LT	5.08	82352953
8 W'strip, front		11.47	82334379
9 upper		8.67	82334378
10 rear		20.80	82334911
11 Division channel	RT	28.63	82360261
	LT	28.63	82360262
12 Regulator, electric	79-80 RT	50.22 0.8	82354764
	79-80 LT	53.40 0.8	82354765
	81-82 RT	91.15 0.8	82374584
	81-82 LT	84.83 0.8	82356531
manual	81-82 RT	42.31 0.8	82374153
	81-82 LT	42.31 0.8	82374154
Motor	79-80	60.65	82313741
13 Vent glass	RT	40.33 0.7	82389658
	LT	46.78 0.7	82389650
14 Rubber channel		11.75	82293767
Handle, outside	RT	68.30 1.0	82360267
	LT	68.30 1.0	82360268
Lock	RT	37.50 0.6	82294422
	LT	37.50 0.6	82294423
Cyl & key	RT	26.83	81892029
	LT	37.72	81892030
Striker		6.27 0.1	4265617
Hinges			
door half, upr or lwr		13.88 0.4	82326863
pillar half, upper		13.92 0.4	82326864
	lower	13.13 0.4	82326865
Door check	79-80	6.67	82290592
	81-82	18.30	82315450

* With electric lifts add .5.

§ Time is for door section only. Time for stripe tape does not include removal.

Information in the "GUIDE TO ESTIMATING" pages must be used with the text below to prepare a complete estimate.

REAR BODY (CONT)



TAIL & BACK-UP LAMP

1 Assembly	RT	148.33	0.3	82339558
	LT	160.32	0.3	82339559
2 Lens, sold w/assy				
3 Gasket	RT	6.38		82320268
	LT	7.15		82320267
Bulb, turn		2.50		14146090
stop		4.05		14146190

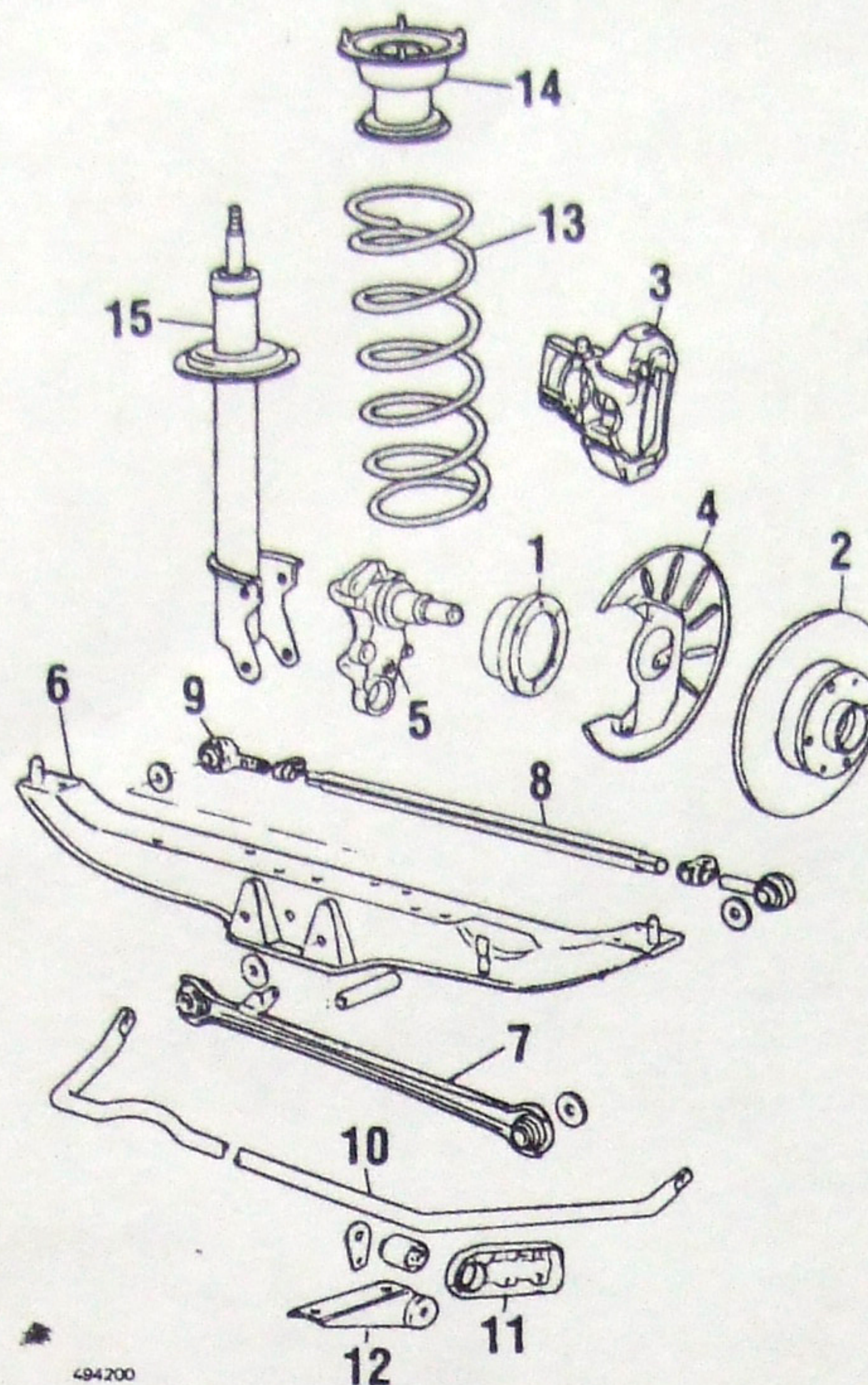
LICENSE LAMP

Assy, w/plate		107.58	0.3	82343925
4 Lamp		21.25	0.2	4285508
5 Mount plate		21.08		4381364
6 Gasket		3.73		4293815
7 Bulb		4.32		14145890
#	With one quarter panel removed 3.5.			
\$	After quarter panel is removed.			
†	After all bolted on parts are removed.			

FUEL SYSTEM

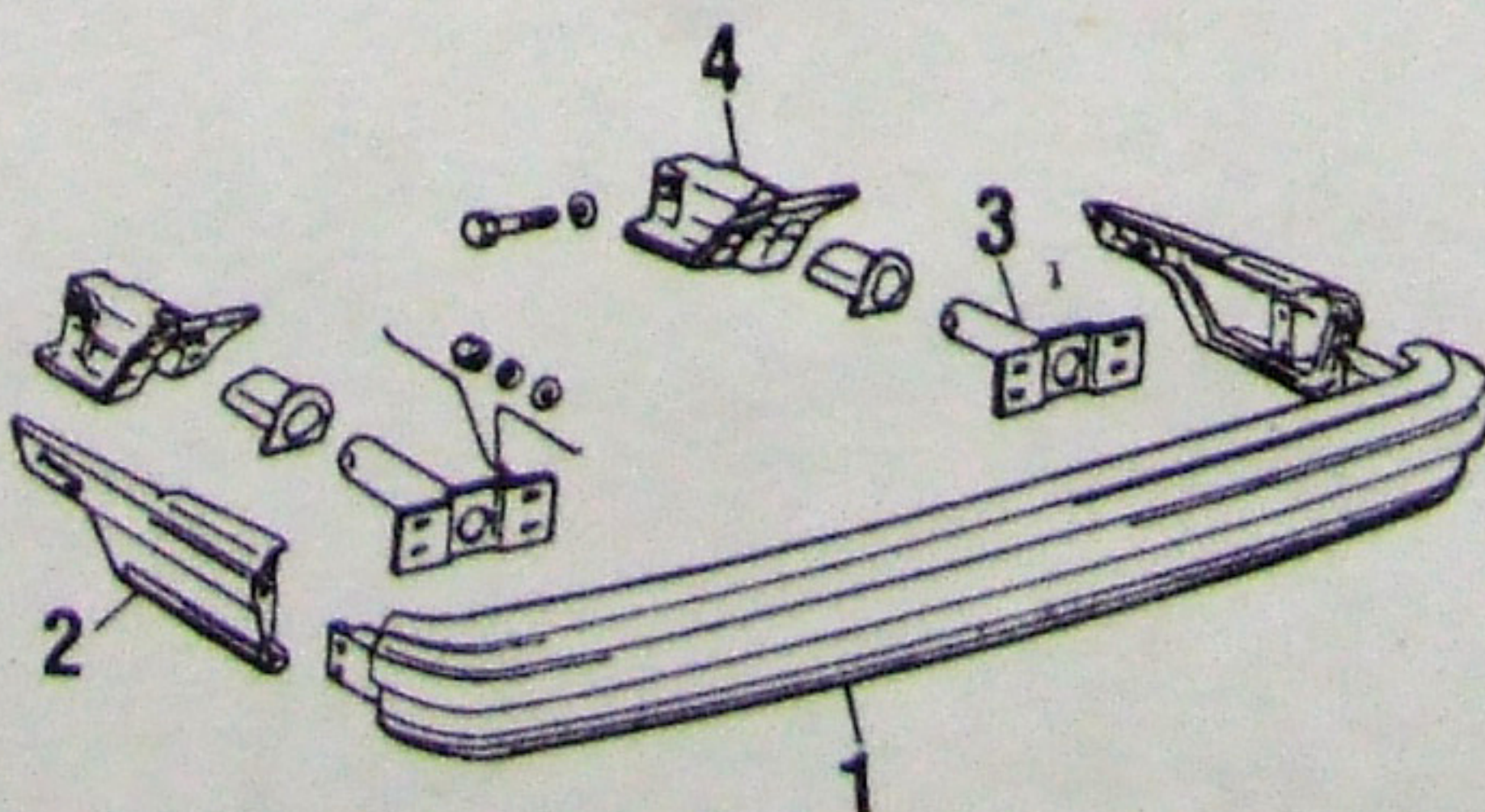
Fuel tank	79-80	342.93	1.3	82361493
	81-82	488.73	1.3	82376812
Filler pipe	79-80	.00		82349870
	81-82	35.90		82361545
Cap	79-80	9.27		5899122
	81-82	9.30		82345365
Fuel pump, see engine				

REAR SUSPENSION



Align suspension			1.0	
1 Hub		128.80	1.8	82285888
2 Brake disc		60.10	1.0	82346816
3 Caliper assy	RT	205.10	1.0	82313848
	LT	202.63	1.0	82313847
4 Splash shield	RT	13.22		82287780
	LT	13.22		82287781
Hose		25.25	0.5	82286931
5 Stub axle	RT	162.02	1.8	82314264
	LT	342.90	1.8	82314265
Bearing		30.05		82374669
Lock ring-nut		14.48		82280343
Guard, bearing		1.76		82280392
Bushing, lower		14.52		82315794
6 Crossmember		61.72	2.0	82305971
Transverse link				
7 front		50.82	0.6	82349726
8 rear, w/o ends		50.82	0.8	82349726
w/ends		34.07	0.6	82301017
9 end	RT	16.22		82351025
	LT	18.73		82351026
10 Stabilizer bar		317.90	1.0	82321783
11 Clamp, w/bushing		39.52		82320129
12 Bracket, front		9.67		82315155
13 Spring		91.33		82329270
14 Support, upper		79.55		82358861
15 Shock & strut assy		126.70	0.6	82395817

REAR BUMPER



Assy R&I		0.9
Overhaul		
1 piece		0.9

3 piece			1.0	
1 Face bar, center		418.23	# 1.0	82369199
2 side	RT	162.28	0.3	82369200
	LT	162.63	0.3	82369201
3 Support, to face bar	RT	22.08	0.3	82349708
	LT	24.22	0.3	82350399
4 Bracket, to body	RT	51.67		82353769
	LT	43.17		82353768
Rubber buffer		16.25		82318319

Time is overhaul time.
IRC4904

NOTES